

Lampiran 1: Tabel Data Lokasi Lantai Produksi

KODE LOKASI	NAMA LOKASI
D30220	Unit Montage
D30230	Unit Plate
D30320	Unit Non Printing
D30330	Unit Printing 1
D30340	Unit Printing 2
D30350	Unit Printing 3
D30360	Unit Amplop
D30420	Manual (Fin-Pusat)
D30430	Unit Kolbus 1(Fin.P)
D30440	Unit Kolbus 2(Fin.P)
D30450	Unit Borongan1(FinP)
D30460	Unit Borongan2(FinP)
D30470	Amplop (Fin.-Pusat)
D30480	Unit Packing (Fin.P)
D30490	Unit Rework (Fin.P)
D30520	Manual (Fin.Bangak)
D30530	Unit M.Line 1(Fin.B)
D30540	Unit M.Line 2(Fin.B)
D30550	Unit M.Line 3(Fin.B)
D30551	HP.DOS(FIN.-BANGAK)
D30552	HP.SABLON K.COKLAT
D30560	Unit Packing (Fin.B)
D30570	Unit Rework (Fin.B)

Lampiran 2: Tabel Data Mesin/Bagian

No.	W/C	Kode Mesin	Nama Mesin	Kapasitas (unit/Jam)	Kode Lokasi	Nama Lokasi
1	1	000002	Montage	15	D30220	Unit Montage
2	2	000003	Plate Maker Bacher	6	D30230	Unit Plate
3	2	2302	Ms Plate Maker Bacher	6	D30230	Unit Plate
4	3	0102	Ms Pot. Polar115 EMC	30,000	D30320	Unit Non Printing
5	3	0103	Ms Pot.Polar 115 EM monitor	30,000	D30320	Unit Non Printing
6	3	0110	Ms Pot. Polar Mohreltro	0	D30320	Unit Non Printing
7	3	0122	Ms Pot. Polar Electromat 92	7,500	D30320	Unit Non Printing
8	3	0133	Potong Nishikawa	20,000	D30320	Unit Non Printing
9	3	0135	MSN POTONG ITOH 115	13,000	D30320	Unit Non Printing
10	4	0203	Ms Ctk HD 102ZP -2W (A)	4,900	D30340	Unit Printing 2
11	4	0213	Ms Ctk HD 102ZP -2W (B)	5,250	D30340	Unit Printing 2
12	4	0215	Ms Ctk HD 102ZP -2W (C)	5,250	D30340	Unit Printing 2
13	4	0216	Ms Ctk HD 102ZP -2W (D)	4,550	D30340	Unit Printing 2
14	5	0207	Ms Ctk HD 72 V -4W	1,000	D30330	Unit Printing 1
15	5	0212	Ms Ctk CPC -4W	2,400	D30330	Unit Printing 1
16	5	0217	Ms Ctk HD 102F-CPC-5W (C)	4,200	D30330	Unit Printing 1
17	5	0219	Ctk HD-102 SPL CPC 6W-2Waterbs	5,400	D30330	Unit Printing 1
18	6	0210	Ms Ctk HD 102FPP-5W (A)	3,500	D30330	Unit Printing 1
19	6	0214	MS CTK HD 102FP-5W (B)	2,400	D30330	Unit Printing 1
20	6	0218	Ms Ctk HD 102 SP CPC-6W	4,550	D30330	Unit Printing 1
21	6	0220	cetak HD-102 6w 3	4,550	D30330	Unit Printing 1
22	6	0221	CTK HD-102 8W	2,400	D30330	Unit Printing 1
23	6	0223	cetak HD-102 6W 4	4,550	D30330	Unit Printing 1
24	6	0208	Ms Ctk HD 102VP -4W (271) (A)	4,550	D30340	Unit Printing 2
25	6	0209	Ms Ctk HD 102VP -4W (807) (B)	4,200	D30340	Unit Printing 2
26	7	0201	Ms Ctk HD GTO -1W (A)	2,500	D30350	Unit Printing 3
27	8	1201	Ms Laminating/OPP =100 Cm (A)	1,440	D30540	Unit M.Line 2(Fin
28	9	1203	Ms Laminating/OPP =120 cm (B)	1,120	D30540	Unit M.Line 2(Fin
29	10	0715	laminating Water base	1,120	D30540	Unit M.Line 2(Fin
30	11	1101	Ms UV Vernish Steinman AG	3,000	D30320	Unit Non Printing
31	12	1103	MSN "SPOT UV" DORN SPE	1,000	D30320	Unit Non Printing
32	13	0511	Lipat Stahl-RF 66 D	4,320	D30430	Unit Kolbus 1(Fin
33	13	0512	Lipat Stahl-RF 78 (A)	6,500	D30430	Unit Kolbus 1(Fin
34	13	0513	Lipat Stahl-RF 78(B)	6,500	D30430	Unit Kolbus 1(Fin
35	13	0519	Lipat Stahl RF66 C	4,320	D30430	Unit Kolbus 1(Fin
36	13	0517	Lipat Stahl RF66 A	4,320	D30540	Unit M.Line 2(Fin
37	13	0518	Lipat Stahl RF66 B	4,320	D30540	Unit M.Line 2(Fin
38	13	0521	Lipat Stahl RF 78 C	6,500	D30540	Unit M.Line 2(Fin
39	13	0522	LIPAT STAHL RF 66 (E)	4,320	D30540	Unit M.Line 2(Fin
40	13	0523	LIPAT STAHL RF 66 (F)	6,500	D30540	Unit M.Line 2(Fin
41	13	0524	Lipat Stahl RF 78 D	6,500	D30540	Unit M.Line 2(Fin
42	14	0515	Lipat Stahl RX 52 A	5,600	D30430	Unit Kolbus 1(Fin
43	15	0601	Ms Jht Benang RRC (F)	2,160	D30450	Unit Borongan1(Fi
44	15	0602	Ms Jht Benang RRC (B)	2,160	D30450	Unit Borongan1(Fi
45	15	0603	Ms Jht Benang RRC (D)	2,160	D30450	Unit Borongan1(Fi
46	15	0604	Ms Jht Benang RRC (E)	2,160	D30450	Unit Borongan1(Fi
47	15	0605	Ms Jht Benang RRC (A)	2,160	D30450	Unit Borongan1(Fi
48	15	0606	Ms Jht Benang RRC (H)	2,160	D30450	Unit Borongan1(Fi

Lampiran 2: Tabel Data Mesin/Bagian (sambungan)

No.	W/C	Kode Mesin	Nama Mesin	Kapasitas (unit/Jam)	Kode Lokasi	Nama Lokasi
49	15	0607	Ms Jht Benang RRC (G)	2,160	D30450	Unit Borongan1(Fi
50	15	0608	Ms Jht Benang RRC (C)	2,160	D30450	Unit Borongan1(Fi
51	15	0622	Jahit benang ISHIDA 1	3,360	D30450	Unit Borongan1(Fi
52	15	0623	Jahit Benang ISHIDA 2	3,360	D30450	Unit Borongan1(Fi
53	15	0624	Jahit benang Ishida 3	3,360	D30450	Unit Borongan1(Fi
54	15	0625	Jahit benang Ishida 4	2,160	D30450	Unit Borongan1(Fi
55	15	0626	Jahit benang Ishida 5	3,360	D30450	Unit Borongan1(Fi
56	16	0801	Ms Press Catern (A)	1,280	D30450	Unit Borongan1(Fi
57	16	0802	Ms Press Catern (B)	1,280	D30450	Unit Borongan1(Fi
58	16	0812	Ms Press Catern (C)	1,280	D30450	Unit Borongan1(Fi
59	16	0814	Ms Press Catern (D)	960	D30450	Unit Borongan1(Fi
60	17	0810	Press Manual	200	D30420	Manual (Fin-Pusat
61	18	0106	Ms Pot. Polar 90-Kolbus	13,000	D30420	Manual (Fin-Pusat
62	19	0111	Ms Pot.Polar Perfecta-REWORK	13,000	D30570	Unit Rework (Fin.
63	20	0107	Ms Pot.PolarElectromat 72-MNL	13,000	D30420	Manual (Fin-Pusat
64	20	0104	Ms Pot.Polar76EM-Bor.Set.	13,000	D30440	Unit Kolbus 2(Fin
65	20	0130	Ms Pot. 115 EM-LIPAT	80,000	D30440	Unit Kolbus 2(Fin
66	20	0108	Ms Pot. Polar 90-Handmade	80,000	D30450	Unit Borongan1(Fi
67	20	0128	Ms Pot. WB 115-BORONGAN SET	80,000	D30450	Unit Borongan1(Fi
68	20	0105	Ms Pot.Polar 76 EM-Manual	13,000	D30530	Unit M.Line 1(Fin
69	20	0109	Ms Pot.PolarElectromat 115-MNL	13,000	D30530	Unit M.Line 1(Fin
70	20	0126	7s Pot. Feida 92-MANUAL	80,000	D30530	Unit M.Line 1(Fin
71	20	0132	Pot.WB 115(B)-BORONGAN SET	13,000	D30530	Unit M.Line 1(Fin
72	21	9301	Manual Pusat Set 1	20	D30420	Manual (Fin-Pusat
73	21	9303	Manual Pusat Set 2	18	D30420	Manual (Fin-Pusat
74	21	9501	Manual Bangak Line 1	51	D30520	Manual (Fin.Banga
75	21	9502	Manual Bangak Line 2	44	D30520	Manual (Fin.Banga
76	21	9503	Manual Bangak Line 3	46	D30520	Manual (Fin.Banga
77	22	0716	EMBOSSSED RRC 1	1,680	D30540	Unit M.Line 2(Fin
78	22	0719	EMBOSSSED RRC 2	1,680	D30540	Unit M.Line 2(Fin
79	22	0720	EMBOSSSED RRC 3	1,680	D30540	Unit M.Line 2(Fin
80	23	1301	Ms Binding Martini (Cool) (A)	1,600	D30430	Unit Kolbus 1(Fin
81	23	1302	Ms Binding Martini (hot&cool)	1,600	D30430	Unit Kolbus 1(Fin
82	23	1306	MSN M MARTINI PANDA BOOK bindi	2,640	D30430	Unit Kolbus 1(Fin
83	24	1401	Ms Pond HCA 1	2,000	D30530	Unit M.Line 1(Fin
84	24	1402	Ms Pond HCA 2	2,000	D30530	Unit M.Line 1(Fin
85	24	1403	Ms Pond HCA 3	2,000	D30530	Unit M.Line 1(Fin
86	24	1404	Ms Pond/HCA 4	2,000	D30530	Unit M.Line 1(Fin
87	25	1407	Ms Pond/RRC	480	D30420	Manual (Fin-Pusat
88	26	2401	Ms Line Krause Biogosen	1,680	D30530	Unit M.Line 1(Fin
89	27	0701	Ms Jht Kawat ML Martini 321	5,200	D30540	Unit M.Line 2(Fin
90	27	0712	MSN M MARTINI 321-2	7,200	D30540	Unit M.Line 2(Fin
91	28	0704	Ms Jht Kawat Yuniior	4000	D30540	Unit M.Line 2(Fin
92	29	0705	Ms Jht Kawat Rosback-76561 (A)	800	D30540	Unit M.Line 2(Fin
93	30	0708	Ms Jht Kawat Yuniior	5,200	D30440	Unit Kolbus 2(Fin
94	31	2201	Ms Gold Edge Ochsner	560	D30430	Unit Kolbus 1(Fin
95	32	1901	Ms Kolbus D/A (A)	1,200	D30430	Unit Kolbus 1(Fin
96	32	1902	Ms Kolbus D/A-(B)	1,200	D30430	Unit Kolbus 1(Fin

Lampiran 2: Tabel Data Mesin/Bagian (sambungan)

No.	W/C	Kode Mesin	Nama Mesin	Kapasitas (unit/Jam)	Kode Lokasi	Nama Lokasi
97	33	1906	Ms Kolbus KD	1,200	D30430	Unit Kolbus 1(Fin
98	34	1909	Kolbus GD	1,200	D30430	Unit Kolbus 1(Fin
99	35	1903	Ms Kolbus EMP (A)	1,440	D30430	Unit Kolbus 1(Fin
100	35	1907	Ms Kolbus EMP (B)	1,440	D30430	Unit Kolbus 1(Fin
101	36	1908	Ms Kolbus KE	1,040	D30430	Unit Kolbus 1(Fin
102	37	1608	SET Mesin Gathering	1,440	D30440	Unit Kolbus 2(Fin
103	38	2001	Msn.Porporasi SP 700	880	D30440	Unit Kolbus 2(Fin
104	38	2006	Ms Porporasi Kugler	33,600	D30440	Unit Kolbus 2(Fin
105	39	2005	Ms Porporasi F-800	880	D30440	Unit Kolbus 2(Fin
106	40	2007	MS.Porporasi Kugler 2	33,600	D30540	Unit M.Line 2(Fin
107	40	2008	MSN JAMES BURN PORPORASI	47,200	D30540	Unit M.Line 2(Fin
108	41	0718	SILET/CUTTING MACH	0	D30540	Unit M.Line 2(Fin
109	42	0401	Ms Amplop WD-26 G/4049 (A)	10,000	D30470	Amplop (Fin.-Pusa
110	42	0402	Ms Amplop WD-26 G/5499 (B)	10,000	D30470	Amplop (Fin.-Pusa
111	42	0403	Ms Amplop WD-29 G/7082 (C)	10,000	D30470	Amplop (Fin.-Pusa
112	42	0404	Ms Amplop WD-38GS/8225 (D)	12,000	D30470	Amplop (Fin.-Pusa
113	42	0406	Amplop 6 WD26 FF G	12,500	D30470	Amplop (Fin.-Pusa
114	43	0129	Ms Pot. 3 Sisi (B)	10,000	D30440	Unit Kolbus 2(Fin
115	43	0114	Ms Pot. 3 sisi Stahl-TAB	10,000	D30540	Unit M.Line 2(Fin
116	43	0131	Ms Pot. 3 Sisi-TAB	10,000	D30540	Unit M.Line 2(Fin
117	43	0155	Ms Pot. 3 sisi Stahl-TAB	10,000	D30540	Unit M.Line 2(Fin
118	44	0115	Ms Pot. 3 Sisi Hydromath (A)	5,000	D30430	Unit Kolbus 1(Fin
119	45	9403	Borongan Pusat Lidahan	12	D30460	Unit Borongan2(Fi
120	46	9302	Manual Pusat Kotak 1	34	D30420	Manual (Fin-Pusat
121	46	9304	Manual Pusat Kotak 2	34	D30420	Manual (Fin-Pusat
122	47	9601	Kolbus 2 Pusat	500	D30440	Unit Kolbus 2(Fin
123	48	1611	Msn Ps.Mata Ayam A	160	D30540	Unit M.Line 2(Fin
124	48	1612	Msn Ps.Mata Ayam B	160	D30540	Unit M.Line 2(Fin
125	48	1613	Msn Ps.Mata Ayam C	160	D30540	Unit M.Line 2(Fin
126	49	1602	Ms Boor Kertas (B)	288	D30530	Unit M.Line 1(Fin
127	50	9471	Packing Harian Non Shift	10	D30480	Unit Packing (Fin
128	50	9574	Manual Bangak Harian Packing	7	D30560	Unit Packing (Fin
129	51	2909	Ms Shrink ZBS	576	D30560	Unit Packing (Fin
130	52	2902	Ms Shrink (A)	576	D30420	Manual (Fin-Pusat
131	53	2910	Ms Shrink WELDOTRON	576	D30560	Unit Packing (Fin
132	54	2912	Ms Shrink KALFAS	576	D30560	Unit Packing (Fin
133	55	9472	Packing Harian Shift	16	D30480	Unit Packing (Fin
134	56	9475	FINISHING BOX	100	D30560	Unit Packing (Fin
135	56	9575	Manual Bangak Harian 4 (Box)	100	D30560	Unit Packing (Fin
136	57	9571	Manual Bangak Harian 1	3	D30520	Manual (Fin.Banga
137	58	9572	Manual Bangak Harian 2	3	D30520	Manual (Fin.Banga
138	59	0408	OLM MACHINE/PSG TALI+MATA AYAM	200	D30470	Amplop (Fin.-Pusa
139	60	0116	Ms Pot. Amp. WD-115-60/110 (A)	50,000	D30470	Amplop (Fin.-Pusa
140	60	0117	Ms Pot. Amp. WD-M983106000 (B)	50,000	D30470	Amplop (Fin.-Pusa
141	61	9373	Manual Amplop	30000	D30470	Amplop (Fin.-Pusa
142	62	0405	MS AMPLOP HELIOS 49	5,000	D30470	Amplop (Fin.-Pusa

Lampiran 3: Tabel Jenis Produk

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
1	AA6208	BK TULIS 80	01	R	5	160	32
2	AA620930BC	BK TULIS BC 30	01	S	10	360	36
3	AA620938BC	BK TULIS BC 38	01	S	10	280	28
4	AA620950BC	BK TULIS BC 50	01	S	10	200	20
5	AA620963BC	BK MATEMATIKA 38 BC	01	S	10	200	20
6	AA6210	BK TULIS 100	01	R	5	120	24
7	AA621055	BK TULIS 100 WARNA	01	R	5	120	24
8	AA621055GL	BK TULIS GLITER 100	01	R	5	120	24
9	AA621110	BK MATEMATIKA 100	01	R	5	120	24
10	AA621114	BK MATEMATIKA 100 WARNA	01	R	5	120	24
11	AA621203	BK BOXY 32	01	S	5	240	48
12	AA621204	BK BOXY 40	01	S	5	200	40
13	AA621204GL	BK BOXY GLITER 40	01	S	5	200	40
14	AA621205	BK BOXY 50	01	S	5	200	40
15	AA621214	BK BOXY WINDOW 40	01	S	5	200	40
16	AA621214GL	BK BOXY WINDOW GLITER 40	01	S	5	200	40
17	AA621224	BK BOXY 40 X-FILE	01	S	5	200	40
18	AA621296XF	BOXY WIRE-O 62 X-FILE 3D	02	C	5	80	16
19	AA621304	BK DIKTAT KULIAH	01	S	5	200	40
20	AA621401	BK GBR TANGGUNG BIASA	01	G	5	400	80
21	AA621403	BK GBR BESAR BIASA	01	H	10	200	20
22	AA621406	BK GBR A3	01	H	10	100	10
23	AA621407	BK GBR 20 X 30	01	G	10	240	24
24	AA621414	A3 SKETCH BOOK 50	01	Q	5	30	6
25	AA621415	A4 SKETCH BOOK 50	01	Q	5	60	12
26	AA621416	A5 SKETCH BOOK 50	01	Q	5	60	12
27	AA62155103	BK HARD COVER A5 100 LAMINASI	02	A	5	40	8
28	AA621552XF	A5 WIRE-O X-FILE 3D	02	C	6	60	10
29	AA62156103	BK HARD COVER A6 100 LAMINASI	02	B	5	80	16
30	AA62156106	HC A6 GLOSS 100	02	B	5	80	16
31	AA62156116	HC A6 GLOSS 200	02	B	5	80	16
32	AA62156126	HC A6 GLOSS 300	02	B	4	64	16
33	AA621562XF	A6 WIRE-O X-FILE 3D	02	D	6	60	10
34	AA621590	HC A6 WIRE-O 64 SHEETS	02	D	5	90	18
35	AA6218240	BK BOXY 40 SILVER	01	S	5	200	40
36	AA621838	BK TULIS 38 SILVER	01	S	5	280	56
37	AA621856	BK TULIS 56 SILVER	01	S	5	200	40
38	AA621892	BK TULIS 92 SILVER	01	R	5	120	24
39	AA621903	MAGNETIC ADDRESS	06	B	20	400	20
40	AA621906	ADDRESS BOOK INDEX	06	B	5	180	36
41	AA621907	ADDRESS BOOK INDEX A7	06	B	5	320	64
42	AA621910	A7 ADDRESS INDEX W/ PENCIL	06	B	60	180	3

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
43	AA622003	BK KWARTO KAS 2K 100	02	A	5	60	12
44	AA622004	BK KWARTO KAS 3K 100	02	A	5	60	12
45	AA62210261	BK TULIS 26	01	S	10	400	40
46	AA62210264	BK TULIS 26 WARNA	01	S	10	400	40
47	AA62210381	BK TULIS 38	01	S	10	280	28
48	AA62210384	BK TULIS 38 WARNA	01	S	10	280	28
49	AA62210388	BK TULIS 38 X-FILE	01	S	5	280	56
50	AA6221038D	BK TULIS 38 WINDOW	01	S	10	280	28
51	AA6221038G	BK TULIS GLITER 38	01	S	10	280	28
52	AA622105	BK KWARTO 50	02	S	5	80	16
53	AA62210568	BK TULIS 56 X-FILE	01	S	5	200	40
54	AA62210621	BK TULIS 62	01	R	5	200	40
55	AA62210624	BK TULIS 62 WARNA	01	R	5	200	40
56	AA6221062GL	BK TULIS GLITER 62	01	R	5	200	40
57	AA622110	BK KWARTO 100	02	A	5	60	12
58	AA622111GL	BK KWARTO GLITER 100	02	A	5	60	12
59	AA622120	BK KWARTO 200	02	A	5	40	8
60	AA622130	BK KWARTO 300	02	A	3	24	8
61	AA62214381	BK TULIS HALUS 38	01	S	10	280	28
62	AA62214384	BK TULIS HALUS 38 WARNA	01	S	10	280	28
63	AA62215381	BK KOTAK BESAR 38	01	S	10	280	28
64	AA62215384	BK KOTAK BESAR 38 WARNA	01	S	10	280	28
65	AA62216001	BK MATEMATIKA 100	01	R	5	120	24
66	AA62216381	BK MATEMATIKA 38	01	S	10	280	28
67	AA62216384	BK MATEMATIKA 38 WARNA	01	S	10	280	28
68	AA62216624	BK MATEMATIKA 62 WARNA	01	R	5	200	40
69	AA622203	BK FOLIO KAS 2K 100	02	A	5	30	6
70	AA622204	BK FOLIO KAS 3K 100	02	A	5	30	6
71	AA62225002	HC A7 MATT 50	06	B	5	320	64
72	AA622305	BK FOLIO 50	02	A	5	40	8
73	AA622310	BK FOLIO 100	02	A	5	30	6
74	AA622311GL	BK FOLIO GLITER 100	02	A	5	30	6
75	AA622320	BK FOLIO 200	02	A	5	20	4
76	AA622330	BK FOLIO 300	02	A	3	12	4
77	AA6224003	AMP. MERPATI 80 GR - 90 BUKA SAMPING	04	N	500	6000	12
78	AA622400302	AMP. MERPATI 80 GR - 90 BUKA SAMPING @20	04	N	500	6000	12
79	AA62240400	AMP. MERPATI 80 GR - 104 BUKA SAMPING	04	N	500	9000	18
80	AA62241003	AMP. MERPATI 60 GR - 90 BUKA SAMPING	04	N	500	7000	14
81	AA62241032	AMP. MERPATI 60 GR - 90 BUKA SAMPING @20	04	N	500	7000	14
82	AA622411	BK KWARTO 80 SC	02	S	5	80	16
83	AA622413	BUKU FOLIO 80 SC	02	S	5	40	8
84	AA62241400	AMP. MERPATI 60 GR - 104 BUKA SAMPING	04	N	500	10500	21

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
85	AA62241402	AMP. MERPATI 60 GR - 104 BUKA SAMPING @20	04	N	500	10500	21
86	AA62263102	MEMO POCKET HC 50	06	B	5	180	36
87	AA622652GL	TAS TALI GLITER C	06	K	10	100	10
88	AA6227601	ORDNER FOLIO	02	C	1	12	12
89	AA623203	BK KWITANSI MINI	02	Q	10	640	64
90	AA623204	BK KWITANSI 40	02	Q	10	240	24
91	AA623205	BK KWITANSI 50	02	Q	10	160	16
92	AA623210	BK KWITANSI 100	02	Q	10	80	8
93	AA623229	BK KWITANSI BISNIS 80LBR	02	Q	5	80	16
94	AA623310	BK KAS BON 100	02	Q	10	120	12
95	AA623410	BK BUKTI KAS 100	02	Q	10	120	12
96	AA623701	BK FOLIO EXPEDISI 100	02	A	5	60	12
97	AA623720	BK FOLIO EXPEDISI 200	02	A	5	30	6
98	AA623802	HANG MESSAGE NOTE	06	Q	4	132	33
99	AA623803	HANG NOTE PONDS	06	Q	5	160	32
100	AA623901	INDEX TELEPON	06	B	5	120	24
101	AA6239013	INDEX TELEPON WIRE-O FANCY	06	D	1	80	80
102	AA623902XF	INDEX TELEPHONE X-FILE 3D	06	D	5	80	16
103	AA62391706	AGENDA POCKET 2006	02	B	10	180	18
104	AA62392006	AGENDA EXECUTIVE 2006	02	A	5	40	8
105	AA62393006	AGENDA FANCY WIRE-O 2006	02	C	10	180	18
106	AA624000	AGENDA LISTMAS EXCLUSIVE	02	A	5	80	16
107	AA624001	AGENDA LISTMAS	02	A	5	80	16
108	AA624009	DIARY 80	06	B	5	135	27
109	AA62400906	DIARY 60	06	B	5	160	32
110	AA62409060	DIARY 60 WITH BOX	06	B	5	80	16
111	AA6241038	BK TULIS 38 "OKEY"	01	S	10	280	28
112	AA6241138	BK MATEMATIKA 38 "OKEY"	01	S	10	280	28
113	AA62412110	BK KWARTO 100 "OKEY"	02	A	5	60	12
114	AA62412310	BK FOLIO 100 "OKEY"	02	A	5	30	6
115	AA624305	LOOSE LEAF B5-50 (50K)	01	E	10	200	20
116	AA624305FC	LOOSE LEAF B5-50 (50K) FANCY	01	F	10	200	20
117	AA624317	LOOSE LEAF B5-80 (80K)	01	E	5	120	24
118	AA624319	LOOSE LEAF A5-50	01	E	10	200	20
119	AA624319FC	LOOSE LEAF A5-50 FANCY	01	F	10	200	20
120	AA624320	LOOSE LEAF A5-100	01	E	5	100	20
121	AA624320FC	LOOSE LEAF A5-100 FANCY	01	F	5	100	20
122	AA624325FC	LOOSE LEAF A5-EXCLUSIVE	01	F	10	200	20
123	AA624335FC	LOOSE LEAF A5 POND EXCLUSIVE	01	F	10	200	20
124	AA624402	MEMO KIKY GARIS	06	Q	10	480	48
125	AA624403	BLOCK NOTE	06	Q	5	200	40
126	AA624404	MEMO MINI LUX	06	Q	10	420	42

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
127	AA62441601	MEMO PONDS W/ PENCIL	06	Q	10	200	20
128	AA624419	MEMO PAD 100	06	Q	1	400	400
129	AA624423	BLOCK NOTE SPIRAL	06	D	5	200	40
130	AA624433	REPORT PAD A5	06	Q	5	200	40
131	AA624442	MEMO SPIRAL "K"	06	D	10	520	52
132	AA624443	MEMO SPIRAL "B"	06	D	10	540	54
133	AA624460XF	BINDER SET B5 (FILE SET B X-FILE) 3D	02	E	6	48	8
134	AA624461XF	BINDER SET A5 (FILE SET B X-FILE) 3D	02	E	6	48	8
135	AA624470XF	INDEX BINDER SET B5 REFILL	02	E	5	240	48
136	AA624471XF	INDEX BINDER SET A5 REFILL	02	E	5	360	72
137	AA624501	KS BUNGA	03	P	24	576	24
138	AA62450101	KS BUNGA (BARU)	03	P	24	576	24
139	AA624504	KS MAP SET	03	P	10	360	36
140	AA624505	KS LUCU	03	P	24	576	24
141	AA62450502	KS LUCU KECIL	03	P	24	576	24
142	AA624506	KS LUCU SET	03	P	10	360	36
143	AA624509	KS AIRMAIL SET	03	P	10	360	36
144	AA624510	KS AIRMAIL 10	03	P	24	576	24
145	AA624511	KS AIRMAIL 36	03	P	12	240	20
146	AA624512	KS AIRMAIL 36 SPIRAL	03	P	10	360	36
147	AA62451418	KS SET TANGGUNG (BARU)	03	P	10	360	36
148	AA624518	KS TIMBUL SET	03	P	10	360	36
149	AA624521	KS PEMANDANGAN SET	03	P	10	360	36
150	AA624523	KS BUNGA LUX	03	P	10	360	36
151	AA624541	KS DISPLAY "A"	03	J	1	30	30
152	AA624545	KS DISPLAY "D"	03	J	1	16	16
153	AA624546	KS DISPLAY "E"	03	J	1	18	18
154	AA624553	KS SET WINDOW	03	P	10	360	36
155	AA624561	KS PARCEL	03	J	1	24	24
156	AA62457801	KS COLLECTION SET	03	P	16	160	10
157	AA624598	KS DISPLAY "O"	03	J	1	240	240
158	AA624601	DOUBLE FOLIO GARIS KIKY	02	U	100	2000	20
159	AA624611303	AMP. COKLAT LEM AM 303 125 GRM	04	O	200	1600	8
160	AA624611304	AMP. COKLAT LEM AM 304 125 GRM	04	O	200	1600	8
161	AA624611305	AMP. COKLAT LEM AM 305 125 GRM	04	O	200	1200	6
162	AA624611307	AMP. COKLAT LEM AM 307 125 GRM	04	O	200	1200	6
163	AA624611308	AMP. COKLAT LEM AM 308 125 GRM	04	O	200	1200	6
164	AA624611309	AMP. COKLAT LEM AM 309 125 GRM	04	O	200	800	4
165	AA624611310	AMP. COKLAT LEM AM 310 125 GRM	04	O	200	800	4
166	AA624611311	AMP. COKLAT LEM AM 311 125 GRM	04	O	200	800	4
167	AA624611312	AMP. COKLAT LEM AM 312 125 GRM	04	O	200	800	4
168	AA624612309	AMP. COKLAT TALI AM 309 125 GRM	04	O	200	800	4

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
169	AA624612310	AMP. COKLAT TALI AM 310 125 GRM	04	O	200	800	4
170	AA624614303	AMP. COKLAT LEM AM 303 80 GRM	04	O	400	1600	4
171	AA624614304	AMP. COKLAT LEM AM 304 80 GRM	04	O	400	1600	4
172	AA624614305	AMP. COKLAT LEM AM 305 80 GRM	04	O	400	1200	3
173	AA624614307	AMP. COKLAT LEM AM 307 80 GRM	04	O	400	1200	3
174	AA624614308	AMP. COKLAT LEM AM 308 80 GRM	04	O	400	1200	3
175	AA624614309	AMP. COKLAT LEM AM 309 80 GRM	04	O	400	800	2
176	AA624614310	AMP. COKLAT LEM AM 310 80 GRM	04	O	400	800	2
177	AA624614311	AMP. COKLAT LEM AM 311 80 GRM	04	O	400	800	2
178	AA624614312	AMP. COKLAT LEM AM 312 80 GRM	04	O	400	800	2
179	AA624615303	AMP. COKLAT LEM 303 80 GRM	04	O	400	1600	4
180	AA624615304	AMP. COKLAT LEM 304 80 GRM	04	O	400	1600	4
181	AA624615305	AMP. COKLAT LEM 305 80 GRM	04	O	400	1200	3
182	AA624615307	AMP. COKLAT LEM 307 80 GRM	04	O	400	1200	3
183	AA624615308	AMP. COKLAT LEM 308 80 GRM	04	O	400	1200	3
184	AA624615309	AMP. COKLAT LEM 309 80 GRM	04	O	400	800	2
185	AA624615310	AMP. COKLAT LEM 310 80 GRM	04	O	400	800	2
186	AA624615311	AMP. COKLAT LEM 311 80 GRM	04	O	400	800	2
187	AA624615312	AMP. COKLAT LEM 312 80 GRM	04	O	400	800	2
188	AA624621303	AMP. COKLAT LEM 303 125 GRM	04	O	200	1000	5
189	AA624621304	AMP. COKLAT LEM 304 125 GRM	04	O	200	1600	8
190	AA624621305	AMP. COKLAT LEM 305 125 GRM	04	O	200	1200	6
191	AA624621307	AMP. COKLAT LEM 307 125 GRM	04	O	200	1200	6
192	AA624621308	AMP. COKLAT LEM 308 125 GRM	04	O	200	1200	6
193	AA624621309	AMP. COKLAT LEM 309 125 GRM	04	O	200	800	4
194	AA624621310	AMP. COKLAT LEM 310 125 GRM	04	O	200	800	4
195	AA624621311	AMP. COKLAT LEM 311 125 GRM	04	O	200	800	4
196	AA624621312	AMP. COKLAT LEM 312 125 GRM	04	O	200	800	4
197	AA624622309	AMP. COKLAT TALI 309 125 GRM	04	O	200	800	4
198	AA624622310	AMP. COKLAT TALI 310 125 GRM	04	O	200	800	4
199	AA624624309	AMP. COKLAT TALI AM 309 80 GRM	04	O	400	800	2
200	AA624624310	AMP. COKLAT TALI AM 310 80 GRM	04	O	400	800	2
201	AA624625309	AMP. COKLAT TALI 309 80 GRM	04	O	400	800	2
202	AA624625310	AMP. COKLAT TALI 310 80 GRM	04	O	400	800	2
203	AA624626303	AMP. COKLAT DINAS 303 OKEY	04	O	100	2000	20
204	AA624626308	AMP. COKLAT DINAS 308 OKEY	04	O	100	1500	15
205	AA624626310	AMP. COKLAT DINAS 310 OKEY	04	O	100	1000	10
206	AA624712	AMP. AIR MAIL 80 GR - 90	04	N	500	6000	12
207	AA62471202	AMP. AIR MAIL 80 GR - 90 @20	04	N	500	6000	12
208	AA624719	AMP. AIR MAIL 80 GR - 90 SILIKON	04	N	500	6000	12
209	AA62471902	AMP. AIR MAIL 80 GR - 90 SILIKON @20	04	N	500	6000	12
210	AA624720	AMP. AIR MAIL 80 GR - 104 SILIKON	04	N	500	9000	18

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
211	AA62472002	AMP. AIR MAIL 80 GR - 104 SILIKON @20	04	N	500	9000	18
212	AA624722	AMP. KIKY WANGI	04	N	100	5600	56
213	AA624734	AMP. KIKY 90 - 80	04	N	500	6000	12
214	AA62473411	AMP. KIKY 90 - 80 SLK	04	N	500	6000	12
215	AA62473412	AMP. KIKY 90 - 80 SLK @20	04	N	500	6000	12
216	AA624735	AMP. KIKY 104 - 80	04	N	500	9000	18
217	AA62473512	AMP. KIKY 104 - 80 SLK	04	N	500	9000	18
218	AA624736	AMP. KIKY 110 - 80	04	N	500	9000	18
219	AA62473611	AMP. KIKY 110 - 80 SLK	04	N	500	9000	18
220	AA624743	AMP. MERPATI 80 GR - 110	04	N	500	9000	18
221	AA62474302	AMP. MERPATI 80 GR - 110 @20	04	N	500	9000	18
222	AA624746	AMP. MERPATI 80 GR - 104	04	N	500	9000	18
223	AA62474602	AMP. MERPATI 80 GR - 104 @20	04	N	500	9000	18
224	AA62474611	AMP. MERPATI 80 GR - 104 SILIKON	04	N	500	9000	18
225	AA62474612	AMP. MERPATI 80 GR - 104 SILIKON @20	04	N	500	9000	18
226	AA624750	AMP. MERPATI 80 GR - 90 SILIKON	04	N	500	6000	12
227	AA62475002	AMP. MERPATI 80 GR - 90 SILIKON @20	04	N	500	6000	12
228	AA624753	AMP. MERPATI 60 GR - 110	04	N	500	11500	23
229	AA62475302	AMP. MERPATI 60 GR - 110 @20	04	N	500	11500	23
230	AA624754	AMP. MERPATI 60 GR - 104	04	N	500	10500	21
231	AA62475402	AMP. MERPATI 60 GR - 104 @20	04	N	500	10500	21
232	AA624755	AMP. MERPATI 80 GR - 90	04	N	500	6000	12
233	AA62475502	AMP. MERPATI 80 GR - 90 @20	04	N	500	6000	12
234	AA624756	AMP. MERPATI 60 GR - 90	04	N	500	7000	14
235	AA62475602	AMP. MERPATI 60 GR - 90 @20	04	N	500	7000	14
236	AA624762	AMP. PEMANDANGAN 23	04	N	100	6000	60
237	AA624763	AMP. PEMANDANGAN 18.2	04	N	100	5600	56
238	AA624778	AMP. MERPATI VISIT 80 GR	04	N	500	9000	18
239	AA62477802	AMP. MERPATI VISIT 80 GR @20	04	N	500	9000	18
240	AA62481602	TAS TALI "A" SUNMOON	06	K	10	120	12
241	AA62481606	TAS TALI "A"	06	K	10	120	12
242	AA62481610	TAS TALI "B"	06	K	10	100	10
243	AA62481612	TAS TALI "B" SUNMOON	06	K	10	100	10
244	AA624817	TAS TALI "C" SUNMOON	06	K	10	100	10
245	AA624818	TAS TALI "C"	06	K	10	100	10
246	AA624860	PHOTO FRAME	06	M	5	100	20
247	AA624930	ROOM PLATE	06	M	10	600	60
248	AA625001	MAGNETIC PENCIL CASE	06	M	5	40	8
249	AA6251038	BK TULIS 38 "OO"	01	S	10	280	28
250	AA6251056	BK TULIS 56 "OO"	02	S	5	200	40
251	AA6251074	BK TULIS 74 "OO"	03	R	5	200	40
252	AA62680210	K. KADO GULUNG BESAR	05	U	1	100	100

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
253	AA626818	K. KADO BESAR CAMPUR	05	U	50	1000	20
254	AA62690210	K. KADO GULUNG KECIL DISPLAY 100	05	U	1	100	100
255	AA626918	K. KADO KECIL CAMPUR	05	U	50	1000	20
256	AA626918MT	K. KADO KECIL MATT	05	U	50	1000	20
257	AA626918PM	K. KADO KECIL UPM	05	U	50	1000	20
258	AA626961	K. KADO KECIL GLITER	05	U	50	1000	20
259	AA629603	LATIHAN MEWARNA TANGGUNG	01	S	10	200	20
260	AA629605	LATIHAN MEWARNA KECIL	01	S	10	240	24
261	AA629615	BOX VALENTINE B	06	M	1	24	24
262	AA629616	BOX VALENTINE A	06	M	1	30	30
263	EX62000551	A4 EXERCISE BK 96SHT-SQUARE	81	R	10	80	8
264	EX62000555	EXERCISE BOOK 80 SHT-SQUARE	81	R	10	80	8
265	EX62000556	A4 EXERCISE BK 96 SHT-RULING	81	R	10	80	8
266	EX620245	24 SHT EXERCISE BOOK	81	S	10	288	28.8
267	EX620386	EXERCISE BOOK 38 SHT PP CVR	81	S	10	280	28
268	EX620405ED	EXERCISE BOOK 17X22 48 SHTS SEYES	81	S	10	120	12
269	EX620425	PVC JAKET EB 48+2 SHTS	81	S	10	200	20
270	EX620525	PVC JAKET EB 58+2 LBR	81	S	10	160	16
271	EX620725	PVC JAKET EB 78+2 LBR	81	S	5	140	28
272	EX620925	PVC JAKET EB 98+2 LBR	81	S	5	120	24
273	EX620950	SPIRAL EXERCISE BOOK 40 SHTS	81	C	1	96	96
274	EX620951	W/O PP 80 SHEETS	81	C	10	80	8
275	EX620952	SPIRAL EXERCISE BOOK 80 SHTS	81	C	10	80	8
276	EX620953	SPIRAL EXERCISE BOOK 120 SHTS	81	C	8	64	8
277	EX620954	W/O PP BOOK 120 SHEETS	81	C	8	64	8
278	EX620955	W/O PP 160 SHEETS	81	C	6	36	6
279	EX620955WI	WIRE O PP CV NOTE BOOK 160 SHT	81	C	4	32	8
280	EX620960	HARD CV W/O 80 SHT	82	C	10	40	4
281	EX620961	HARD CV W/O 120 SHT	82	C	4	32	8
282	EX620962	HARD CV W/O 160 SHT	82	C	3	24	8
283	EX620966	WIRE O PP 20X27.5 80 SHT 2 SUBJ	81	C	6	48	8
284	EX620967	WIRE O PP 20X27.5 120 SHT 3 SUBJ	81	C	6	48	8
285	EX620968	WIRE O PP 20X27.5 160 SHT 4 SUBJ	81	C	4	32	8
286	EX620969	WIRE O PP 20X27.5 175 SHT 5 SUBJ	81	C	4	32	8
287	EX620970	WIRE O PP CLR 17X24 80 SHT	81	C	6	48	8
288	EX620971	WIRE O PP CLR 17X24 120 SHT	81	C	6	48	8
289	EX620972	WIRE O PP 17X24 175 SHT 5 SUBJ	81	C	4	32	8
290	EX621005ED	EXERCISE BOOK 17X22 96 SHTS SEYES	81	R	5	60	12
291	EX62100600	PIPE TALLY BOOK	81	Q	10	200	20
292	EX62100601	PIPE TALLY BOOK	81	Q	10	200	20
293	EX621203	32 SHTS EXERCISE BOOK	81	S	5	240	48
294	EX621205	BOXY 50 SHEETS	81	S	10	100	10

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
295	EX62120506	A5 LEKTIEBOG 54 SHTS	81	S	12	96	8
296	EX621224	BOXY BOOK 40 SHTS PP CVR	81	C	10	200	20
297	EX621304	LECTURE BOOK	81	S	5	200	40
298	EX621409	A4 SKETCH BOOK	81	Q	10	40	4
299	EX621410	A3 SKETCH BOOK	81	Q	10	20	2
300	EX621413	A3 SKETCH BOOK	81	Q	5	25	5
301	EX62141301	A3 SKETCH BOOK 50 SHT	81	Q	5	25	5
302	EX621414	A4 SKETCH BOOK	81	Q	5	50	10
303	EX62141401	A4 SKETCH BOOK	81	Q	5	50	10
304	EX621415	A5 SKETCH BOOK	81	Q	10	40	4
305	EX62141501	A5 SKETCH BOOK 50 SHT	81	Q	6	48	8
306	EX62142701	SPIRAL SKETCH BOOK 12SHTS 20X30 CM	81	C	10	100	10
307	EX62142702	SPIRAL SKETCH BOOK 12SHTS 25X35 CM	81	C	10	100	10
308	EX62142901	SPIRAL COLORING BOOK 41 SHTS 21X29.7	81	C	10	100	10
309	EX62142902	SPIRAL COLORING BOOK 81 SHTS 21X29.7	81	C	10	100	10
310	EX62142903	SPIRAL COLORING BOOK 41 SHTS 17X25	81	C	10	100	10
311	EX62142903	SPIRAL COLORING BOOK 81 SHTS 17X25	81	C	10	100	10
312	EX62144201	20 SHT HOBBY BOOK 22 X 32 CM	81	Q	10	80	8
313	EX62150506	A5 LEKTIEBG 54 SHTS	81	S	12	96	8
314	EX62154065	A4 WIRE O	82	C	5	20	4
315	EX621540851G	A4 W/O BOOK 80 SHT LINE	82	C	5	20	4
316	EX621540851GB	A4 W/O BOOK 80 SHT BLANK	82	C	5	20	4
317	EX62154088G	A4 W/O GLOSSY	82	C	5	20	4
318	EX62154103	A4 HARD CV BOOK	82	A	5	20	4
319	EX62154107	A4 W/O RECIPE W/SPOON & IDX	82	C	5	20	4
320	EX62154109	A4 W/O RECIPE BOOK 9 IDX	82	C	5	20	4
321	EX62154112	A4 OPPSKRIFTBOK W/SPOON	82	A	5	20	4
322	EX62154116	A4 RECEITAS W/WOODEN ROLL	82	A	5	20	4
323	EX62154607	A4 W/O RECEITAS W/SPOON & IDX	82	C	5	20	4
324	EX62154821	A4 HARD COVER GLOSSY 100-80 GSM	82	A	5	20	4
325	EX62154856	A4 FANCY HC PADDED BOOKS	82	A	5	30	6
326	EX62154870	A4 PADDED COVERED BOOK GLOSS	82	A	5	40	8
327	EX62154901	A4 HANGING ORGANIZER	82	C	5	20	4
328	EX62155010	A5 WIRE O BOOK	82	C	5	40	8
329	EX62155065	A5 HC BOOK 60 SHEET	82	A	5	60	12
330	EX62155065G	A5 W/O BOOK 60 PRINTED SHT GLOSS	82	C	12	48	4
331	EX62155074	A5 TAGEBUCH W/LOCK & KEY RULING	82	A	8	48	6
332	EX6215508	A5 HC CHINA VERSION	82	A	10	40	4
333	EX6215508	A5 HC CHINA VERSION	82	A	5	40	8
334	EX62155080	A5 WIRE-O 80 SHEETS	82	C	5	40	8
335	EX62155084	HC A5 80 SHT W/LOCK	82	A	12	60	5
336	EX62155085	A5 HC COVER BOOK W/O	82	C	5	40	8

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
337	EX621550851GB	A5 W/O BOOK 80 SHTS BLANK	82	C	5	40	8
338	EX62155087	A5 W/O GLOSS COVER	82	C	5	40	8
339	EX62155098G	A5 W/O BOOK DREAM BOOK GLOSSY	82	C	5	40	8
340	EX62155098SP	WIRE O SPELL BOOK SHTS	82	C	5	40	8
341	EX621550PS	HARD CV SPIRAL W/O	82	C	6	48	8
342	EX621551	ADDRESS BOOK WIRE O 72 SHT	82	D	5	80	16
343	EX62155103	A5 HARD CV BOOK	82	A	5	60	12
344	EX62155104	A5 HC W/ ORNAMENT	82	A	5	60	12
345	EX62155107	RECIPE BOOK W/O+SPOON+IDX	82	C	5	40	8
346	EX62155108	A5 W/O RECIPE BOOK W/SPOON	82	C	6	40	6.67
347	EX62155109	A5 RECIPE BOOK W/SPOON 9 IDX	82	A	5	40	8
348	EX6215511	RECIPE BOOK WITH W/O IDX	82	C	5	40	8
349	EX62155110	A5 HC 100 SHEETS	82	A	10	60	6
350	EX62155111	A5 RESEPTIKIRJA BOOK W/SPOON & IDX	82	A	5	20	4
351	EX62155112	A5 HC CV RECIPE BOOK W/SPOON	82	A	5	40	8
352	EX62155116	A5 RECEITAS W/WOODEN ROLL	82	A	5	40	8
353	EX62155118	COOL FRIEND BOOK	86	C	5	40	8
354	EX62155141	A5 HC JUMBO W/LOCK	86	A	6	24	4
355	EX621551BG	A6 W/O DIARY GLOSS CV	82	A	5	80	16
356	EX621551NP	ADDRESS BOOK + PEN	82	D	1	60	60
357	EX62155202	DIARY W/LOCK & KEY IN BOX DISPLAY	82	A	5	30	6
358	EX62155207	A5 HC RECIPE BOOK WIRE O W/SPOON	82	C	4	40	10
359	EX62155299	INDEX BOOK 84 SHEET	82	A	10	102	10.2
360	EX621553	WRITING PAD	83	Q	5	200	40
361	EX62155307	WIRE O RECIPE W/SPOON+IDX+POCKET	82	C	5	20	4
362	EX62155407	WIRE O RECIPE BOOK W/IDX+SPOON	82	C	5	40	8
363	EX62155507	RECIPE BOOK W/SHOPING LIST	82	C	4	24	6
364	EX62155556	A5 HARD CV 80 SHT 58 GR	82	A	10	40	4
365	EX62155607	A5 W/O RECEITAS W/SPOON & IDX	82	C	5	40	8
366	EX62155707	DIE CUT RECIPE BOOK W/IDX	82	C	5	20	4
367	EX621558	A5 FANCY HARD CV BOOK	82	A	5	40	8
368	EX62155801	A5 FANCY HC PADDED CV	82	A	5	40	8
369	EX62155851G	A5 W/O BOOK 80 SHTS LINE	82	C	5	40	8
370	EX62155870	A5 PADDED CV BOOK GLOOSY	82	A	5	40	8
371	EX62155896	A5 HARD CV 80GSM-96 SHT SQUARE	82	A	12	36	3
372	EX621558CA	PADDED JOURNAL	82	A	6	48	8
373	EX62155901	A5 HANGING ORGANISER	82	C	5	40	8
374	EX6215593	NBA5GD BLDX COBRA NOTE BK	82	A	5	40	8
375	EX62156065	A6 W/O COLORED JOURNAL	82	D	10	80	8
376	EX6215608	A6 HARD CV BOOK CHINA VERSION	82	B	10	140	14
377	EX62156084	A6 HARD CV W/ LOCK	82	B	5	80	16
378	EX62156085	A6 HARD CV BOOK W/O	82	B	10	80	8

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
379	EX62156087	A6 WIRE O GLOOS CV	82	D	5	80	16
380	EX62156101	BIRTHDAY BOOK GLOSS	82	B	5	80	16
381	EX62156103	HARD CV A6	82	B	5	80	16
382	EX62156110	A6 HC 100 SHEET	82	B	10	80	8
383	EX62156195	A6 AUTOGRAPH BOOKS	82	D	5	80	16
384	EX62156196	AUTOGRAPH BOOK	82	D	5	80	16
385	EX621561PS	A6 HC 80 SHT	82	B	12	96	8
386	EX62156556	A6 HARD CV BOOK	82	B	5	140	28
387	EX62156558	A6 NOTE BOOK 8 SHT	82	B	10	102	10.2
388	EX62156870	A6 PADDED COVERED BOOK	82	B	5	80	16
389	EX62157144	A7 HC CV BOOK	82	B	10	80	8
390	EX62157556	A7 HC BOOK 80 SHT 58 GR	82	B	10	100	10
391	EX62159284	HARD COVER VINYL 60 SHTS	82	A	5	80	16
392	EX62190502	A5 ADD. BOOK	86	A	10	15	1.5
393	EX62190605	TELP.ADD NOTE PAD PROMO	86	B	30	60	2
394	EX621907	A7 ADD. INDEX BOOK	86	B	10	320	32
395	EX62190702	A7 ADD BOOK BALADEX	86	B	10	30	3
396	EX62190706	A7 ADDRES BOOK	86	B	1	72	72
397	EX621907B	A7 ADDRESS BOOK INDEX W/ BOX	86	B	48	96	2
398	EX621908	POCKET ADD.BOOK	86	B	10	180	18
399	EX621910	A7 ADD BOOK IDX W/PCL	86	B	60	180	3
400	EX621917	A6 ADD BOOK PADDED	86	B	10	80	8
401	EX62191702	ADD TELP BOOK PADDED BALADEX	86	A	10	120	12
402	EX62191704	FOLDER TELP.ADD BOOK	86	B	10	80	8
403	EX62191706	FOLDER TELP. ADD BOOK	86	B	1	80	80
404	EX621917B	PADDED ADDRESS BOOK W/ BOX	86	A	36	72	2
405	EX621919	ADDRESS BOOK	86	A	10	40	4
406	EX621921G	FANCY TELP ADD	86	B	10	180	18
407	EX621921P	A7 TELP ADD BOOK W/PCL	86	B	60	120	2
408	EX621922	TELP ADD BOOK BLDX CVR	86	B	10	180	18
409	EX621922D	TELP ADD BOOK COBRA CVR	86	B	10	180	18
410	EX621922L	TELP ADD BOOK LEATHER COBRA	86	B	10	180	18
411	EX621923	TELP ADD BOOK PVC CVR	86	R	10	180	18
412	EX62210384	EXERCISE BOOK 38 SHT	81	S	10	280	28
413	EX62313GD	TASLGD TELP ADD BOOK COBRA CVR	86	B	10	200	20
414	EX623802	HANGING MESSAGE NOTE	86	Q	1	132	132
415	EX62380301	MAGNETIC NT PAD W/ MAGNETIC PCL	86	Q	1	80	80
416	EX623901	WIRE O IDX TELP ADD BOOK	86	D	10	165	16.5
417	EX6239012	INDEX TELP WIRE O	86	D	10	165	16.5
418	EX6239013	INDEX TELP ADD BOOK	86	B	10	80	8
419	EX62390130	INDEX ADD BOOK WIRE O	86	D	1	80	80
420	EX6239014	A5 SPIRAL TELP ADD BOOK	86	C	5	40	8

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/Box
					Pak	Box	
421	EX6239018	TADLFDB-TEL ADD & BDAY BOOK	86	B	30	60	2
422	EX623912	IDX TELP BOOK W/GILT CORNER	86	A	6	48	8
423	EX62391201	TELP ADD BOOK FANCY	86	B	8	40	5
424	EX623912A	TELP. ADDRESS BOOK T85 RETRO EFES CV	86	A	5	40	8
425	EX623912D	EXECUTIVE TEL ADD COBRA	86	B	6	80	13.3
426	EX623912F	TELEPHONE BOOK TA&G FANCY	86	A	5	80	16
427	EX623912L	TELP ADD BOOK LEATHEAR	86	B	12	96	8
428	EX623913	TELP ADD TASLG	86	B	10	200	20
429	EX623913L	TASLL TELP ADD LEATHER CVR	86	B	10	200	20
430	EX623915	INDEX TELP ADD BOOK BALADEX	86	B	5	40	8
431	EX623915FC	EXCLUSIVE TELP W/IDX	86	B	5	40	8
432	EX623917FC	RECIPE CARD BINDER	82	J	5	40	8
433	EX623917FCR	RECIPE CARD BINDER REFILL	82	J	10	100	10
434	EX62392F	EXCLUSIVE TEL ADD FANCY CVR GLOSS	86	B	6	48	8
435	EX62400331	3PPV POCKET DIARY WEEK TO VIEW	82	R	10	199	19.9
436	EX62400332	3PGV POCKET DIARY WEEK TO A VIEW	82	R	10	200	20
437	EX62400333	3PLV POCKET DIARY LEATHER COVER	82	R	10	240	24
438	EX62400335	3PPVCDB DIARY PVC COVER IN BOX	82	R	60	120	2
439	EX62400441	41P POCKET DIARY	82	R	10	200	20
440	EX62400442	41G POCKET DIARY	82	R	10	200	20
441	EX62400444	41L POCKET DIARY	82	R	10	200	20
442	EX62400445	41L QUANTAS DIARY	82	R	10	40	4
443	EX62400446	41GD POCKET DIARY	82	R	10	200	20
444	EX62400447	41P POCKET PVC CV-RULLING	82	R	10	200	20
445	EX62400448	NB41G RULED NOTE BOOK	82	R	10	200	20
446	EX62400449	41L POCKET RULLING-LEATHER CV	82	R	10	200	20
447	EX62400450	NB41GD RULED NOTE BOOK	82	R	10	200	20
448	EX624006	POESIE ALBUM	86	A	5	40	8
449	EX624007	DAILY BOOK W/ KEY LOCK	86	A	5	40	8
450	EX624007R	POESIE ALB W/ LOCK+RULLING	86	A	5	40	8
451	EX624010	MAGNETIC DIARY 3 IN 1	86	A	4	80	20
452	EX624027B	1A5R DESK DIARY	82	A	5	40	8
453	EX624027G	DIARY TIME REMINDER GLOSS CVR	82	A	10	40	4
454	EX6240405PS	EXERCISE BOOK 40 SHEETS	81	S	12	144	12
455	EX624061	D3PGH POCKET DIARY WEEK TO A VIEW	82	R	10	200	20
456	EX624061BDOW	D3PGH BDO DIARY	82	R	10	100	10
457	EX624062	POCKET DIARY 64 SHEETS	82	R	48	96	2
458	EX62406201	D3PLH POCKET DIARY	82	R	10	100	10
459	EX62406201	D3PLH POCKET DIARY	82	R	10	200	20
460	EX6240622	D3PPH POCKET DIARY SPECIAL EDITION	82	R	10	100	10
461	EX624062B	D3PPH DIARY 2 CLR PAPER	82	R	10	200	20
462	EX62406385	D31F WIRE O DIARY GLOOSY	82	D	10	200	20

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
463	EX62406385GB	D31FW WIRE O DIARY IN BOX	82	D	10	200	20
464	EX624063B	D31F DIARY GLOSS IN BOX	82	B	10	200	20
465	EX624063G	D31F DIARY GLOSSY	82	B	10	200	20
466	EX624063GB	D31F DIARY GLOSS IN DISPLAY BOX	82	B	10	200	20
467	EX624063GP	D31FP DIARY WITH PENCIL	82	B	10	200	20
468	EX624063GPB	D31FP DIARY WITH PENCIL IN BOX	82	B	10	200	20
469	EX624064	D31 POCKET DIARY WEEK TO A VIEW	82	B	10	200	20
470	EX624064	D31 POCKET DIARY	82	B	10	200	20
471	EX62406403	A7 DIARY WEEK TO VIEW 64 SHT	82	B	10	200	20
472	EX62406404	A6 DIARY WEEK TO VIEW 64 SHT	82	B	10	160	16
473	EX624064P	D31 POCKET DIARY PVC CVR W/PCL	82	R	10	200	20
474	EX624065	1QP DESK DIARY	82	A	5	20	4
475	EX624065FC	1Q DESK DIARY 1DAY TO A PAGE	82	A	5	20	4
476	EX624066	1QG DESK DIARY	82	A	5	20	4
477	EX624068	18G DESK DIARY	82	A	5	40	8
478	EX62406801	18L DESK DIARY	82	A	5	40	8
479	EX62406806	A5 DIARY DAY TO A PAGE 192 SHT	82	A	5	40	8
480	EX62406807	A4 DIARY DAY TO A PAGE 192 SHT	82	A	5	20	4
481	EX6240681	18GD DESK DIARY	82	A	5	40	8
482	EX624069	18P DESK DIARY	82	A	5	40	8
483	EX62406901	18F DESK DIARY	82	A	5	40	8
484	EX62407103	LOCKABLE JOURNAL	82	A	5	24	4.8
485	EX62407111	3A5G DESK DIARY	82	A	5	40	8
486	EX62407112	3A5C DESK DIARY	82	A	5	40	8
487	EX62407113	3A5L DESK DIARY	82	A	5	40	8
488	EX62407114	3A5GD DESK DIARY WEEK TO A VIEW	82	A	5	40	8
489	EX62407115	3A5R DESK DIARY	82	A	5	40	8
490	EX624071G	A5 PADDED COVERED DIARY	82	A	5	48	9.6
491	EX624081	TRAVEL DIARY PADDED BLDX CV	86	A	1	80	80
492	EX624082	TRAVEL DIARY PVC COVER	82	R	5	80	16
493	EX624083	TRAVEL DIARY WIRE O	82	C	5	40	8
494	EX62408302	NEW TRAVEL JOURNAL	82	A	6	27	4.5
495	EX62409902	REFILL ORGANIZER	82	E	5	40	8
496	EX62430505	REFILL BINDER 50SHT 17X25 2 MARGIN	82	E	10	200	20
497	EX62430525	REFILL BINDER 50SHT 17X25 1 MARGIN	82	E	10	200	20
498	EX62430800	A4 REFILL-25 SHT-BLANK	82	E	1	100	100
499	EX62430805	REFILL BINDER 50SHT 21X29.7 2MARGIN	82	E	10	200	20
500	EX62430806	A4 REFILL RING BINDER 6 SHT	82	E	1	150	150
501	EX62430825	REFILL BINDER 50SHT 21X29.7 1MARGIN	82	E	10	200	20
502	EX62430832	A4 REFILL RING BINDER 32 SHT	82	E	1	150	150
503	EX624320FC	A5 LOOSE LEAF-100	81	F	10	100	10
504	EX62440302	SPIRAL NOTE BOOK	86	D	10	126	12.6

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
505	EX62440305	MAGNETIC NOVELTIES PAD 50 SHTS	86	B	4	200	50
506	EX62440312	SPIRAL NOTE BOOK 40 SHTS	86	D	10	100	10
507	EX62440703	MAGNETIC MEMO HOLDER	86	J	6	48	8
508	EX6244080158	MEMO CUTE BLOCK	86	Q	24	100	4.17
509	EX62440802	MEMO PAD 200 SHTS	86	Q	1	120	120
510	EX62440806	FANCY MEMO 200 SHTS	86	Q	1	100	100
511	EX62440807	MEMO CUTE BLOCK 200 SHT IN DISP.	86	Q	1	96	96
512	EX62440907	MEMO SPIRAL BOOK	86	D	12	144	12
513	EX62440909	MEMO PAD SPIRAL	86	D	8	240	30
514	EX62440915	A7 POCKET NOTE PAD SET OF 3 SHRINK	86	Q	10	120	12
515	EX62440919	MEMO SPIRAL 50 SHT	86	D	1	144	144
516	EX62440920	MEMO SPIRAL 40 SHT SQUARE	86	D	1	144	144
517	EX62440927	NEW MEMO SPIRAL	86	D	1	144	144
518	EX62440929	NEW MEMO PADS SPIRAL	86	D	1	240	240
519	EX62441301	MEMO MINI 3 IN 1 SPECIAL	86	Q	10	1000	100
520	EX624421	MEMO MINI LUX	86	Q	24	100	4.17
521	EX624433	A4 WRITING PAD 30 SHEETS	83	P	10	100	10
522	EX62443301	A4 WRITING PAD 30 SHT 80 GRM	86	P	1	100	100
523	EX6244411A	PAPER CUBE IN DISPLAY BOX	86	M	5	40	8
524	EX624443	MEMO SPIRAL	86	D	1	200	200
525	EX624447	SHOPPING LIST W/ PCL	86	Q	10	180	18
526	EX624448	MAGNETIC SHOPPING LIST	86	Q	10	80	8
527	EX62444801	MAGNETIC SHOPPING LIST 50 SHTS	86	Q	10	80	8
528	EX62444805	MAGNETIC SHOPPING LIST 10 X 24 CM	86	Q	30	90	3
529	EX62444806	MAGNETIC MEMO PAD W/PCL	86	Q	6	96	16
530	EX62444807	MAGNETIC SHOPPING LIST 60 SHTS	86	Q	10	120	12
531	EX62444810	MAGNETIC SHOPPING LIST	86	Q	1	50	50
532	EX62444822	WEEKLY PLANNER PROMO.	86	Q	30	60	2
533	EX62444856	MAGNETIC SHOPPING LIST W/ PCL	86	Q	10	80	8
534	EX624448CS	MAGNETIC MEMO PAD	86	Q	6	72	12
535	EX624448DC	MEMO PAD	86	Q	6	96	16
536	EX62444901	GIFT SET CONTAINING	86	B	5	40	8
537	EX6244805	MAGNETIC SHOPPING LIST	86	Q	10	90	9
538	EX6244821	MAGNETIC SHOPPING LIST 30 SHTS	86	Q	10	200	20
539	EX624504	WALLET LETTER SET	83	P	45	360	8
540	EX62450404	MAP LETTER SET 10/10 ENV	83	P	1	120	120
541	EX62450411	WALLET LETTER SET	83	P	1	60	60
542	EX62450412	WALLET LETTER SET FANCY	83	P	1	60	60
543	EX62450416	MAP LETTER SET 12/10 ENV	83	P	10	60	6
544	EX62450418	FANCY WALLET LETTER SET	83	P	12	96	8
545	EX62450441	A4 DESIGNER PAPER & ENV W/ WALLET	83	P	4	48	12
546	EX624541	DISPLAY LETTER SET BOX A	83	J	5	30	6

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
547	EX62454103	LETTER SET BOX A	83	J	5	30	6
548	EX62454106	SLASHER GIFT ST W/ PCL	83	J	5	57	11.4
549	EX62454107	TERACCE VIEW LETTER SET	83	M	6	24	4
550	EX62454108	TRIANGLE LETTER SET W/ADD.BOOK	83	J	5	15	3
551	EX62454109	HEXAGONAL LETTER SET PEN HOLDER	83	M	5	200	40
552	EX62454110	STAR SHAPE LETTER SET	83	M	5	15	3
553	EX62454113	DISPLAY BOX LETTER SET	83	J	5	30	6
554	EX62454123	DISPLAY BOX A W/ DIE CUT	83	J	5	30	6
555	EX62454126	SLASHER GIFTSET W/PCL HOLO	83	J	1	60	60
556	EX62454150	DISPLAY BOX LETTER SET	83	J	5	30	6
557	EX624541RC	RECIPE CARDS BOX	82	J	1	30	30
558	EX624543	DISPLAY LETTER SET BOX C	83	M	4	16	4
559	EX62454301	DISPLAY LETTER SET BOX C	83	M	4	16	4
560	EX62454305	DISPLAY LET, SET BOX C	83	M	2	16	8
561	EX624543E	STATIONARY & FOLDED NOTES	83	M	4	24	6
562	EX624544	HEART BOXED LETTER SET	83	M	6	24	4
563	EX62454405	HEART SHAPE LETTER SET W/ PCL	83	M	8	16	2
564	EX62454408	HEART SHAPE WRITING SET	83	M	8	30	3.75
565	EX624544G	HEART SHAPE BOX 30/25 ENV-GLOSSY	83	M	8	20	2.5
566	EX624545	DISPLAY LETTER SET BOX D	83	J	8	16	2
567	EX62454501	DISPLAY BOX D	83	J	8	16	2
568	EX624546	KS DISPLAY E	83	J	5	20	4
569	EX624557	EXCLUSIVE PEN HOLDER STAND LET.SET	83	M	8	16	2
570	EX624558	MINI HOLDER LETTER SET	83	J	8	32	4
571	EX624559	EXCLUSIVE PEN HOLDER STAND	83	M	6	12	2
572	EX624561	CASE ROUND LETTER SET	83	M	6	24	4
573	EX624563	ENVELOPE WRITING SET	83	P	6	72	12
574	EX624564	GIFT BOX LETTER SET	83	J	6	24	4
575	EX62456402	GIFT BOX LETTER SET W/ PCL	83	J	6	24	4
576	EX62456504	LARGE BOX STATIONARY	83	J	3	12	4
577	EX624571	HARD CASE WRITING SET	83	M	5	40	8
578	EX62457103	LETTER SET COMPENDIUM	83	M	5	40	8
579	EX62457104	LETTER SET COMPENDIUM 40/20 ENV	83	M	5	40	8
580	EX62457105	COMPENDIUM LETTER SET	83	M	5	40	8
581	EX62457113	COMPENDIUM LETTER SET	83	M	5	40	8
582	EX62457114	LETTER SET COMPENDIUM	83	M	5	40	8
583	EX624583	CHEST OF DRAWER GIFT SET	83	M	5	10	2
584	EX62458302	CHEST DRAWER W/PEN	83	M	5	10	2
585	EX62458305	NEW CHEST DRAWER GIFT SET	83	M	4	16	4
586	EX62458306	CHEST DRAWER 2/2	83	M	1	16	16
587	EX624584	GIFT COLLECTION SET	83	P	4	20	5
588	EX62458502	CORRESPONDENCE LETTER SET	83	P	12	144	12

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
589	EX62458503	A4 CORRESPONDENCE LET. SETS	83	P	12	144	12
590	EX62458504	CORRESPONDENCE LETTER SET	83	P	6	144	24
591	EX624586	LETTER TO SANTA PACK	83	P	10	200	20
592	EX62459601	LETTER SET TRIANGLE	83	M	5	24	4.8
593	EX6246163G	SMALL GIFT BAG	86	K	10	144	14.4
594	EX62462901	DESIGNER PAPER W/ ENV.	83	P	10	80	8
595	EX62462925	DESIGNER PAPER	83	P	10	200	20
596	EX62462925	A4 DESIGNER PAPER	83	P	10	200	20
597	EX62462925B	DESIGNER PAPER 25 SHT-DISPLAY BOX	83	J	5	100	20
598	EX62462932	DESIGNER PAPER	83	P	10	100	10
599	EX62462932	DESIGNER PAPER Q RANGE	83	P	10	100	10
600	EX6246502	1QPD DESK DIARIES	82	A	5	20	4
601	EX62471903	110 X 220 MM PLAIN SILICON	84	N	500	6000	12
602	EX62471913	110 X 220 MM COLOURED AM ENV P/S	84	N	100	6000	60
603	EX62471923	110 X 220 MM COLOURED AM ENV P/S	84	N	100	6000	60
604	EX62474350	C6 ENVELOPES	84	N	10	60	6
605	EX62474801	114 X 162 MM PLAIN SILICON	84	N	500	9000	18
606	EX62474821	114 X 162 MM PLAIN ENV P/S	84	N	100	9000	90
607	EX62475002	110 X 220 MM PLAIN SILICONE	84	N	500	6000	12
608	EX62475022	110 X 220 MM PLAIN ENV P/S	84	N	100	6000	60
609	EX62475023	110 X 220 MM PLAIN ENV P/S+POSTCARD	84	N	100	2000	20
610	EX62475024	110 X 220 MM PLAIN ENV P/S+POSTCARD	84	N	100	3000	30
611	EX62475375	C6 ENVELOPE/15 SHTS-70 GSM	84	N	1	366	366
612	EX62476210	ENV. DL PACK 30 SHEETS	84	N	15	1500	100
613	EX624764	C6 ENVELOPE SET	84	N	15	250	16.7
614	EX624765	C6 ENVELOPE SOLID CLR	84	N	1	200	200
615	EX624766	DL ENVELOPE SOLID CLR	84	N	1	100	100
616	EX62477410	C5 ENVELOPES	84	N	50	2000	40
617	EX62477801	C7 ENVELOPE SOLID CLR	84	N	100	1000	10
618	EX62480914	SAMMEL MAPPE A4	86	J	6	84	14
619	EX62480915	SAMMEL MAPPE A3	86	J	12	84	7
620	EX624809PS	ELASTIC FOLDER	86	J	12	72	6
621	EX624812A	HEFT BOX A4	86	M	1	22	22
622	EX6248162G	SMALL PAPER BAG	86	K	10	80	8
623	EX6248163X	SMALL GIFT BAG (B QUALITY)	86	K	10	80	8
624	EX6248172G	MEDIUM PAPER BAG	86	K	10	80	8
625	EX6248173G	MEDIUM GIFT BAG	86	K	10	144	14.4
626	EX6248173X	MEDIUM GIFT BAG (B QUALITY)	86	K	10	80	8
627	EX6248182G	LARGE PAPER BAG	86	K	10	142	14.2
628	EX6248183G	LARGE GIFT BAG	86	K	10	120	12
629	EX6248183X	LARGE GIFTBAG B QUALITY	86	K	1	80	80
630	EX6248192G	WINE BAG ATP 120 GLOSS	86	K	10	80	8

Lampiran 3: Tabel Jenis Produk (sambungan)

No.	Kode Barang	Nama Barang	Gol. Order	Gol. Prod.	Isi Per		Pak/ Box
					Pak	Box	
631	EX6248193G	WINE BAG GLOSS	86	K	10	160	16
632	EX6248262G	EXTRA LARGE GIFTBAG ATP 120 GLOSS	86	L	10	72	7.2
633	EX6248263G	EXTRA LARGE PAPER GIFTBAG	86	L	10	80	8
634	EX62484183G	LARGE GIFT BAG	86	K	1	120	120
635	EX62484631	SMALL GIFTBAG	86	K	10	80	8
636	EX6248473G	MEDIUM GIFTBAG	86	K	12	360	30
637	EX624848B	LARGE GIFT BAG	86	K	12	144	12
638	EX62484B	MEDIUM GIFTBAG	86	K	12	144	12
639	EX6248563K	EXTRA LARGE GIFT BAG 45X32.5X15 CM	86	L	10	80	8
640	EX624866	HEART STAND LETTER SET	83	M	5	24	4.8
641	EX624867	DISPLAY 4 IN 1 + PCL	83	M	4	24	6
642	EX624905	MEMORIAL ALBUM MEINE SCHULFREUNDE	86	A	5	40	8
643	EX62490501	MEINE SCHULFREUNDE	86	A	5	20	4
644	EX62490512	FREUNDEBUCH 34 SHTS	86	A	6	48	8
645	EX62490585	MINA KOMPISAR	86	C	12	72	6
646	EX624906	MOTHER DAY PROMOTION	86	Q	6	72	12
647	EX62490602	SHOPPING LIST W/PHOTOFRAME	86	Q	10	60	6
648	EX624923	LARGE PHOTOGRAPH ALBUM	86	I	6	24	4
649	EX624924	MEMORIAL PHOTOGRAPH ALBUM	86	I	6	48	8
650	EX624926	BLANK GUEST BOOK	82	A	5	20	4
651	EX62492702	VISITOR BOOK COLOR	86	A	5	32	6.4
652	EX625001	MAGNETIC PENCIL CASE	86	M	1	40	40
653	EX62670112	BOOK OF GIFTWRAP	85	U	1	45	45
654	EX629685	SMALL X-MAS GIFTBOX	86	J	4	192	48
655	EX62968510	SMALL EMBOZED GIFTBOX	86	J	1	192	192
656	EX62968560	8530-PK 4 LINGERIE WHITE EMBOSED	86	J	1	48	48
657	EX62968561	85420 PK 4 LINGERIE PRINTED ASST	86	J	1	48	48
658	EX629686	MEDIUM X-MAS GIFTBOX	86	J	3	144	48
659	EX62968610	MEDIUM EMBOZED GIFTBOX	86	J	3	144	48
660	EX62968660	85310-PK 3 SHIRT WHITE EMBOSED	86	J	1	48	48
661	EX62968661	85410-PK 3 SHIRT PRINTED ASST	86	J	1	48	48
662	EX629687	LARGE X-MAS GIFTBOX	86	J	2	96	48
663	EX62968710	LARGE EMBOZED GIFTBOX	86	J	2	96	48
664	EX62968760	85300-PK 2 ROBE WHITE EMBOSED	86	J	1	48	48
665	EX62968761	85400-PK 2 ROBE PRINTED ASST	86	J	1	48	48
666	EX629785	SMALL SOLID GIFTBOX	86	J	4	192	48
667	EX629786	MEDIUM SOLID GIFTBOX	86	J	3	144	48
668	EX629787	LARGE SOLID GIFTBOX	86	J	2	96	48
669	EX629885	SMALL WHITE PK/4	86	J	4	48	12
670	EX629886	MEDIUM WHITE PK/3	86	J	3	48	16
671	EX629887	LARGE WHITE PK/2	86	J	2	60	30

Lampiran 4: Tabel Penggolongan Produk PPIC

NAMA BARANG	FLOW PROSES PROD	MESIN/BAGIAN PELAKSANA	KODE LOKASI	KODE MESIN
Product Hard Cover Folio, Kwarto, Pocket, A4, A5, A6, A7	Proses Cetak Isi, ensheet	Ms HD 102 ZP 1,2,3,4	D 30340	0203
				0213
				0215
				0216
	Proses Cetak Cover	Ms Cetak HD 102 CPC 4W	D 30330	0212
	proses Laminating Cover	Ms Laminating 1	D 30540	1201
	Proses Gliter	Ms "Spot UV" Dorn SPE	D 30320	1103
	Proses Lipat Isi	MS Lipat RF 66 A	D 30540	0517
		MS Lipat RF 66 B	D 30540	0518
		Mesin Lipat RX 52	D 30430	0515
	Proses Jahit Catern	Ms Jahit RRC A	D 30450	0605
		Ms Jahit RRC B	D 30450	0602
		Ms Jahit RRC D	D 30450	0603
		Ms Jahit RRC E	D 30450	0604
		Ms Jahit RRC F	D 30450	0601
		Ms Jahit RRC H	D 30450	0606
		Ms Jahit Ichida 3	D 30450	0624
	Press Catern	Ms Press Catern A	D 30450	0801
		Ms Press Catern B	D 30450	0802
	Proses Imbrn,ldhn,pita,kasa	Borongan Lidahan	D 30460	9403
	Potong Catern	Ms Potong WB 115	D 30450	0128
		Ms Potong WB 115	D 30530	0132
	Proses Gold Ochner Catern	Ms Gold Edge Ochner	D 30430	2201
	Potong Cover,Karton	Ms Potong Pollar 90	D 30420	0106
	Proses Buat Cover	Ms Kolbus DA-A	D 30430	1901
		Ms Kolbus DA-B	D 30430	1902
		Ms Kolbus KD	D 30430	1906
	Proses Pasang Catern	Ms Kolbus EMP A	D 30430	1903
		Ms Kolbus EMP B	D 30430	1908
		Mesin Kolbus KE (EMP Kecil)	D 30430	1907
	Proses Shrink	Ms Shrink WELDOTRON	D 30560	2910
	Proses Pengebakan	Harian Box Packing	D 30480	9472

Lampiran 4: Tabel Penggolongan Produk PPIC (sambungan)

NAMA BARANG	FLOW PROSES PROD	MESIN/BAGIAN PELAKSANA	KODE LOKASI	KODE MESIN
Semua Product Wire-O, A4, A5, A6, A7	Proses Cetak Isi, ensheet	Ms HD 102 ZP 1,2,3,4	D 30340	0203
				0213
				0215
				0216
	Proses Cetak Cover	Ms Cetak HD 102 CPC 4W	D 30330	0212
	proses Laminating Cover	Ms Laminating 1	D 30540	1201
	Proses Gliter	Ms "Spot UV" Dorn SPE	D 30320	1103
	Proses Lipat Isi	MS Lipat RF 66 A	D 30540	0517
		MS Lipat RF 66 B	D 30540	0518
	Proses Potong isi	Ms Potong Pollar 90	D 30450	0108
		Ms Potong Pollar 115 EM	D 30440	0130
	Proses Set Isi	Ms Gathering	D 30440	1608
	Proses Porporasi Isi	Ms Kugler 1	D 30440	2006
		Ms Porporasi SP 700	D 30440	2001
	Proses Porporasi Cover	Ms Porporasi F 800	D 30440	2005
	Potong Cover,Karton	Ms Potong Pollar 90	D 30420	0106
	Proses Buat Cover	Ms Kolbus KD	D 30430	1906
		Ms Kolbus GD	D 30430	1909
	Proses Potong Ensheat	Ms Potong Pollar 76 EM	D 30440	0104
	Proses Pasang Ensheat	Manual Kotak	D 30420	9302
	Proses Pasang Wire-O	Harian Handmade	D 30440	9601
	Las, pasang Opp	Harian Packing	D 30480	9471
	Proses Shrink	Ms Shrink Kalfas	D 30560	2912
	Proses Pengebokan	Harian Box Packing	D 30480	9472
Semua Product Loose Leaf	Proses Cetak			
	Proses Potong Isi/Cover	Ms Potong Pollar 115 EM	D 30440	0130
		Ms Potong WB 115	D 30450	0128
	Proses Porporasi Isi/Cover	Ms Kugler 2	D 30540	2007
		Ms James Burn	D 30540	2008
	Proses Set+Opp Isi,Cover	Manual Bangak 1	D 30520	9501
		Manual Set 1	D 30420	9301
		Ms Gathering	D 30440	1608
	Proses Ngebox	Harian Box Manual	D 30560	9575
Semua Product Buku Gambar	Proses Cetak Cover	Ms Cetak HD 102 CPC 5 W	D 30330	0217
	Proses Vurnish Cover	Ms UV Vurnish Steinman AG	D 30320	1101
	Proses Line Cover	MS Line Cover	D 30530	2401
	Proses Emboss Cover	Ms Emboss RRC 1	D 30540	0716
		Ms Emboss RRC 2	D 30540	0719
	Proses Potong Cover/Isi/Jadi	Ms Potong WB 115	D 30530	0132
		Ms Potong WB 115	D 30540	0128
	Proses Set Isi + Cover	Manual Bangak 2	D 30520	9502
	Proses Jahit (kawat) Buku	Ms Rosbech	D 30540	0705
		Ms Yunior	D 30540	0704
	Proses Product jadi	Ms Potong 3 Sisi Stahl	D 30540	0114
	Proses Packing	Harian Packing	D 30480	9471
	Proses Pengebokan	Harian Box Packing	D 30480	9472

Lampiran 4: Tabel Penggolongan Produk PPIC (sambungan)

NAMA BARANG	FLOW PROSES PROD	MESIN/BAGIAN PELAKSANA	KODE LOKASI	KODE MESIN
Semua Photograph Album	Proses Cetak Isi/Cover	Ms Cetak HD 102 CPC 4W	D 30330	0212
	Proses Potong (isi,cover,pe-nyekat,catern,dll)	Ms Potong Elektromat 115	D 30530	0109
	Proses Pond Isi, ensheet	Ms Pond HCA 1	D 30530	1401
		Ms Pond HCA 2	D 30530	1402
	Proses Laminating Cover	Ms Laminating 1	D 30540	1201
	Potong Cover,Karton	Ms Potong Pollar 90	D 30420	0106
	Proses Buat Cover	Ms Kolbus DA-A	D 30430	1901
	Proses Set,lem ctr, buat cv	Manual Kotak	D 30420	9302
	(khusus landscape), psg cv	Manual Bangak 1	D 30520	9501
	Press Catern	Ms Press Manual	D 30420	0810
	Proses Product jadi	Ms Kolbus EMP A	D 30430	1903
	Proses Pack/Box	Harian Box Manual	D 30560	9575
KS Display Box A Slasher, Treeangle, Hand Bag Letter Set, Display N, O, dsb	Proses Cetak Isi/Cover	Ms Cetak HD 102 CPC 5W	D 30330	0217
	Buat Amplop	Ms Amplop 1,2,3,4,6	D 30470	0401
				0402
				0403
				0404
	Proses Laminating Cover	Ms Laminating 2	D 30540	1203
	Proses Pond mika,karton, penyangga, dll	Ms Pond RRC	D 30420	1407
		Ms Pond HCA 1	D 30530	1401
		Ms Pond HCA 2	D 30530	1402
	Proses tetel2 mika, karton	Harian Bangak	D 30520	9571
	Proses Potong Isi, karton, cover, pita band, dsb	Ms Potong Pollar 76 EM	D 30530	0105
		Ms Potong Elektromat 115	D 30530	0109
	Proses Set OPP, buat mika	Manual Bangak 1	D 30530	9501
		Manual Set 1	D 30420	9301
	Proses Pengebokan	Harian Box Manual	D 30560	9575
Tas Tali A, B, C Extra Large GiftBag Wine bag Tas Tali Khusus	Cetak Cover Tas	Ms Cetak HD 102 CPC 4W	D 30330	0212
		Ms Cetak HD 102 CPC 5W	D 30330	0217
	Laminating Cover Tas	Ms Laminating 3 (Water Base)	D 30540	0715
	Silet Cover Tas	Ms Silet Cover	D 30540	0718
	Ponds Cover Tas	Ms Pond RRC	D 30420	1407
		Ms Pond HCA 3	D 30530	1403
		Ms Pond HCA 4	D 30530	1404
	Potong Sisir/1 mata	Ms Potong Pollar Elektromat 72	D 30420	0107
		Manual Bangak 1	D 30520	9501
	Pasang Mata Ayam	Manual Set 1	D 30420	9301
	Pasang Mata Ayam	Ms Mata Ayam	D 30530	9501
	Boor Tas	Ms Boor	D 30530	1602
	Packing/Box	Harian Box Manual	D 30560	9575

Lampiran 4: Tabel Penggolongan Produk PPIC (sambungan)

NAMA BARANG	FLOW PROSES PROD	MESIN/BAGIAN PELAKSANA	KODE LOKASI	KODE MESIN
Display Letter Set Memo Pad/Ponds Hang Note Pond Memo Cube Buat Cover Hard Cover Pasang Ensheet Hard Cover	Laminating Cover	Ms Laminating 1	D 30540	1201
	Silet Cover	Ms Silet Cover	D 30540	0718
	Potong Cover	Ms Potong Pollar Elektromat 72	D 30420	0107
	Potong Karton, Isi	Ms Potong Pollar 115	D 30420	0109
	Ponds Karton, Mika, Dos, dll	Ms Pond RRC	D 30420	1407
		Ms Pond HCA 1	D 30530	1401
		Ms Pond HCA 2	D 30530	1402
	Buat Kotak Display	Manual Kotak	D 30420	9302
	Set Isi + Amplop + Kotak	Manual Set 1	D 30420	9301
	Shrink Product	Shrink B Manual	D 30420	2903
	Packing/Box	Harian Box Manual	D 30560	9575
	Cetak Amplop	Ms Cetak HD 102 CPC 5W	D 30330	0217
Semua Product Amplop Set				0402
				0403
				0404
	Cetak Insert Label Amplop	Ms HD 72 V	D 30330	0207
	Cetak Dos Amplop	Ms HD 102 ZP B	D 30340	0213
	UV Varnish Dos Amplop	Ms UV Vurnish Steinman AG	D 30320	1101
	Ponds Dos Amplop	Ms Pond HCA 1	D 30530	1401
		Ms Pond HCA 2	D 30530	1402
	Potong Insert label Amplop	Ms Potong Pollar 76 EM	D 30530	0105
	Ngeset Amplop	Manual Set 1	D 30420	9301
		Bangak Line 1	D 30520	501
	Ngeshrink Amplop	Shrink B Manual	D 30420	2903
		Shrink A Manual	D 30420	2902
	Ngebox	Harian Box Manual	D 30560	9575
Writing Pad, Writing Set Block note Memo Mini Lux Sketch Book	Cetak Isi, amplop sparasi	Ms Cetak HD 102 CPC 5W	D 30330	0217
		Ms Amplop 1,2,3,4,6	D 30470	0401
				0402
				0403
				0404
	Buat Amplop			
	Cetak Cover montase kecil	Ms HD 72 V	D 30330	0207
	Set Lembaran PLANO	Harian Bangak	D 30520	9571
	Potong Isi (set2an)	Ms Potong Feyda 92	D 30530	0126
	Potong Product jadi	Ms Potong Pollar 76 EM	D 30530	0105
	Line Cover Sketch Book, CV Block Note, dsb	Ms Pond HCA 1	D 30530	1401
		Ms Pond HCA 2	D 30530	1402
	Lem Catern, silet catern	Harian Bangak	D 30520	9372
	Set KS, Psg Cover KS, Memo Pad, Block note, dsb	Manual Bangak 2	D 30520	9502
		Manual Kotak	D 30420	9302
	Shrink Product Jadi	Shrink ZBS	D 30560	2909
	Pengebokan	Harian Box Manual	D 30560	9575

Lampiran 4: Tabel Penggolongan Produk PPIC (sambungan)

NAMA BARANG	FLOW PROSES PROD	MESIN/BAGIAN PELAKSANA	KODE LOKASI	KODE MESIN
Line Buku Tebalan Buku Tulis 60 Buku Tulis 80 Buku Tulis 100 Buku Binding Soft CV Folio/Kwarto Soft CV Buku-buku jasa (Aa Gym)	Proses Potong Isi, Cover	Ms Potong Pollar 115 EM	D 30440	0130
	Potong Catern	Ms Potong WB 115	D 30450	128
	Proses Embos Cover	Ms Emboss RRC 1	D 30540	0716
		Ms Emboss RRC 3	D 30540	0720
	Proses Lipat Isi	MS Lipat RF 66 A	D 30540	0517
		MS Lipat RF 78 A	D 30430	0512
		MS Lipat RF 66 C	D 30430	0519
		MS Lipat FK 49	D 30440	0520
	Proses Jahit isi/Catern	Ms Jahit RRC B	D 30450	0602
		Ms Jahit RRC C	D 30450	0608
		Ms Jahit RRC G	D 30450	0607
		Ms Jahit Ichida 1	D 30450	0622
		Ms Jahit Ichida 2	D 30450	0623
		Ms Jahit Ichida 4	D 30450	0625
		Ms Jahit Ichida 5	D 30450	0625
	Proses Press Catern	Ms Press Catern B	D 30450	0802
		Ms Press Catern C	D 30450	0812
		Ms Press Catern D	D 30450	0814
	Proses Binding Catern + Cv	Ms Binding Panda 1	D 30430	1306
		Ms Binding Panda 2	D 30430	
		Ms Binding Muller Martini 1	D 30430	1301
		Ms Binding Muller Martini 2	D 30430	1302
	Proses Potong Product Jadi	Ms Potong 3 Sisi Stahl	D 30540	0114
		Ms Potong 3 Sisi Stahl	D 30440	0129
	Proses Packing	Borongan Packing	D 30520	9504
		Harian Packing	D 30480	9471
	Proses Shrink	Mesin Shrink ZBS	D 30560	2909
	Proses Box	Harian Box Packing	D 30480	9472

Lampiran 4: Tabel Penggolongan Produk PPIC (sambungan)

NAMA BARANG	FLOW PROSES PROD	MESIN/BAGIAN PELAKSANA	KODE LOKASI	KODE MESIN
LINE PRODUCT BUKU TULIS Buku Tulis 26, 30, 38, Buku Boxy 32, 40, 50 Diktat Kuliah Product lain Jahit Kawat	Proses Cetak Isi	Ms 4w, 5w, 6w, zp	D 30330	
	Proses Cetak Cover	Ms CPC 4w, 5w, waterbase	D 30330	
	Proses UV Vernish	Ms UV Vurnish Steinman AG	D 30320	1101
	Proses UV Spot Vernish	Ms "Spot UV" Dorn SPE	D 30320	1103
	Proses Potong Isi, Cover	Ms Potong Pollar 115 EM	D 30440	0130
	Potong Catern	Ms Potong WB 115	D 30450	0128
	Proses Embos Cover	Ms Emboss RRC 2	D 30540	0719
		Ms Emboss RRC 3	D 30540	0720
	Proses Line Cover	Ms Pond HCA 1	D 30530	1401
		Ms Pond HCA 2	D 30530	1402
	Proses Lipat Isi	MS Lipat RF 66 E	D 30540	0522
		MS Lipat RF 78 B	D 30430	0513
		MS Lipat RF 78 C	D 30540	0521
	Proses Set Isi + Cover	Manual Bangak 1	D 30520	9501
	Proses Jahit + Potong Jadi	Ms Martini 321 A	D 30540	0701
		Ms Martini 321 B	D 30540	0702
	Proses Jahit Kawat	Ms Jahit Kawat Junior	D 30540	0704
	Proses Potong Produk Jadi	Ms Potong 3 Sisi Stahl	D 30440	0129
	Proses Pack	Borongan Packing	D 30520	9504
	Proses Shrink	Mesin Shrink ZBS	D 30560	2909
	Proses Pack	Harian Packing	D 30480	9471
	Proses Box	Harian Box Packing	D 30480	9472
Semua Form-form Semua Buku Tulis R Flagliner Pekerjaan Repack	Proses Cetak Isi	Ms GTO 1	D 30350	0201
	Proses Set Isi, Sortir, dll	Harian Rework		
	Proses Potong-potong	Ms Potong Perfecta 115	D 30570	0111
	Proses Jahit kawat	Ms Junior	D 30440	0708
	Proses Potong Product Jadi	Ms Potong 3 Sisi	D 30430	0115
	Proses Pack Box	Harian Box Rework		

Lampiran 5: Tabel Penggolongan Produk

Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
A	HC A4 & A5	Montage	1	15	15
A		Proses buat plate isi, cv, ends	2	12	12
A		Potong Sisir Isi, cv, ends	3	100500	100500
A		Proses Cetak isi, endsheet	4	19950	19950
A		Proses Cetak Cover	5	13000	13000
A		Proses Laminating Cover	8	1440	1440
A		Proses Gliter	12	1000	1000
A		Proses Lipat Isi	13	54100	54100
A		Proses Lipat Endsheets	14	5600	5600
A		Proses Jahit Catern	15	32880	32880
A		Press Catern	16	4800	4800
A		Proses lmbn,ldhn,pita,kapital	45	12	2580
A		Proses pasang kasa	45	12	1620
A		Potong Catern	20	385000	385000
A		Proses Gold Ochner Catern	31	560	560
A		Potong Cover,Karton	18	13000	13000
A		Proses Buat Cover	32	2400	2400
A		Proses Pasang Catern	35	2880	2880
A		Proses Packing	55	16	1600
A		Proses Pengebakan	55	16	800
B	HC A6 & A7	Montage	1	15	15
B		Proses buat plate isi, cv, ends	2	12	12
B		Potong Sisir Isi, cv, ends	3	100500	100500
B		Proses Cetak isi, endsheet	4	19950	19950
B		Proses Cetak Cover	5	13000	13000
B		Proses Laminating Cover	8	1440	1440
B		Proses Gliter	12	1000	1000
B		Proses Lipat Isi	14	5600	5600
B		Proses Lipat Endsheets	14	5600	5600
B		Proses Jahit Catern	15	32880	32880
B		Press Catern	16	4800	4800
B		Proses lmbn,ldhn,pita,kasa,kapital	45	12	4140
B		Potong Catern	20	385000	385000
B		Proses Gold Ochner Catern	31	560	560
B		Potong Cover,Karton	18	13000	13000
B		Proses Buat Cover	33	1200	1200
B		Proses Pasang Catern	36	1040	1040
B		Proses Packing	55	16	1600
B		Proses Pengebakan	55	16	800

Lampiran 5: Tabel Penggolongan Produk (sambungan)

Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
C	Semua Product Wire-O, A4, A5	Montage	1	15	15
C		Proses buat plate isi, cv, ends	2	12	12
C		Potong Sisir Isi, cv, ends	3	100500	100500
C		Proses Cetak Isi, ensheet	4	19950	19950
C		Proses Cetak Cover	5	13000	13000
C		proses Laminating Cover	8	1440	1440
C		Proses Gliter	12	1000	1000
C		Proses Lipat Isi	13	54100	54100
C		Proses Potong isi	20	385000	385000
C		Proses Set Isi	37	1440	1440
C		Proses Porporasi Isi	38	34480	34480
C		Proses Porporasi Cover	39	880	880
C		Potong Cover,Karton	18	13000	13000
C		Proses Buat Cover	34	1200	1200
C		Proses Potong Ensheets	20	385000	385000
C		Proses Pasang Ensheets	46	68	16320
C		Proses Pasang Wire-O	47	500	500
C		Las, pasang Opp	50	17	2975
C		Proses Shrink	54	576	576
C		Proses Packing	55	16	1600
C		Proses Pengebakan	55	16	800
D	Semua Product Wire-O, A6, A7	Montage	1	15	15
D		Proses buat plate isi, cv, ends	2	12	12
D		Potong Sisir Isi, cv, ends	3	100500	100500
D		Proses Cetak Isi, ensheet	4	19950	19950
D		Proses Cetak Cover	5	13000	13000
D		proses Laminating Cover	8	1440	1440
D		Proses Gliter	12	1000	1000
D		Proses Lipat Isi	13	54100	54100
D		Proses Potong isi	20	385000	385000
D		Proses Set Isi	37	1440	1440
D		Proses Porporasi Isi	38	34480	34480
D		Proses Porporasi Cover	39	880	880
D		Potong Cover,Karton	18	13000	13000
D		Proses Buat Cover	33	1200	1200
D		Proses Potong Ensheets	20	385000	385000
D		Proses Pasang Ensheets	46	68	16320
D		Proses Pasang Wire-O	47	500	500
D		Las, pasang Opp	50	17	2975
D		Proses Shrink	54	576	576
D		Proses Packing	55	16	1600
D		Proses Pengebakan	55	16	800

Lampiran 5: Tabel Penggolongan Produk (sambungan)

Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
E	Semua Product Loose Leaf Biasa	Montage	1	15	15
E		Proses buat plate isi, cv	2	12	12
E		Potong Sisir Isi, cv	3	100500	100500
E		Proses Cetak Cover	5	13000	13000
E		Proses Cetak Isi	4	19950	19950
E		Proses Potong Isi/Cover	20	385000	385000
E		Proses Porporasi Isi/Cover	40	80800	80800
E		Proses Set+Opp Isi,Cover	21	179	2327
E		Proses Ngebox	56	200	200
F	Semua Product Loose Leaf Fancy	Montage	1	15	15
F		Proses buat plate isi, cv	2	12	12
F		Potong Sisir Isi, cv	3	100500	100500
F		Proses Cetak Cover	5	13000	13000
F		Proses Cetak Isi	5	13000	13000
F		Proses Potong Isi/Cover	20	385000	385000
F		Proses Porporasi Isi/Cover	40	80800	80800
F		Proses Set+Opp Isi,Cover	21	179	2327
F		Proses Ngebox	56	200	200
G	Semua Product Buku Gambar Kecil dan 20x30	Montage	1	15	15
G		Proses buat plate cv	2	12	12
G		Proses Cetak Cover	5	13000	13000
G		Proses Vurnish Cover	11	3000	3000
G		Proses Line Cover	26	1680	1680
G		Proses Emboss Cover	22	5040	5040
G		Proses Potong Cover/Isi/Jadi	20	385000	385000
G		Proses Set Isi + Cover	21	179	58175
G		Proses Jahit (kawat) Buku	28	4000	4000
G		Proses Product jadi	43	40000	40000
G		Proses Shrink	53	576	576
G		Proses Packing	50	17	1700
G		Proses Pengebokan	55	16	800
H	Semua Product Buku Gambar Besar dan A3	Montage	1	15	15
H		Proses buat plate cv	2	12	12
H		Proses Cetak Cover	5	13000	13000
H		Proses Vurnish Cover	11	3000	3000
H		Proses Line Cover	26	1680	1680
H		Proses Emboss Cover	22	5040	5040
H		Proses Potong Cover/Isi/Jadi	20	385000	385000
H		Proses Set Isi + Cover	21	179	45645
H		Proses Jahit (kawat) Buku	29	800	800
H		Proses Product jadi	43	40000	40000
H		Proses Packing	50	17	1700
H		Proses Pengebokan	55	16	800

Lampiran 5: Tabel Penggolongan Produk (sambungan)

Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
I	Semua Photograph Album	Montage	1	15	15
I		Proses buat plate isi, cv, ends	2	12	12
I		Potong Sisir Isi, cv, ends	3	100500	100500
I		Proses Cetak Isi/Cover	5	13000	13000
I		Proses Potong (isi,cover,penyekat,catern,dll)	20	385000	385000
I		Proses Pond Isi, ensheet	24	8000	8000
I		Proses Laminating Cover	8	1440	1440
I		Potong Cover,Karton	18	13000	13000
I		Proses Buat Cover	32	2400	2400
I		Proses Set,lem ctr	21	179	6265
I		Press Catern	17	200	200
I		Proses Product jadi	21	179	5907
I		Proses Packing	21	179	17900
I		Proses Pengebokan	56	200	200
J	KS Display Box A Slasher, Treeangle, Hand Bag Letter Set, Display N, O, dsb	Montage	1	15	15
J		Proses buat plate isi, cv	2	12	12
J		Potong Sisir Isi, cv	3	100500	100500
J		Proses Cetak Cover	5	13000	13000
J		Cetak Isi/Amplop	6	30700	30700
J		Manual Lem HVS amplop	61	30000	30000
J		Potong Amplop	60	100000	100000
J		Buat Amplop	42	54500	54500
J		Proses Vurnish Cover	11	3000	3000
J		Proses Pond mika,karton,dos,penyangga,dll	24	8000	8000
J		Proses tetel2 mika, karton	57	3	216
J		Proses Potong Isi, karton,cover,pita band,dll	20	385000	385000
J		Proses Set OPP, buat mika	21	179	4475
J		Proses Pengebokan	56	200	200
K	Tas Tali A, B, C Wine bag Tas Tali Khusus	Montage	1	15	15
K		Proses buat plate cv	2	12	12
K		Potong Sisir cv	3	100500	100500
K		Cetak Cover Tas	5	13000	13000
K		Laminating Cover Tas	10	1120	1120
K		Silet Cover Tas	41	1120	1120
K		Ponds Cover Tas	24	8000	8000
K		Potong Cover,Hangtag, Karton	20	385000	385000
K		Potong Sisir/1 mata	20	385000	385000
K		Buat Tas	21	179	6444
K		Pasang Mata Ayam	48	480	480
K		Boor Tas (Psg tali)	49	288	288
K		Proses Packing	21	179	17900
K		Proses Pengebokan	56	200	200

Lampiran 5: Tabel Penggolongan Produk (sambungan)

Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
L	Extra Large Gift Bag	Montage	1	15	15
L		Proses buat plate cv	2	12	12
L		Potong Sisir cv	3	100500	100500
L		Cetak Cover Tas	5	13000	13000
L		Laminating Cover Tas	10	1120	1120
L		Silet Cover Tas	41	1120	1120
L		Ponds Cover Tas	25	480	480
L		Potong Sisir/1 mata	20	385000	385000
L		Buat Tas	21	179	2864
L		Pasang Mata Ayam	48	480	480
L		Boor Tas (Psg tali)	49	288	288
L		Proses Packing	21	179	17900
L		Proses Pengebakan	56	200	200
M	Display Letter Set Memo Cube Buat Cover Hard Cover Pasang Ensheat Hard Cover	Montage	1	15	15
M		Proses buat plate isi, cv,endsheet	2	12	12
M		Potong Sisir Isi, cv,endsheet	3	100500	100500
M		Cetak Cover	5	13000	13000
M		Cetak endsheet	7	2500	2500
M		Cetak Isi/Amplop	6	30700	30700
M		Laminating Cover	8	1440	1440
M		Silet Cover	41	1120	1120
M		Potong Cover	20	385000	385000
M		Potong Karton, Isi	20	385000	385000
M		Ponds Karton, Dos, mika, dll	24	8000	8000
M		Buat Kotak Display	46	68	816
M		Set Isi + Amplop + Kotak	21	179	4475
M		Shrink Product	52	576	576
M		Packing/Box	56	200	200
N	Semua Product Amplop Set	Montage	1	15	15
N		Proses buat plate amplop,dos,insert	2	12	12
N		Potong Sisir amplop,dos,insert	3	100500	100500
N		Cetak Amplop	4	19950	19950
N		Manual Lem HVS amplop	61	30000	30000
N		Potong Amplop	60	100000	100000
N		Buat Amplop	62	5000	5000
N		Cetak Insert Label Amplop	6	30700	30700
N		Cetak Dos Amplop	4	19950	19950
N		UV Varnish Dos Amplop	11	3000	3000
N		Ponds Dos Amplop	24	8000	8000
N		Buat Dos Amplop	21	179	41170
N		Potong Insert label Amplop	20	385000	385000
N		Ngeset Amplop	21	179	25060
N		Packing	21	179	17900
N		Ngebox	56	200	200

Lampiran 5: Tabel Penggolongan Produk (sambungan)

Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
O	Semua Product Amplop Coklat	Montage	1	15	15
O		Proses buat plate amplop, insert	2	12	12
O		Potong Sisir amplop, insert	3	100500	100500
O		Cetak Amplop	4	19950	19950
O		Manual Lem HVS amplop	61	30000	30000
O		Potong Amplop	60	100000	100000
O		Buat Amplop	62	5000	5000
O		Pasang Tali+Mata Ayam	59	200	200
O		Cetak Insert Label Amplop	6	30700	30700
O		Potong Insert label Amplop	20	385000	385000
O		Ngeset Amplop	21	179	20585
O		Ngebox	56	200	200
P	Writing Pad, Writing Set	Montage	1	15	15
P		Proses buat plate amplop, isi, cover	2	12	12
P		Potong Sisir amplop, isi, cv	3	100500	100500
P		Cetak Isi, amplop sparasi	5	13000	13000
P		Manual Lem HVS amplop	61	30000	30000
P		Potong Amplop	60	100000	100000
P		Buat Amplop	42	54500	54500
P		Cetak Cover montase kecil	5	13000	13000
P		Potong Isi (set2an), penyangga	20	385000	385000
P		Potong Product jadi	20	385000	385000
P		Set KS, Psg Cover KS, Memo Pad, Block note, dsb	21	179	21480
P		Packing	21	179	12530
P		Pengebakan	56	200	200
Q	Memo pad/pond Hang Note Pond Block note Memo Mini Lux Sketch Book	Montage	1	15	15
Q		Proses buat plate isi, cover	2	12	12
Q		Potong Sisir isi, cv	3	100500	100500
Q		Cetak Cover montase kecil, isi	5	13000	13000
Q		Set Lembaran PLANO	57	3	180
Q		Potong Isi (set2an), alas, cv	20	385000	385000
Q		Potong Product jadi	20	385000	385000
Q		Line Cover Sketch Book, CV Block Note, dsb	24	8000	8000
Q		Lem Catern, silet catern	58	3	216
Q		Set KS, Psg Cover KS, Memo Pad, Block note, dsb	46	68	20400
Q		Packing	46	68	5440
Q		Pengebakan	55	16	800

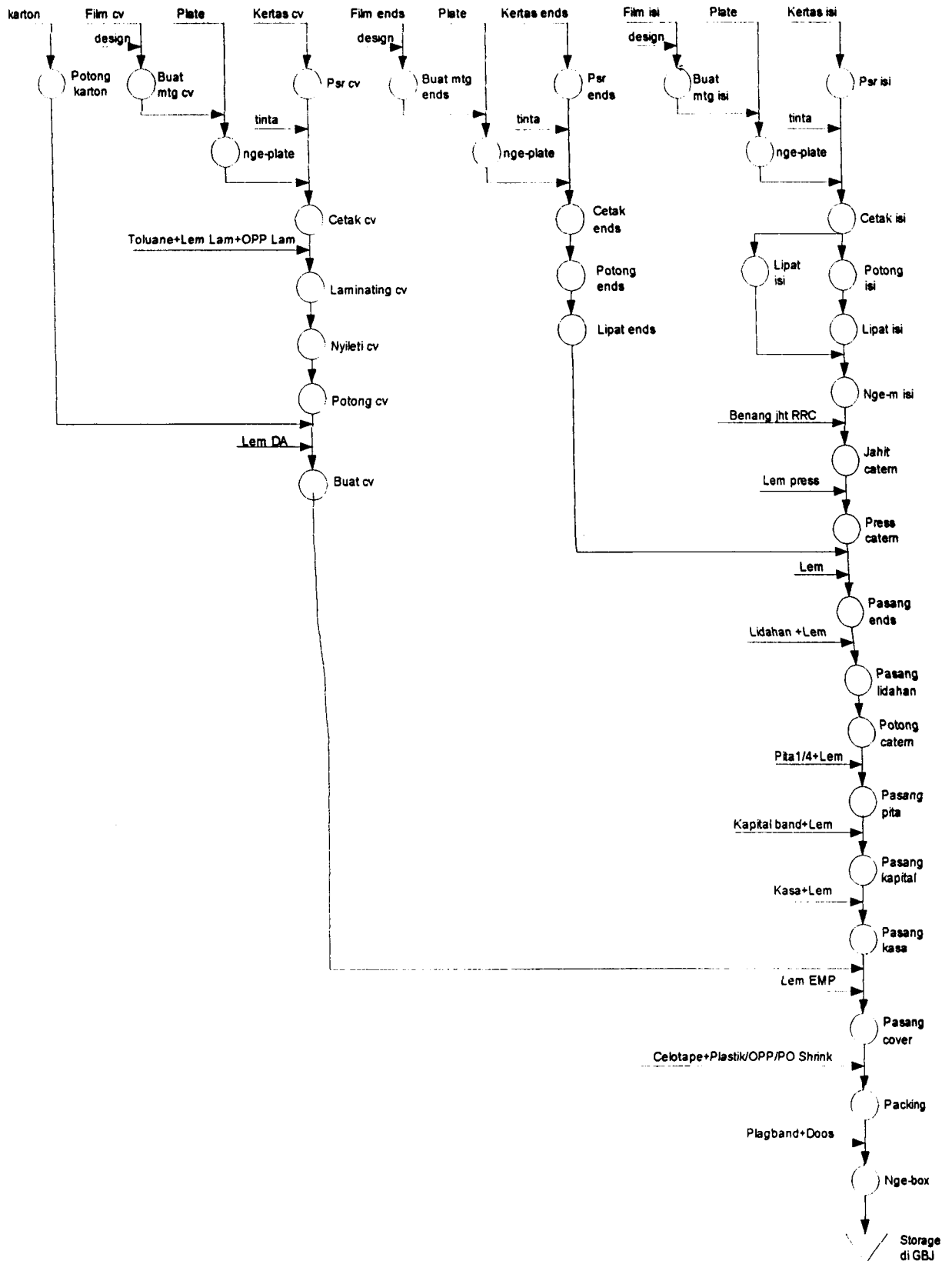
Lampiran 5: Tabel Penggolongan Produk (sambungan)

Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
R	Line Buku Tebalan Buku Tulis 60 Buku Tulis 80 Buku Tulis 100 Buku Binding Soft CV Folio/Kwarto Soft CV Buku-buku jasa (Aa Gym)	Montage	1	15	15
R		Proses buat plate isi, cover	2	12	12
R		Potong Sisir isi, cv	3	100500	100500
R		Proses Cetak Isi	4	19950	19950
R		Proses Cetak Cover	5	13000	13000
R		Proses UV Vernish	11	3000	3000
R		Proses UV Spot Vernish	12	1000	1000
R		Proses Potong Isi, Cover	20	385000	385000
R		Potong Catern	20	385000	385000
R		Proses Embos Cover	22	5040	5040
R		Proses Lipat Isi	13	54100	54100
R		Proses Lipat Isi (3mt)	14	5600	5600
R		Proses Jahit isi/Catern	15	32880	32880
R		Proses Press Catern	16	4800	4800
R		Proses Binding Catern + Cv	23	5840	5840
R		Proses Potong Product Jadi	43	40000	40000
R		Proses Packing	50	17	1700
R		Proses Shrink	52	576	576
R		Proses Box	55	16	800
S	LINE PRODUCT BUKU TULIS Buku Tulis 26, 30, 38, Buku Boxy 32, 40, 50 Diktat Kuliah Product lain Jahit Kawat	Montage	1	15	15
S		Proses buat plate isi, cover	2	12	12
S		Potong Sisir isi, cv	3	100500	100500
S		Proses Cetak Isi	4	19950	19950
S		Proses Cetak Cover	5	13000	13000
S		Proses UV Vernish	11	3000	3000
S		Proses UV Spot Vernish	12	1000	1000
S		Proses Potong Isi, Cover	20	385000	385000
S		Potong Catern	20	385000	385000
S		Proses Embos Cover	22	5040	5040
S		Proses Line Cover	24	8000	8000
S		Proses Lipat Isi	13	54100	54100
S		Proses Set Isi + Cover	21	179	59070
S		Proses Jahit + Potong Jadi	27	12400	12400
S		Proses Jahit Kawat	28	4000	4000
S		Proses Potong Produk Jadi	43	40000	40000
S		Proses Pack	50	17	1700
S		Proses Shrink	51	576	576
S		Proses Box	55	16	800

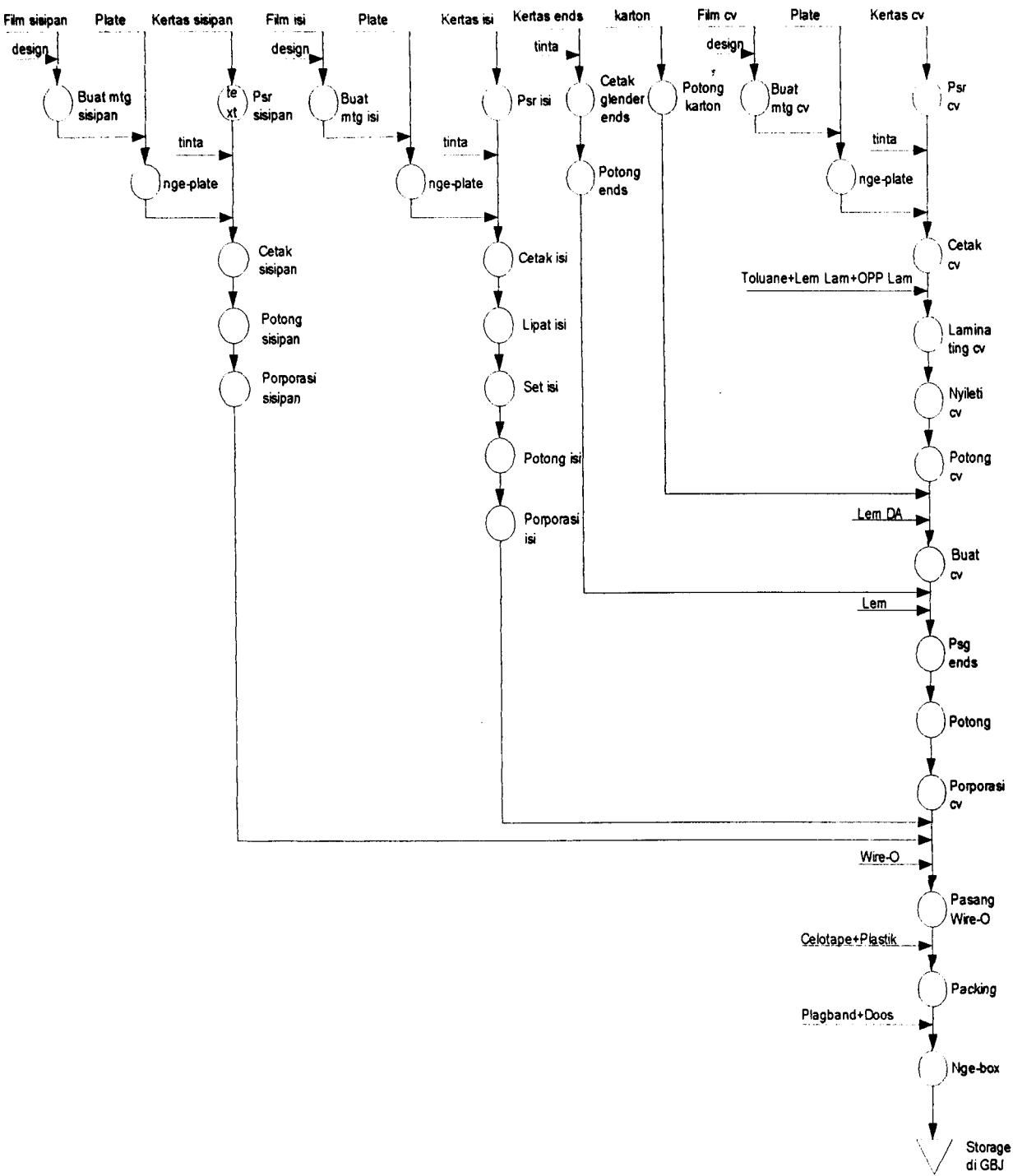
Lampiran 5: Tabel Penggolongan Produk (sambungan)

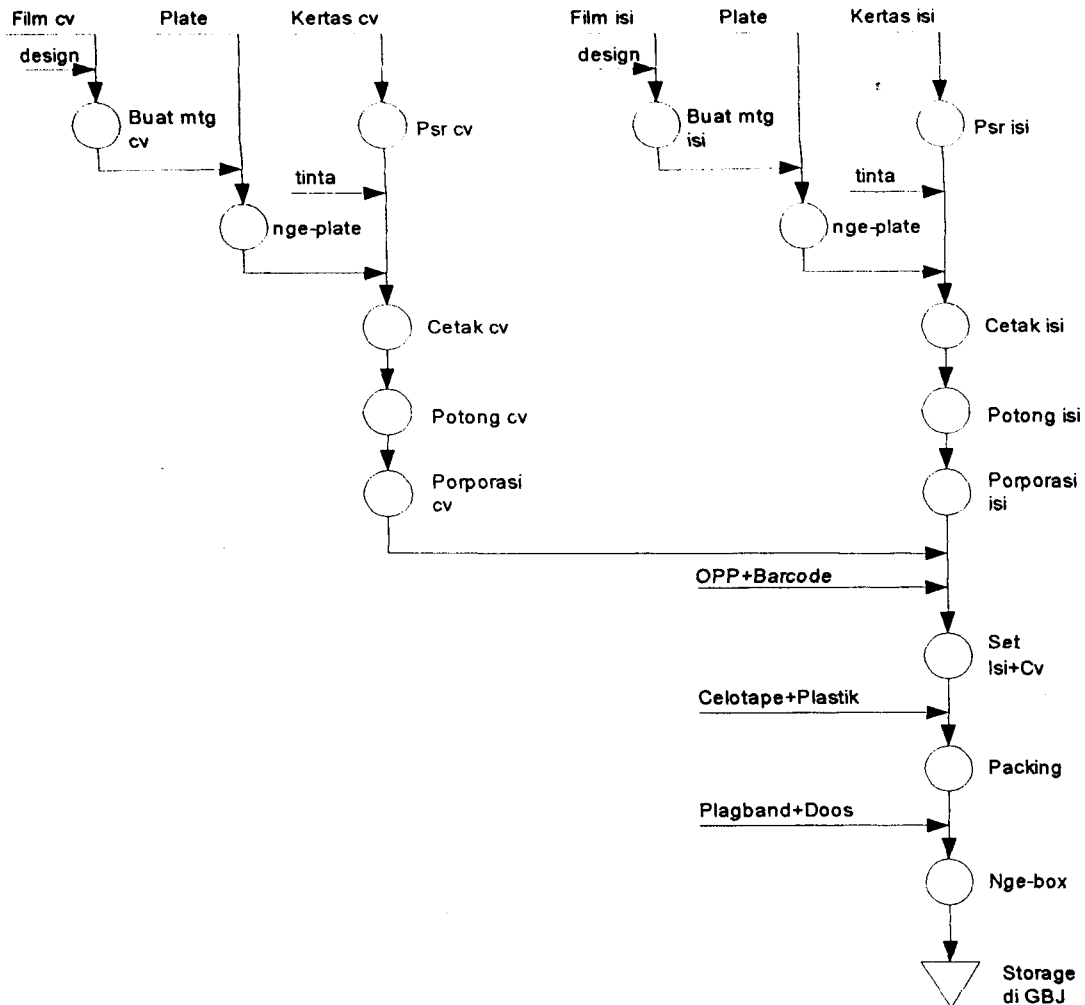
Gol. Prod.	NAMA BARANG	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)
T	Semua Form-form Semua Buku Tulis R Flagliner Pekerjaan Repack	Montage	1	15	15
T		Proses buat plate isi, cover	2	12	12
T		Potong Sisir isi, cv	3	100500	100500
T		Proses Cetak Isi	7	2500	2500
T		Proses Set Isi, Sortir, dll	21	179	10740
T		Proses Potong-potong	19	13000	13000
T		Proses Jahit kawat	30	5200	5200
T		Proses Potong Product Jadi	44	5000	5000
T		Proses Pack Box	55	16	800
U	Semua Produk Kertas Kado	Montage	1	15	15
U		Proses buat plate kertas kado	2	12	12
U		Potong Sisir	3	100500	100500
U		Proses Cetak	5	13000	13000
U		Proses Potong	20	385000	385000
U		Proses Set Kado	50	17	561
U		Proses Pack Box	55	16	800

Lampiran 6: OPC Golongan Produk A dan B

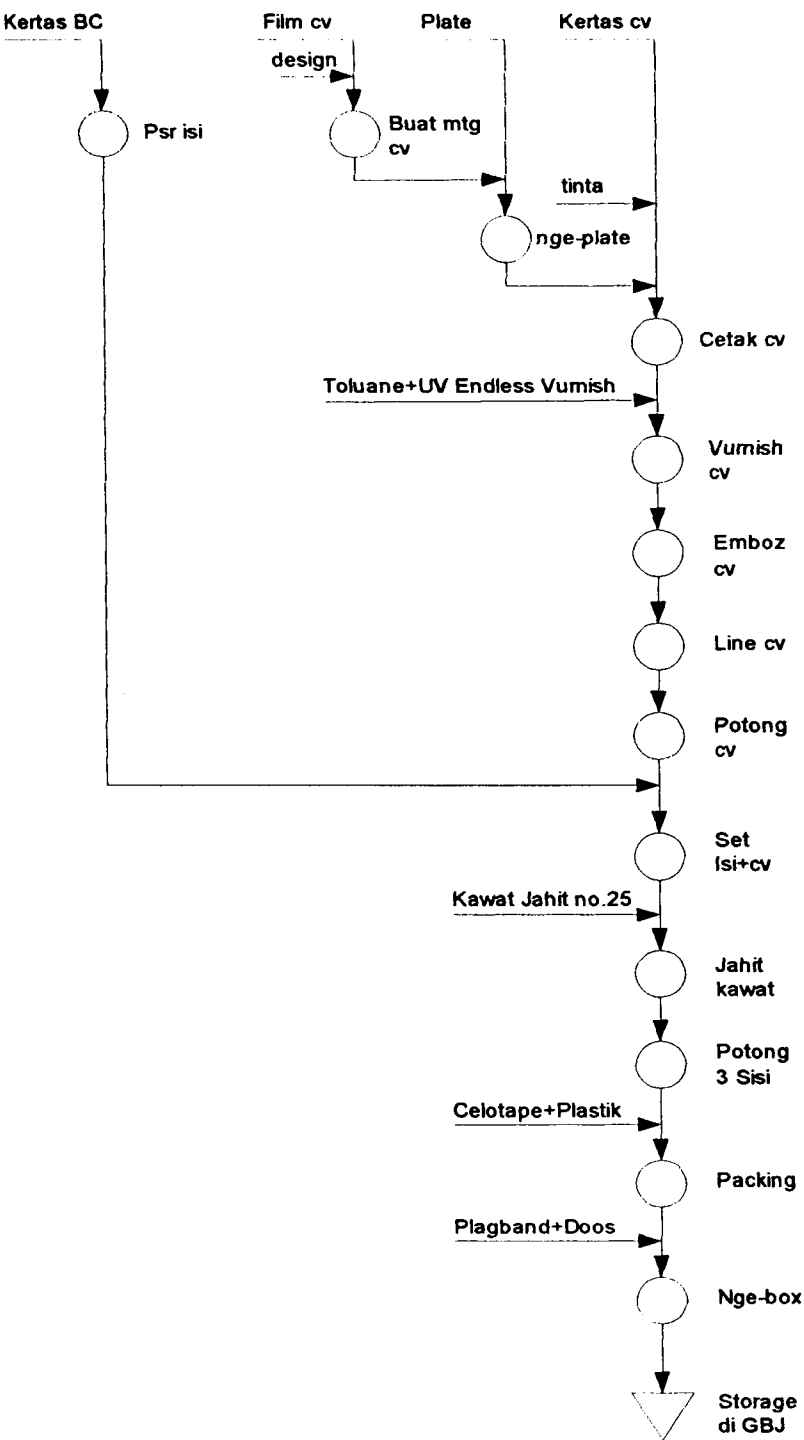


Lampiran 7: OPC Golongan Produk C dan D

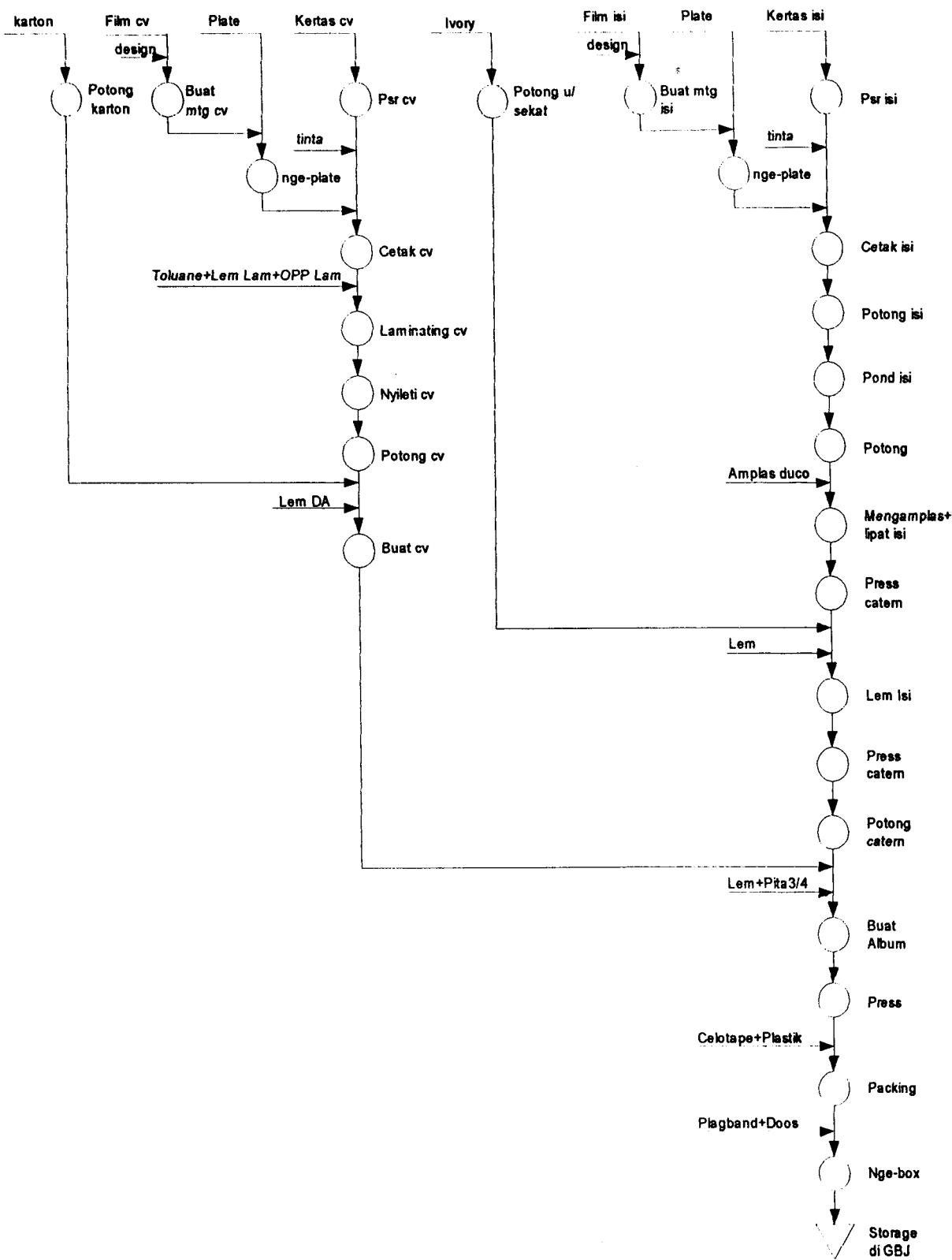


Lampiran 8: OPC Golongan Produk E dan F

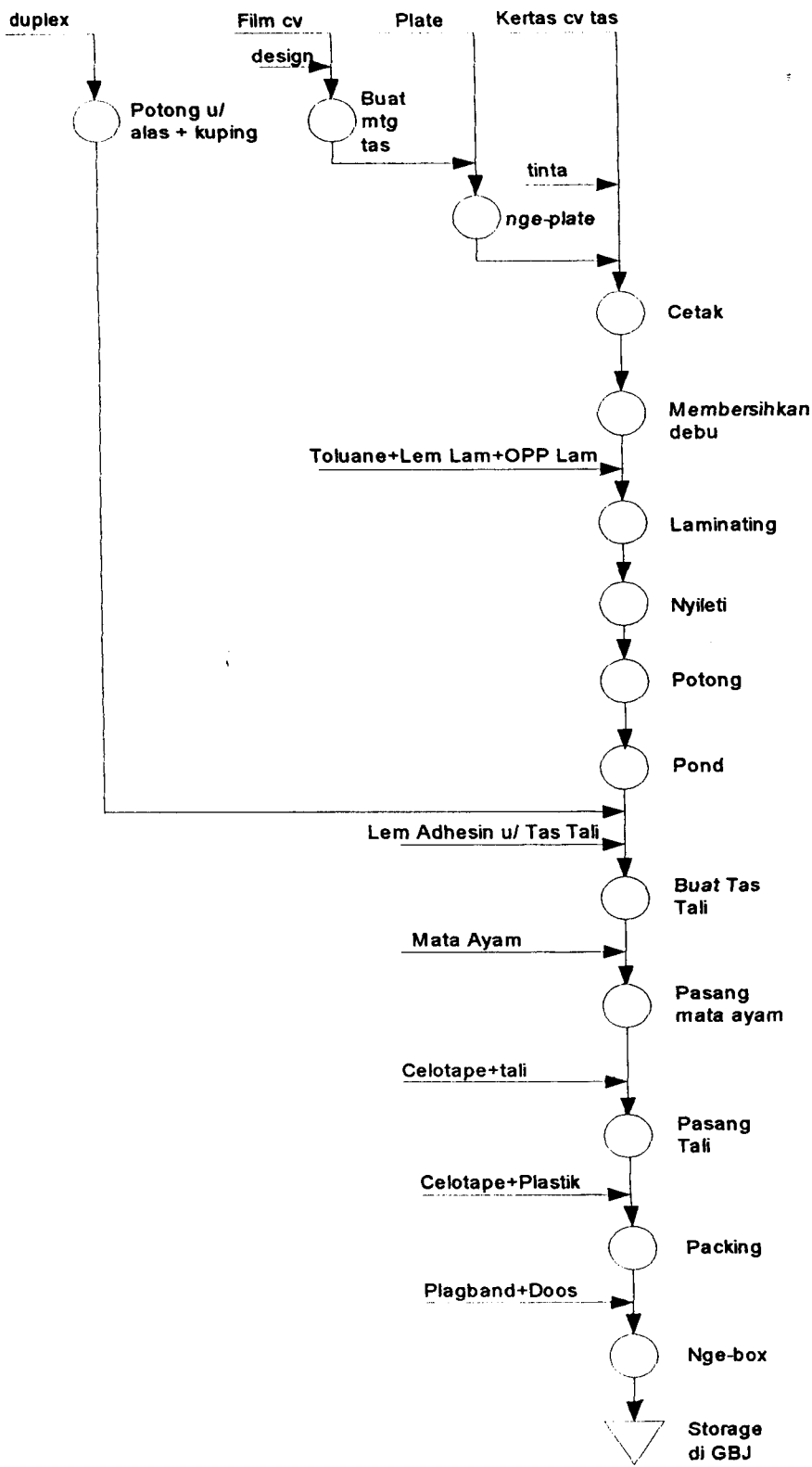
Lampiran 9: OPC Golongan Produk G dan H



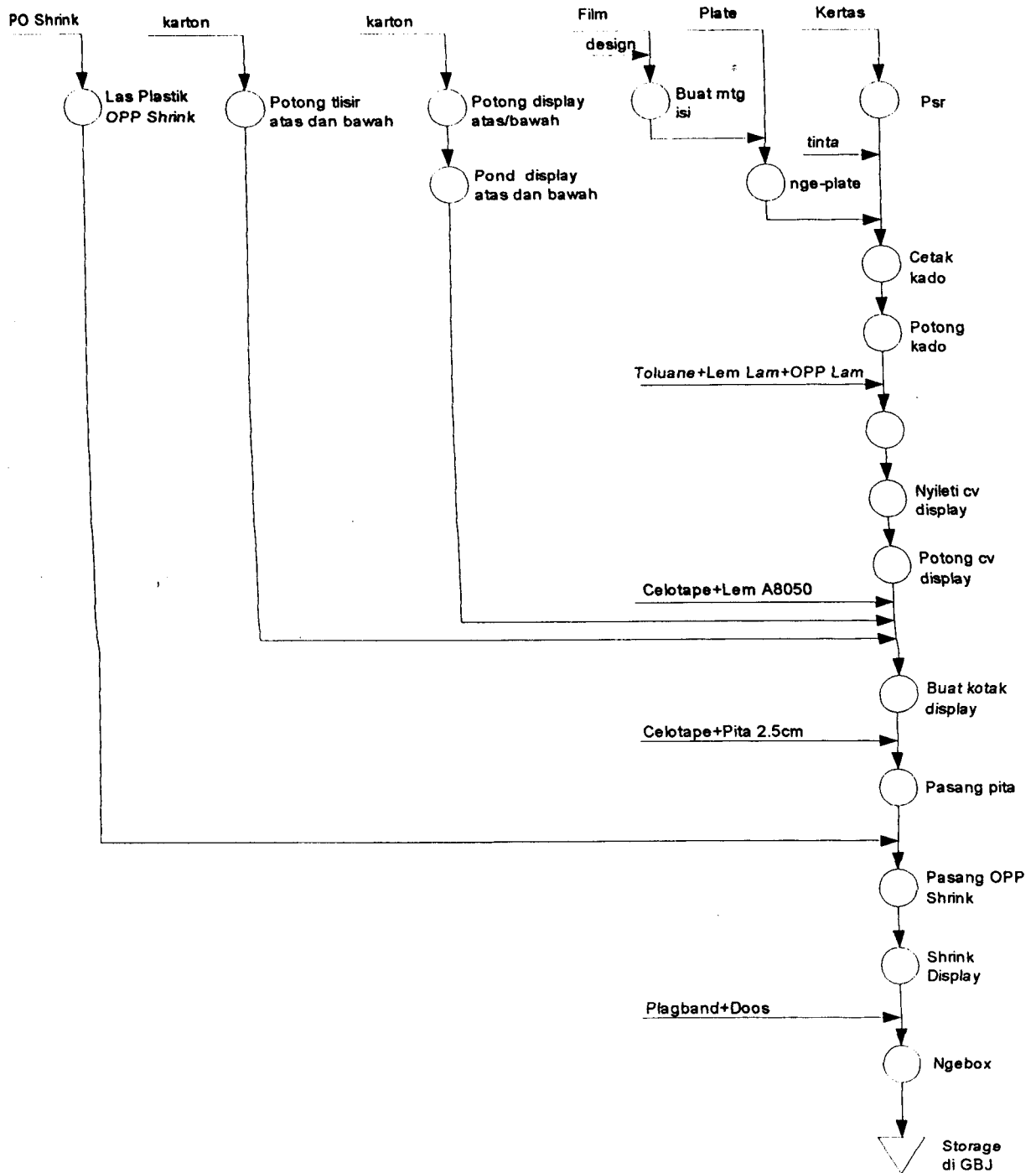
Lampiran 10: OPC Golongan Produk I



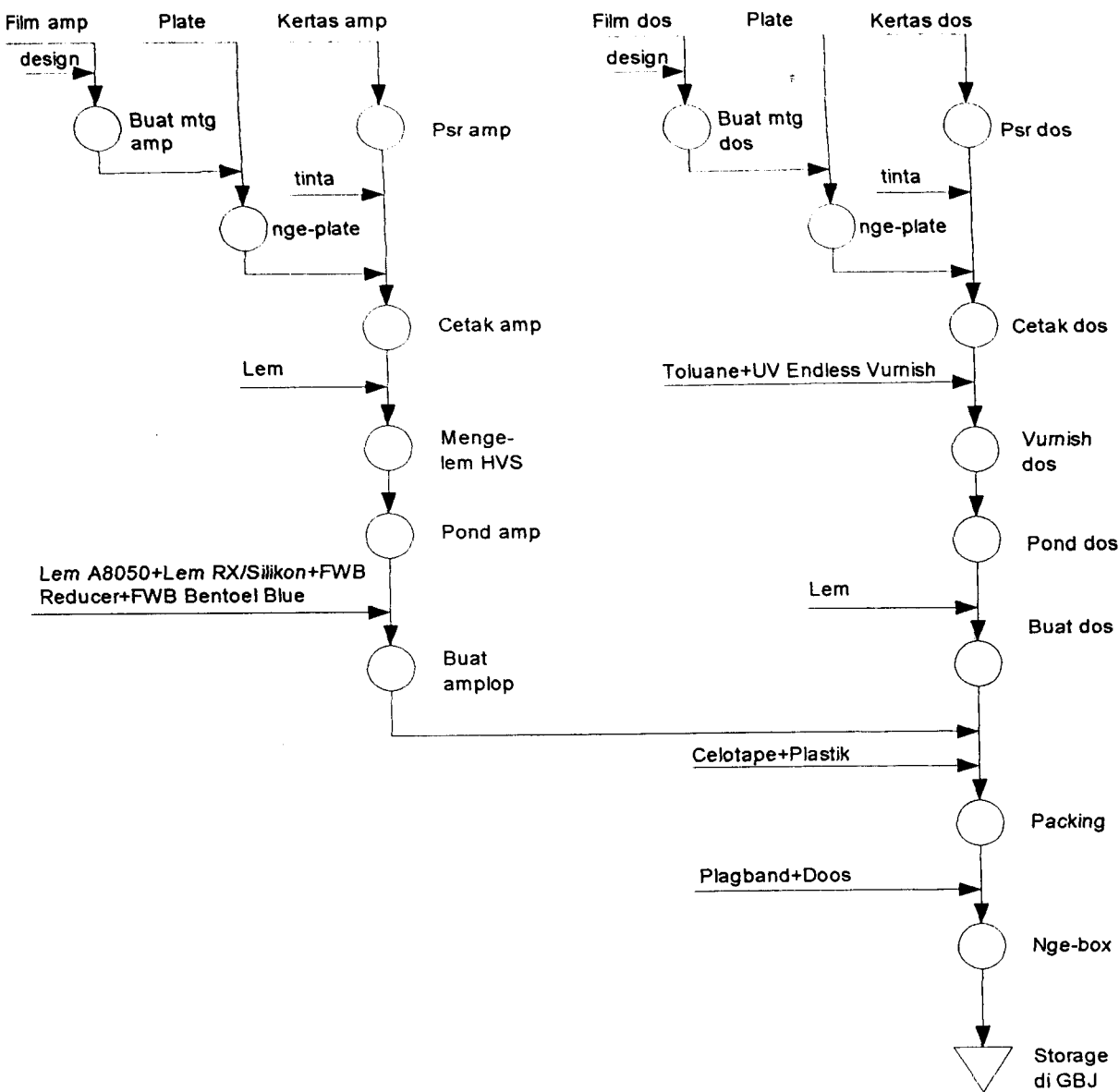
Lampiran 13: OPC Golongan Produk L



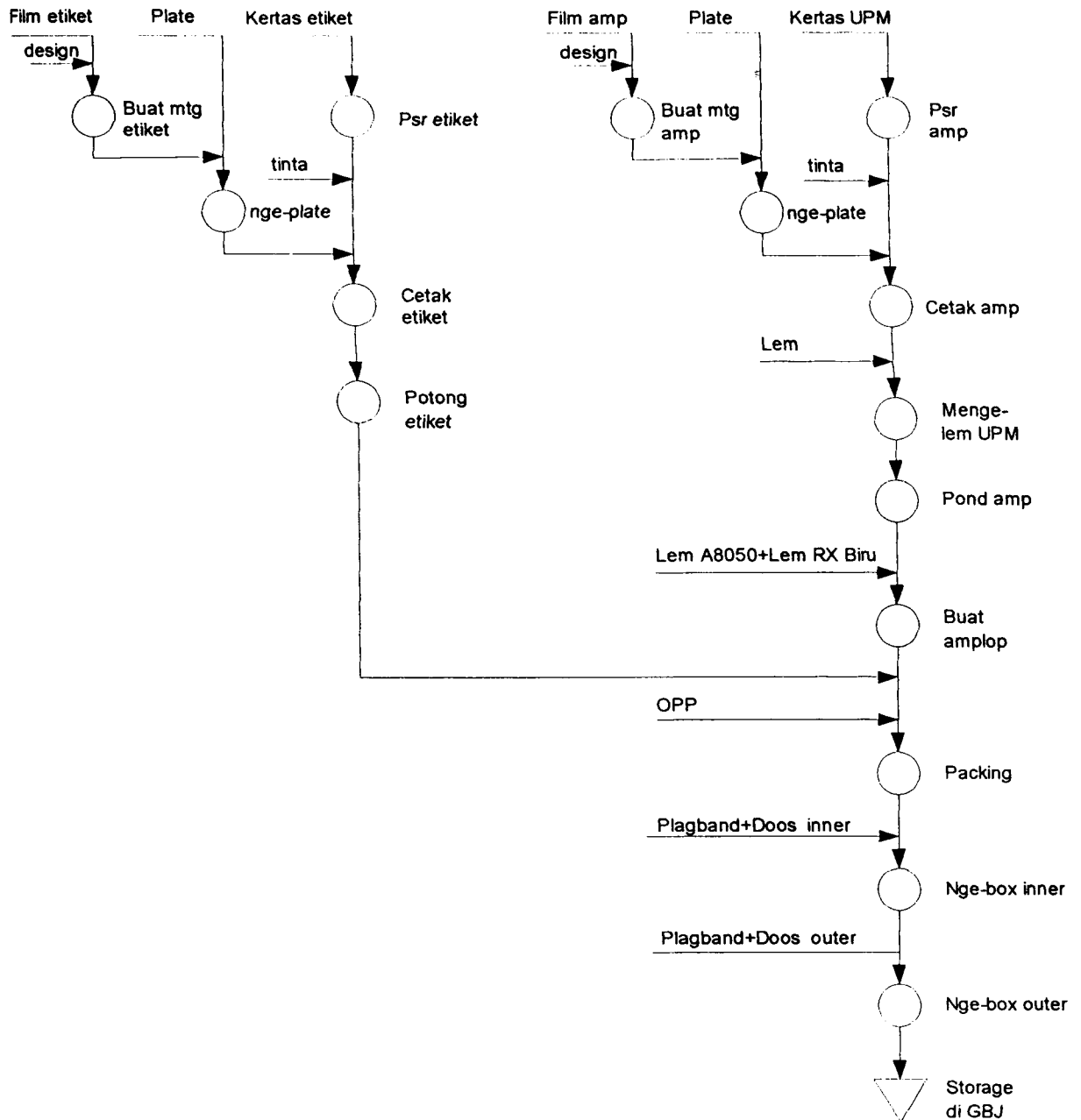
Lampiran 14: OPC Golongan Produk M



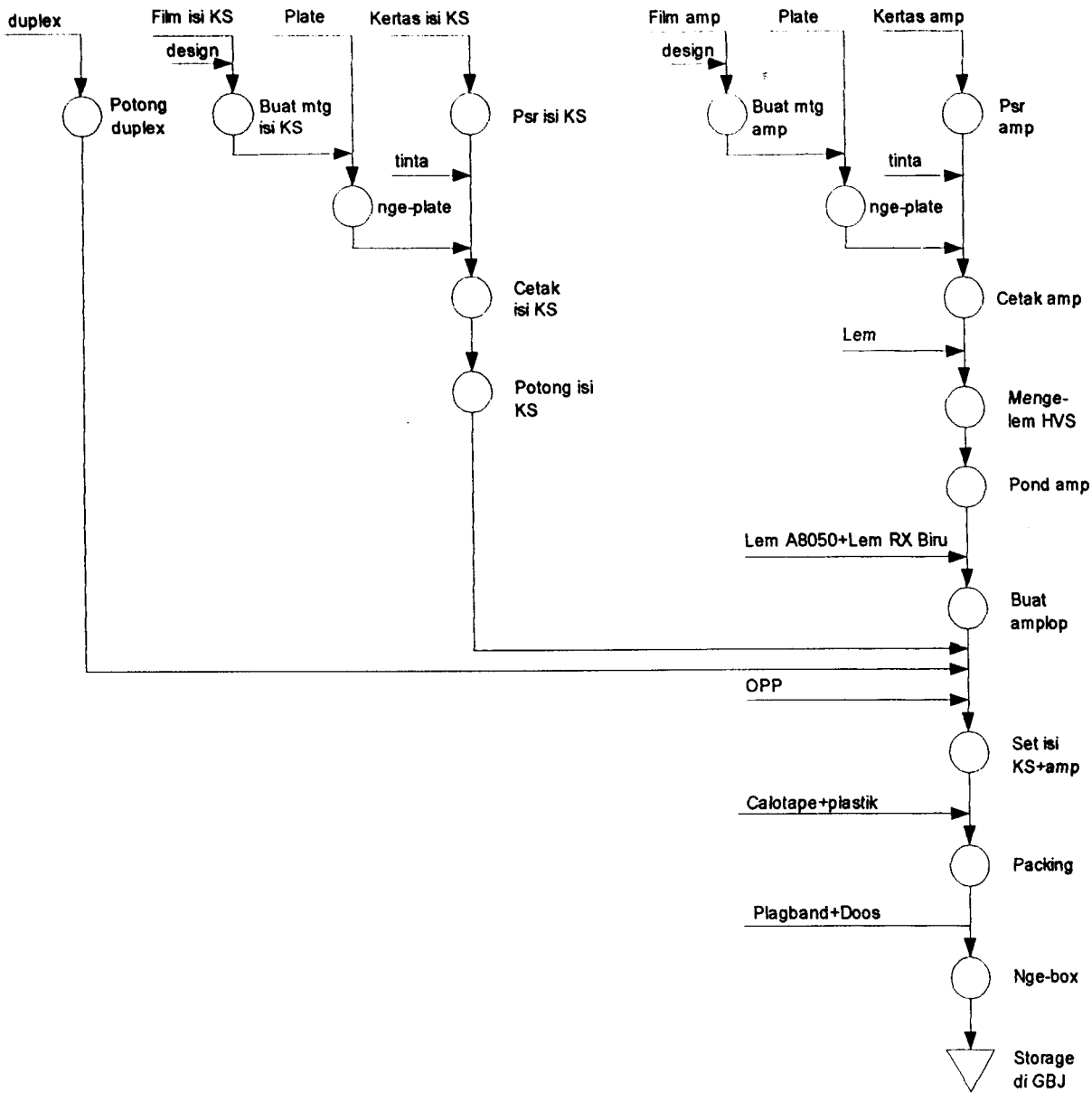
Lampiran 15: OPC Golongan Produk N



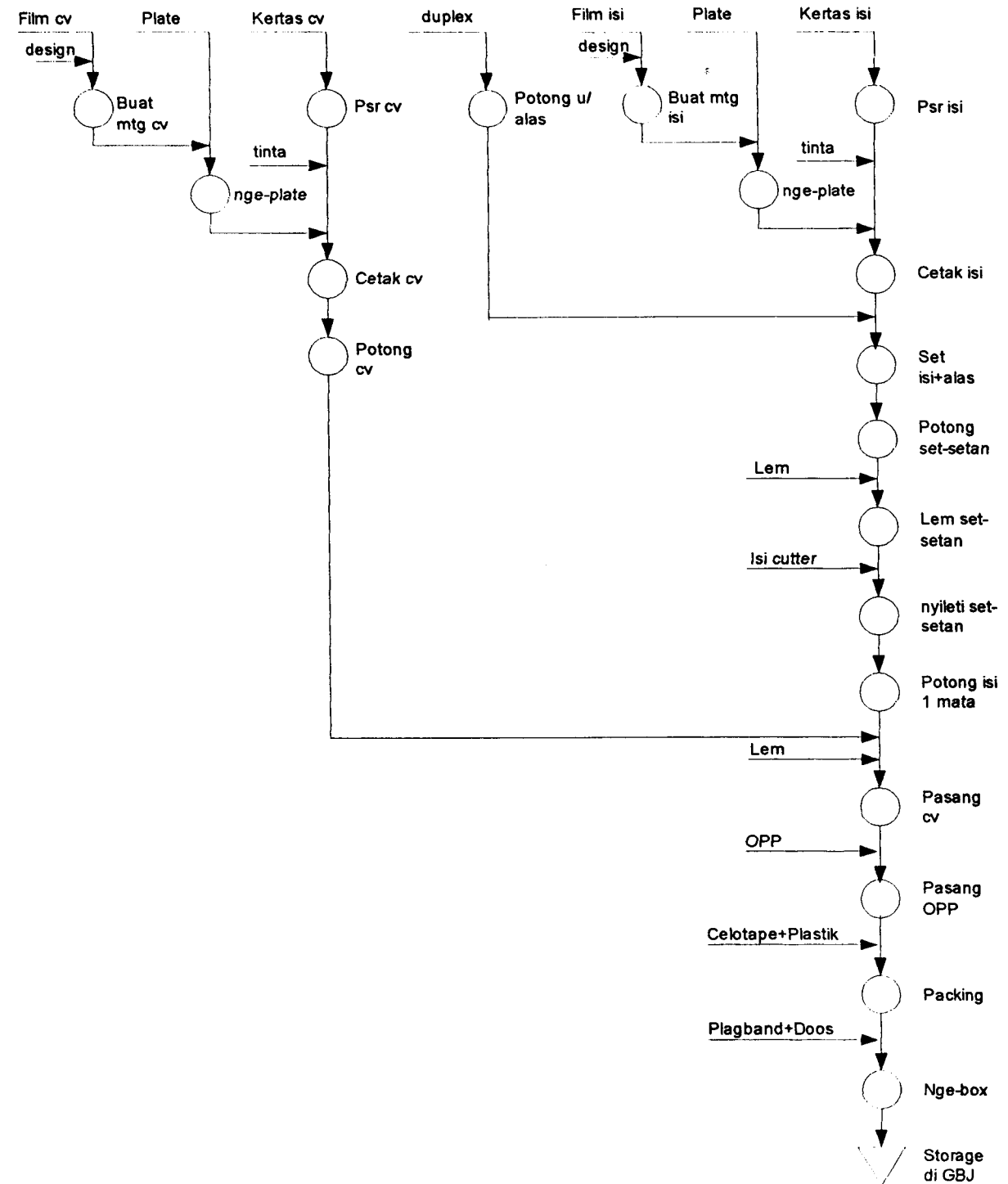
Lampiran 16: OPC Golongan Produk O

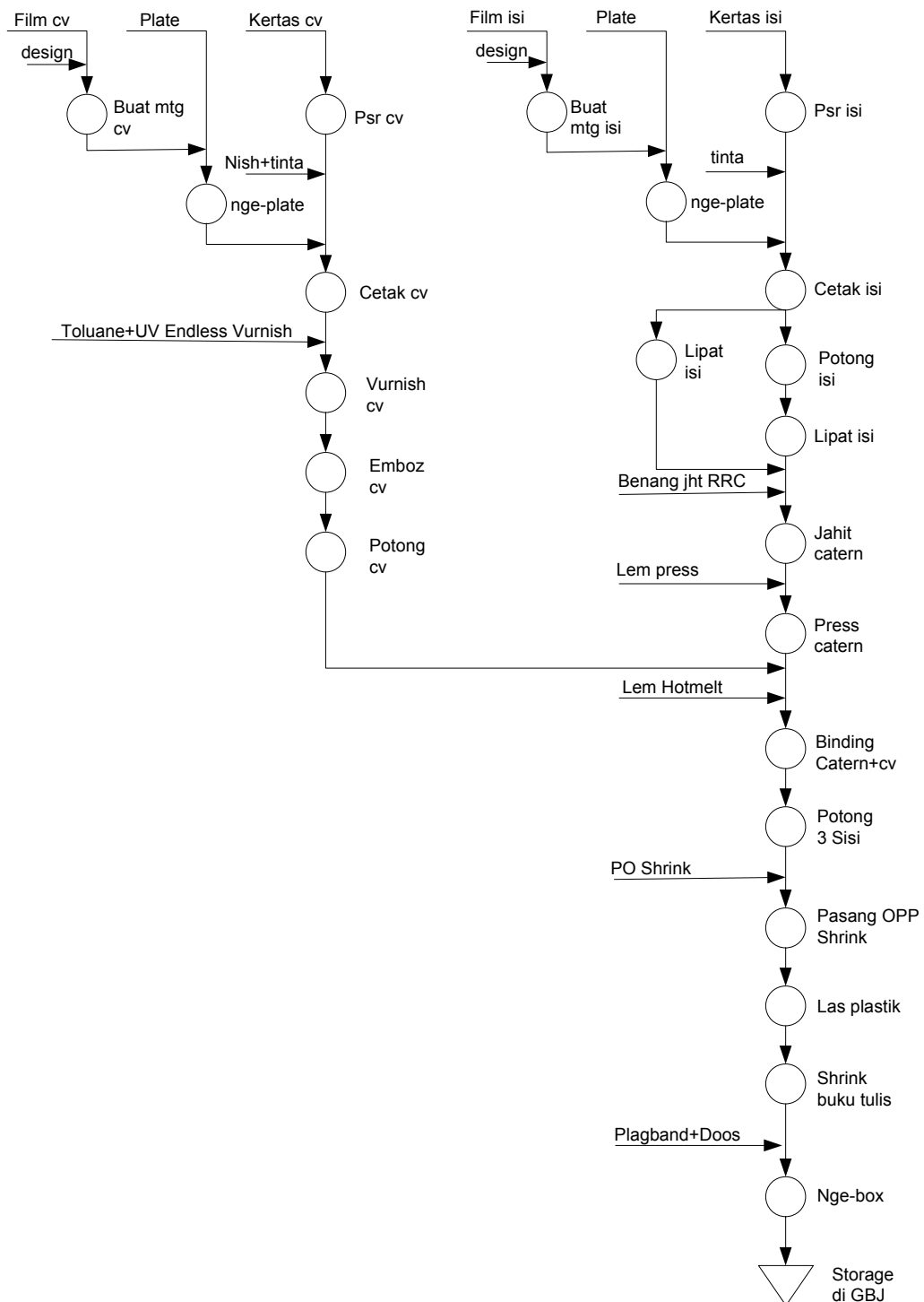


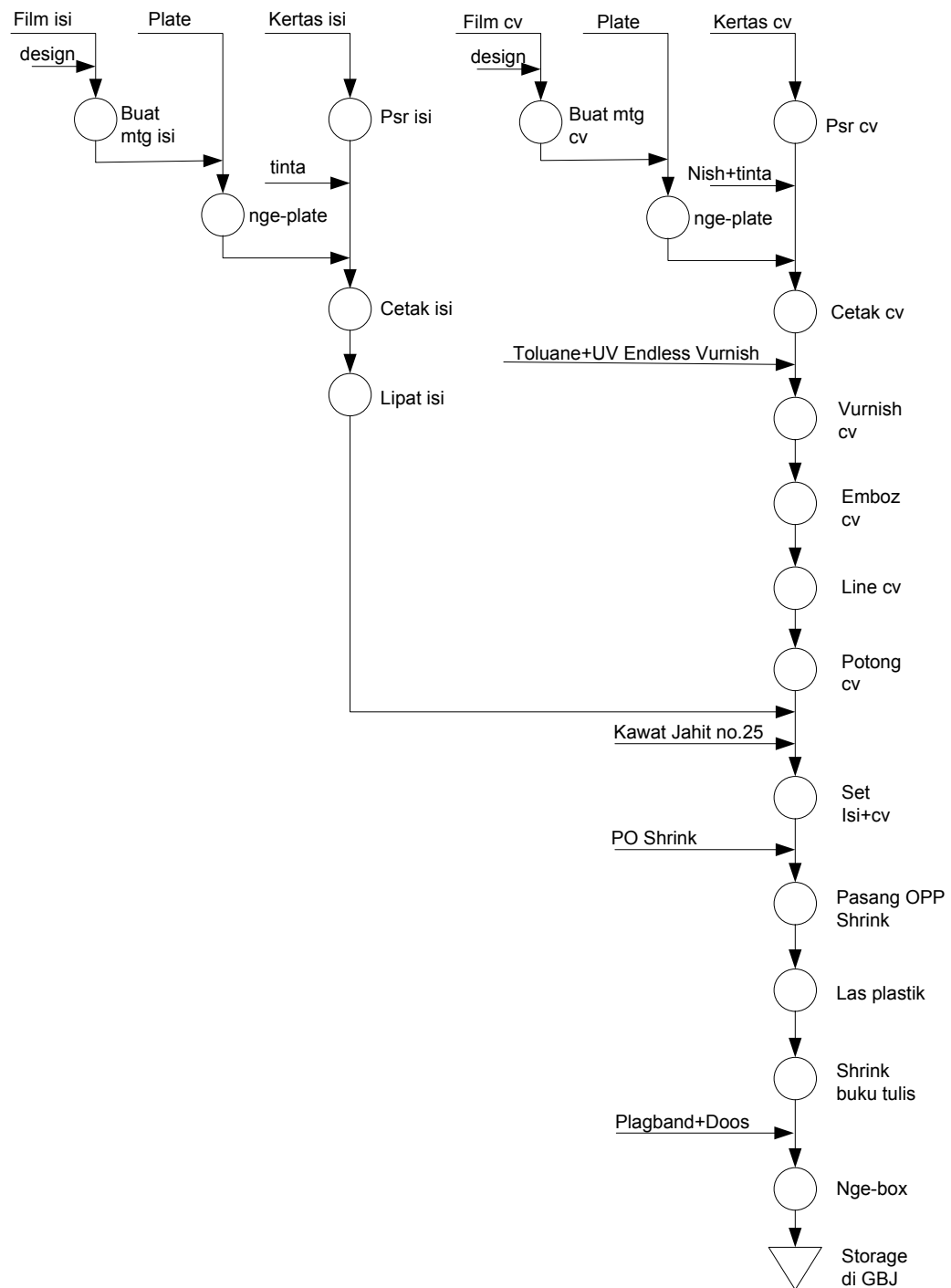
Lampiran 17: OPC Golongan Produk P



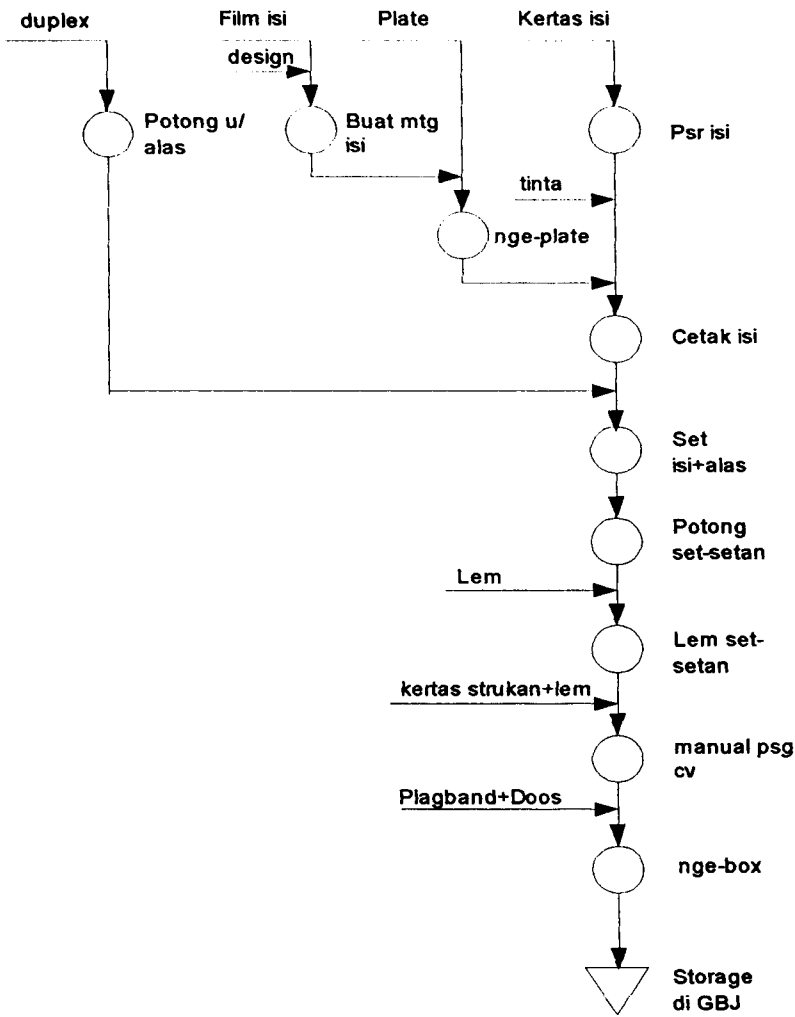
Lampiran 18: OPC Golongan Produk Q

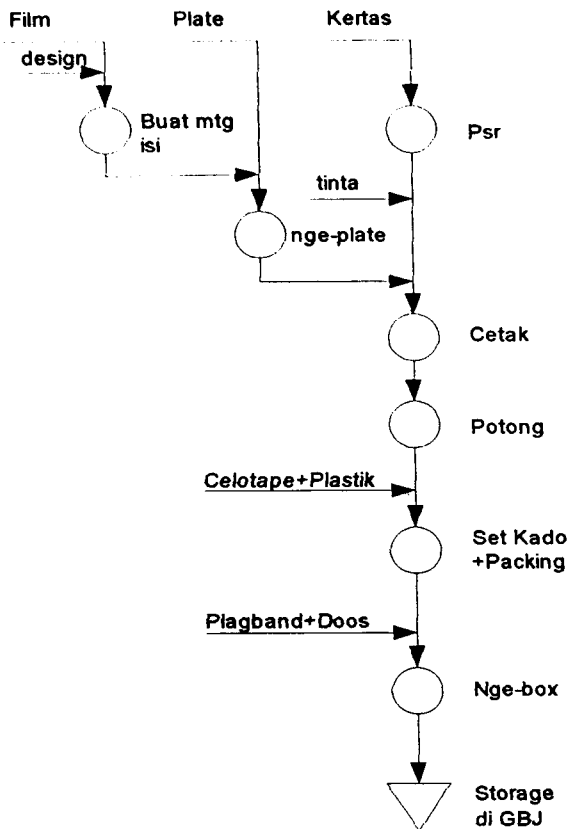






Lampiran 21: OPC Golongan Produk T



Lampiran 22: OPC Golongan Produk U

Lampiran 23: Tabel Data JOP Closed School Supplies Periode 28 Mei-3 Juni 2005

No	NO JOP	Kode Barang	Nama Barang	Tanggal Target			Realisasi			Selisih
				Lama	Selesai	Mulai	Lama	Selesai	Mulai	
1	7100076	CA621104YS	BK MATEMATIKA 40 YOS SUDARSO	21	5/14/05	4/23/05	38	5/31/05	4/23/05	17
2	7100094	CA622143TJ	BK TLS HALUS 50+CVR TROPI	28	5/28/05	4/30/05	34	6/3/05	4/30/05	6
3	7100103	CA622103ES	BK TLS 38 ES TELLER 77	19	6/4/05	5/16/05	15	5/31/05	5/16/05	-4
4	7100104	CA622103TL	BK TLS 38+CVR TELKOMSEL	19	6/4/05	5/16/05	15	5/31/05	5/16/05	-4
5	7100124	CA624305SS	LOOSE LEAF B5-50 FANCY SIMPSONS	13	6/10/05	5/28/05	3	5/31/05	5/28/05	-10
6	8100041	EX62100481	A4 EXERCISE BK 96 PGS 60 GSM SEYES	41	5/27/05	4/16/05	48	6/3/05	4/16/05	7
7	8100042	EX62100961	A4 EXERCISE BK 192 PGS 60 GSM SEY	42	5/28/05	4/16/05	48	6/3/05	4/16/05	6
8	17258/01	AA621203	BUKU BOXY 32	60	6/4/05	4/5/05	59	6/3/05	4/5/05	-1
9	17262/01	AA621204	BUKU BOXY 40	63	6/8/05	4/6/05	58	6/3/05	4/6/05	-5
10	17295/01	AA62214384	BK.TULIS HALUS 38 WARNA	30	5/12/05	4/12/05	46	5/28/05	4/12/05	16
11	17300/01	AA62281030	BT 30 R	49	5/28/05	4/9/05	55	6/3/05	4/9/05	6
12	17305/01	AA621204	BUKU BOXY 40	45	5/28/05	4/13/05	51	6/3/05	4/13/05	6
13	17312/01	AA624325FC	LOOSE LEAF A5 EXCLUSIVE	26	5/12/05	4/16/05	48	6/3/05	4/16/05	22
14	17342/01	AA624320FC	LOOSE LEAF A5 100 FANCY	23	5/23/05	4/30/05	34	6/3/05	4/30/05	11
15	17372/01	AA621401	BK GAMBAR KECIL / TANGGUNG	17	5/21/05	5/4/05	27	5/31/05	5/4/05	10
16	17380/01	AA62210381	BT 38 58 GR POLOS	19	5/28/05	5/9/05	19	5/28/05	5/9/05	0
17	17401/01	AA62210264	BT 26 58 GR WARNA	14	5/28/05	5/14/05	14	5/28/05	5/14/05	0
18	17402/01	AA62210264	BT 26 58 GR WARNA	15	5/31/05	5/16/05	17	6/2/05	5/16/05	2
19	17406/01	AA62210384	BT 38 58 GR WARNA	18	6/3/05	5/16/05	15	5/31/05	5/16/05	-3
JOP terlambat									11	
Prosentase									57,89	

Lampiran 24: Tabel Target Produksi dan Realisasi Hasil Kerja Setiap Mesin Periode 4-10 Juni 2005

W/C	Kode Mesin	Nama Mesin	Target Prod. (unit)	Realisasi (unit)
1	000002	Montage	87,076	59,974
2	000003	Plate Maker Bacher	0	0
2	2302	Ms Plate Maker Bacher	538	0
3	0102	Ms Pot. Polar 115 EMC	2,824,838	2,214,541
3	0103	Ms Pot. Polar 115 EM monitor	1,206,616	2,547,008
3	0110	Ms Pot. Polar Mohreltro	0	0
3	0122	Ms Pot. Polar Electromat 92	0	0
3	0133	Potong Nishikawa	735,950	2,737,437
3	0135	MSN POTONG ITOH 115	0	2,175,164
4	0203	Ms Ctk HD 102ZP -2W (A)	41,400	744,400
4	0213	Ms Ctk HD 102ZP -2W (B)	1,140,025	443,318
4	0215	Ms Ctk HD 102ZP -2W (C)	340,450	577,550
4	0216	Ms Ctk HD 102ZP -2W (D)	0	800,600
5	0207	Ms Ctk HD 72 V -4W	325,800	296,320
5	0212	Ms Ctk CPC -4W	358,275	249,446
5	0217	Ms Ctk HD 102F-CPC-5W (C)	0	535,050
5	0219	Ctk HD-102 SPL CPC 6W-2Waterbs	815,660	908,650
6	0210	Ms Ctk HD 102FPP-5W (A)	654,100	664,600
6	0214	MS CTK HD 102FP-5W (B)	404,725	295,440
6	0218	Ms Ctk HD 102 SP CPC-6W	665,150	563,800
6	0220	cetak HD-102 6w 3	0	500,800
6	0221	CTK HD-102 8W	516,100	518,800
6	0223	cetak HD-102 6W 4	0	693,400
6	0208	Ms Ctk HD 102VP -4W (271) (A)	0	786,800
6	0209	Ms Ctk HD 102VP -4W (807) (B)	77,700	388,800
7	0201	Ms Ctk HD GTO -1W (A)	21,326	24,211
8	1201	Ms Laminating/OPP =100 Cm (A)	53,350	22,940
9	1203	Ms Laminating/OPP =120 cm (B)	1,650	28,254
10	0715	laminating Water base	0	0
11	1101	Ms UV Vernish Steinman AG	160,985	240,363
12	1103	MSN "SPOT UV" DORN SPE	18,675	38,738
13	0511	Lipat Stahl-RF 66 D	86,150	573,750
13	0512	Lipat Stahl-RF 78 (A)	1,874,234	642,950
13	0513	Lipat Stahl-RF 78(B)	3,320,400	538,900
13	0519	Lipat Stahl RF66 C	644,600	630,000
13	0517	Lipat Stahl RF66 A	640,600	0

Lampiran 24: Tabel Target Produksi dan Realisasi Hasil Kerja Setiap Mesin Periode 4-10 Juni 2005 (sambungan)

W/C	Kode Mesin	Nama Mesin	Target Prod. (unit)	Realisasi (unit)
13	0518	Lipat Stahl RF66 B	0	366,535
13	0521	Lipat Stahl RF 78 C	1,478,200	821,290
13	0522	LIPAT STAHL RF 66 (E)	328,400	552,200
13	0523	LIPAT STAHL RF 66 (F)	0	918,550
13	0524	Lipat Stahl RF 78 D	918,000	608,125
14	0515	Lipat Stahl RX 52 A	49,065	43,500
15	0601	Ms Jht Benang RRC (F)	204,500	269,825
15	0602	Ms Jht Benang RRC (B)	68,384	275,900
15	0603	Ms Jht Benang RRC (D)	46,250	214,135
15	0604	Ms Jht Benang RRC (E)	1,200,000	251,460
15	0605	Ms Jht Benang RRC (A)	0	0
15	0606	Ms Jht Benang RRC (H)	0	0
15	0607	Ms Jht Benang RRC (G)	0	27,320
15	0608	Ms Jht Benang RRC (C)	898,000	243,076
15	0622	Jahit benang ISHIDA 1	1,027,350	281,179
15	0623	Jahit Benang ISHIDA 2	0	329,044
15	0624	Jahit benang Ishida 3	5,700	43,762
15	0625	Jahit benang Ishida 4	0	15,600
15	0626	Jahit benang Ishida 5	0	103,055
16	0801	Ms Press Catern (A)	81,020	162,623
16	0802	Ms Press Catern (B)	227,605	166,674
16	0812	Ms Press Catern (C)	426,880	122,753
16	0814	Ms Press Catern (D)	0	0
17	0810	Press Manual	0	0
18	0106	Ms Pot. Polar 90-Kolbus	612,483	1,850,386
19	0111	Ms Pot.Polar Perfecta-REWORK	0	0
20	0107	Ms Pot.PolarElectromat 72-MNL	2,484,350	335,008
20	0104	Ms Pot.Polar76EM-Bor.Set.	7,133,425	1,066,718
20	0130	Ms Pot. 115 EM-LIPAT	5,186,476	335,628
20	0108	Ms Pot. Polar 90-Handmade	77,350	909,596
20	0128	Ms Pot. WB 115-BORONGAN SET	6,101,100	4,461,222
20	0105	Ms Pot.Polar 76 EM-Manual	430,272	1,792,139
20	0109	Ms Pot.PolarElectromat 115-MNL	3,184,873	8,148,901
20	0126	7s Pot. Feida 92-MANUAL	63,531	5,027,802
20	0132	Pot.WB 115(B)-BORONGAN SET	5,800	1,511,452
21	9301	Manual Pusat Set 1	359,215	218,162

Lampiran 24: Tabel Target Produksi dan Realisasi Hasil Kerja Setiap Mesin Periode 4-10 Juni 2005 (sambungan)

W/C	Kode Mesin	Nama Mesin	Target Prod. (unit)	Realisasi (unit)
21	9303	Manual Pusat Set 2	0	0
21	9501	Manual Bangak Line 1	460,962	961,069
21	9502	Manual Bangak Line 2	152,120	120,623
21	9503	Manual Bangak Line 3	24,400	0
22	0716	EMBOSED RRC 1	124,170	59,418
22	0719	EMBOSED RRC 2	65,440	136,267
22	0720	EMBOSED RRC 3	49,300	2,900
23	1301	Ms Binding Martini (Cool) (A)	0	116,612
23	1302	Ms Binding Martini (hot&cool)	33,400	0
23	1306	MSN M MARTINI PANDA BOOK bindi	0	0
24	1401	Ms Pond HCA 1	80,868	131,903
24	1402	Ms Pond HCA 2	144,431	165,696
24	1403	Ms Pond HCA 3	83,200	0
24	1404	Ms Pond/HCA 4	121,465	28,604
25	1407	Ms Pond/RRC	111,450	72,531
26	2401	Ms Line Krause Biogosen	14,850	0
27	0701	Ms Jht Kawat ML Martini 321	1,703,760	591,098
27	0712	MSN M MARTINI 321-2	452,000	481,223
28	0704	Ms Jht Kawat Yuniior	58,520	229,320
29	0705	Ms Jht Kawat Rosback-76561 (A)	29,840	44,395
30	0708	Ms Jht Kawat Yuniior	0	278,688
31	2201	Ms Gold Edge Ochsner	2,750	24,700
32	1901	Ms Kolbus D/A (A)	5,120	700
32	1902	Ms Kolbus D/A-(B)	11,106	24,890
33	1906	Ms Kolbus KD	169,080	63,950
34	1909	Kolbus GD	0	18,540
35	1903	Ms Kolbus EMP (A)	30,832	18,082
35	1907	Ms Kolbus EMP (B)	3,040	23,941
36	1908	Ms Kolbus KE	4,000	0
37	1608	SET Mesin Gathering	35,550	0
38	2001	Msn.Porporasi SP 700	245,780	88,726
38	2006	Ms Porporasi Kugler	243,200	94,100
39	2005	Ms Porporasi F-800	21,800	29,999
40	2007	MS.Porporasi Kugler 2	0	788,305
40	2008	MSN JAMES BURN PORPORASI	2,366,800	1,409,200
41	0718	SILET/CUTTING MACH	24,100	20,179

Lampiran 24: Tabel Target Produksi dan Realisasi Hasil Kerja Setiap Mesin Periode 4-10 Juni 2005 (sambungan)

W/C	Kode Mesin	Nama Mesin	Target Prod. (unit)	Realisasi (unit)
42	0401	Ms Amplop WD-26 G/4049 (A)	0	1,353,000
42	0402	Ms Amplop WD-26 G/5499 (B)	800,000	878,000
42	0403	Ms Amplop WD-29 G/7082 (C)	2,433,000	947,780
42	0404	Ms Amplop WD-38GS/8225 (D)	656,000	967,500
42	0406	Amplop 6 WD26 FF G	0	1,020,000
43	0129	Ms Pot. 3 Sisi (B)	0	0
43	0114	Ms Pot. 3 sisi Stahl-TAB	6,300	0
43	0131	Ms Pot. 3 Sisi-TAB	0	0
43	0155	Ms Pot. 3 sisi Stahl-TAB	0	0
44	0115	Ms Pot. 3 Sisi Hydromath (A)	93,600	229,320
45	9403	Borongan Pusat Lidahan	21,112	159,034
46	9302	Manual Pusat Kotak 1	433,771	0
46	9304	Manual Pusat Kotak 2	0	128,836
47	9601	Kolbus 2 Pusat	37,800	61,318
48	1611	Msn Ps.Mata Ayam A	0	0
48	1612	Msn Ps.Mata Ayam B	0	0
48	1613	Msn Ps.Mata Ayam C	0	0
49	1602	Ms Boor Kertas (B)	82,000	8,949
50	9471	Packing Harian Non Shift	1,946,398	0
56	9574	Manual Bangak Harian Packing	10,638	0
51	2909	Ms Shrink ZBS	191,664	43,665
52	2902	Ms Shrink (A)	3,000	34,427
53	2910	Ms Shrink WELDOTRON	63,840	13,308
54	2912	Ms Shrink KALFAS	0	22,900
55	9472	Packing Harian Shift	1,072,355	0
56	9475	FINISHING BOX	3,258,216	2,760
56	9575	Manual Bangak Harian 4 (Box)	4,320,700	2,761,915
57	9571	Manual Bangak Harian 1	85,378	79,586
58	9572	Manual Bangak Harian 2	0	13,094
59	0408	OLM MACHINE/PSG TALI+MATA AYAM	40,000	0
60	0116	Ms Pot. Amp. WD-115-60/110 (A)	3,935,050	2,102,900
60	0117	Ms Pot. Amp. WD-M983106000 (B)	0	0
61	9373	Manual Amplop	544,450	3,155,474
62	0405	MS AMPLOP HELIOS 49	125,000	115,025

Lampiran 25: Tabel Kapasitas Setiap W/C

W/C a	Kap. Tot (unit/jam) b	Kapasitas (unit/hr)		Kapasitas (unit/mgg) d
		Senin-Jumat(c1)	Sabtu (c2)	
1	15	128	113	750
2	12	168	120	960
3	100,500	2,110,500	1,507,500	12,060,000
4	19,950	478,800	299,250	2,693,250
5	13,000	312,000	195,000	1,755,000
6	30,700	736,800	460,500	4,144,500
7	2,500	60,000	37,500	337,500
8	1,440	30,240	21,600	172,800
9	1,120	23,520	16,800	134,400
10	1,120	23,520	16,800	134,400
11	3,000	63,000	45,000	360,000
12	1,000	21,000	15,000	120,000
13	54,100	1,136,100	811,500	6,492,000
14	5,600	117,600	84,000	672,000
15	32,880	690,480	493,200	3,945,600
16	4,800	100,800	72,000	576,000
17	200	4,200	3,000	24,000
18	13,000	273,000	195,000	1,560,000
19	13,000	273,000	195,000	1,560,000
20	385,000	8,085,000	5,775,000	46,200,000
21	179	1,253	895	7,160
22	5,040	105,840	75,600	604,800
23	5,840	122,640	87,600	700,800
24	8,000	168,000	120,000	960,000
25	480	10,080	7,200	57,600
26	1,680	35,280	25,200	201,600
27	12,400	260,400	186,000	1,488,000
28	4,000	84,000	60,000	480,000
29	800	16,800	12,000	96,000
30	5,200	109,200	78,000	624,000
31	560	11,760	8,400	67,200

Lampiran 25: Tabel Kapasitas Setiap W/C (sambungan)

W/C a	Kap. Tot (unit/jam) b	Kapasitas (unit/hr)		Kapasitas (unit/mgg) d
		Senin-Jumat(c1)	Sabtu (c2)	
32	2,400	16,800	12,000	96,000
33	1,200	25,200	18,000	144,000
34	1,200	25,200	18,000	144,000
35	2,880	60,480	43,200	345,600
36	1,040	21,840	15,600	124,800
37	1,440	30,240	21,600	172,800
38	34,480	724,080	517,200	4,137,600
39	880	18,480	13,200	105,600
40	80,800	1,696,800	1,212,000	9,696,000
41	1,120	23,520	16,800	134,400
42	54,500	1,308,000	817,500	7,357,500
43	40,000	840,000	600,000	4,800,000
44	5,000	105,000	75,000	600,000
45	12	252	180	1,440
46	68	476	340	2,720
47	500	10,500	7,500	60,000
48	480	10,080	7,200	57,600
49	288	6,048	4,320	34,560
50	17	119	85	680
51	576	12,096	8,640	69,120
52	576	12,096	8,640	69,120
53	576	12,096	8,640	69,120
54	576	12,096	8,640	69,120
55	16	336	240	1,920
56	200	2,800	2,000	16,000
57	3	21	15	120
58	3	21	15	120
59	200	4,200	3,000	24,000
60	100,000	2,100,000	1,500,000	12,000,000
61	30,000	630,000	450,000	3,600,000
62	5,000	80,000	50,000	450,000

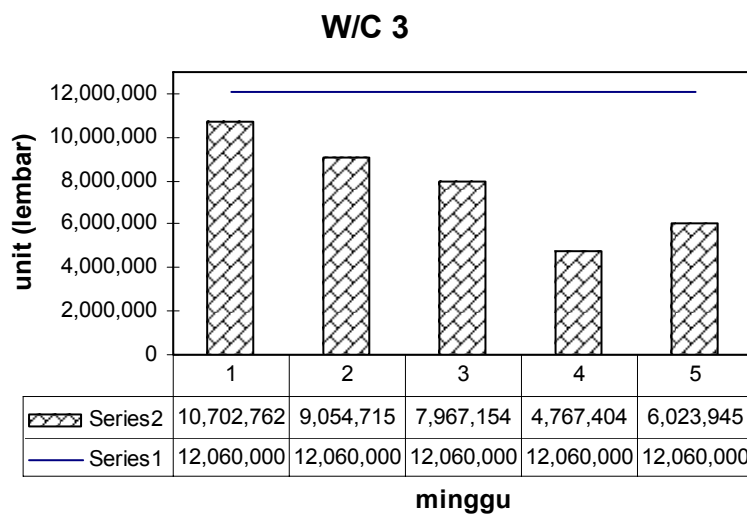
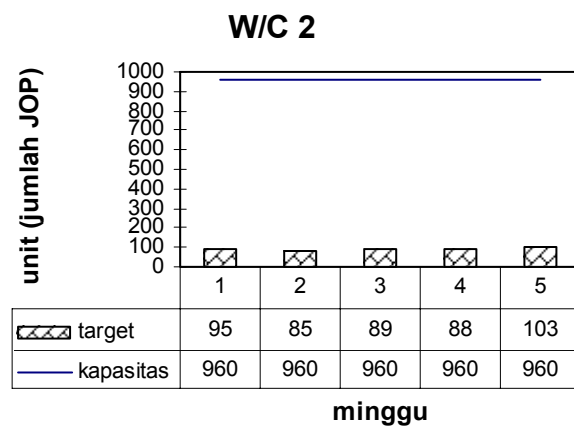
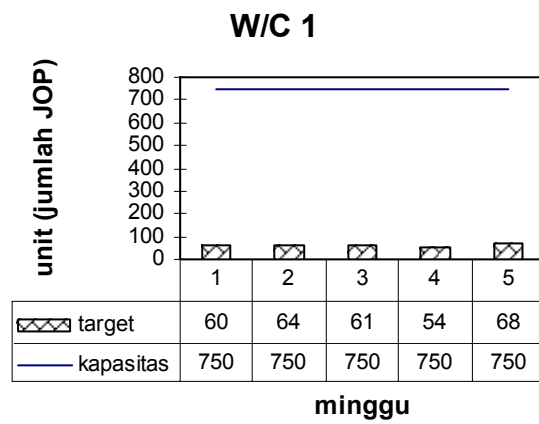
Lampiran 26: Tabel Target Produksi Setiap Mesin Periode 14 Mei-17 Juni 2005

W/C	Target Produksi				
	I	II	III	IV	V
1	60	64	61	54	68
2	95	85	89	88	103
3	10,702,762	9,054,715	7,967,154	4,767,404	6,023,945
4	511,675	1,325,750	1,298,150	1,521,875	1,260,750
5	1,848,875	1,099,285	1,433,635	1,499,735	914,885
6	4,569,350	7,573,600	1,533,265	2,317,775	1,291,675
7	22,462	105,420	70,944	21,326	68,856
8	77,295	107,805	38,275	53,350	7,450
9	9,400	10,750	13,250	1,650	6,725
10	0	0	0	0	0
11	694,475	458,670	369,900	160,985	126,100
12	0	32,150	35,350	18,675	700
13	6,883,390	14,999,474	7,996,290	9,290,584	3,001,570
14	75,250	100,148	91,984	49,065	0
15	2,972,975	3,946,008	7,568,900	3,450,184	1,021,195
16	677,966	528,579	1,705,870	735,505	229,620
17	0	0	0	0	0
18	486,757	534,250	466,650	612,483	139,252
19	0	0	0	0	0
20	19,201,925	19,877,897	32,485,399	24,667,177	19,642,337
21	1,175,527	1,096,990	1,241,653	996,697	389,673
22	531,950	545,850	285,140	238,910	106,675
23	60,200	153,600	3,250	33,400	17,640
24	221,870	186,375	318,003	429,964	91,903
25	99,140	171,340	95,739	111,450	75,493
26	15,300	0	10,300	14,850	7,650
27	1,231,800	924,840	1,475,900	2,155,760	303,075
28	700	360,000	72,200	58,520	0
29	15,000	33,900	0	29,840	0
30	120,000	0	0	0	0
31	0	22,000	21,650	2,750	0

Lampiran 26: Tabel Target Produksi Setiap Mesin Periode 14 Mei-17 Juni 2005 (sambungan)

W/C	Target Produksi				
	I	II	III	IV	V
34	0	0	12,522	0	0
35	94,052	72,779	52,457	33,872	2,400
36	0	0	8,480	4,000	16,500
37	25,500	8,165	53,500	35,550	206,200
38	1,372,400	1,618,440	3,171,640	488,980	670,500
39	26,160	59,560	5,760	21,800	1,000
40	1,296,000	1,318,240	3,197,600	2,366,800	5,737,200
41	84,945	122,964	51,250	24,100	21,275
42	5,669,250	6,766,900	6,880,000	3,889,000	5,288,500
43	60,400	60,000	8,500	6,300	3,500
44	0	0	393,400	93,600	0
45	44,130	75,626	51,260	21,112	0
46	118,330	186,892	147,628	433,771	88,150
47	19,237	122,594	434	37,800	170,038
48	0	0	0	0	0
49	0	0	20,000	82,000	0
50	6,685,554	4,596,592	3,071,445	1,957,036	3,396,816
51	130,140	261,356	387,152	191,664	82,554
52	16,912	22,810	11,252	3,000	75,493
53	1,238,792	65,188	91,020	63,840	626,080
54	0	0	0	0	0
55	1,142,250	2,497,898	1,362,367	1,072,355	271,666
56	21,815	14,836	25,339	20,106	13,429
57	8,239	67,996	39,968	85,378	36,553
58	7,800	600	9,600	0	1,200
59	90,800	0	0	40,000	10,000
60	8,560,250	6,766,900	6,174,000	3,935,050	5,526,500
61	522,235	370,020	563,000	544,450	514,550
62	1,091,000	0	0	125,000	129,000

Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin



	1	2	3	4	5
target	511,675	1,325,750	1,298,150	1,521,875	1,260,750
kapasitas	2,693,250	2,693,250	2,693,250	2,693,250	2,693,250

	1	2	3	4	5
target	1,848,875	1,099,285	1,433,635	1,499,735	914,885
kapasitas	1,755,000	1,755,000	1,755,000	1,755,000	1,755,000

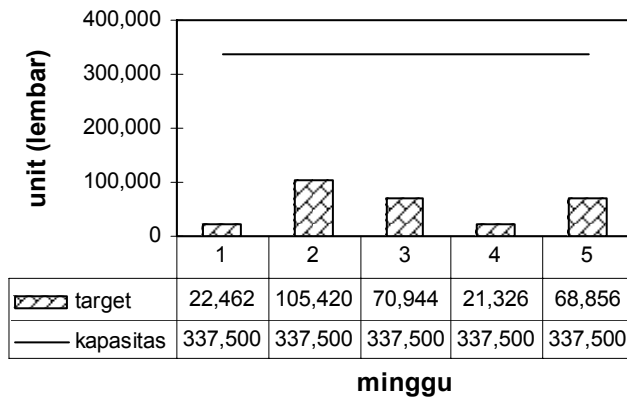
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	1	2	3	4	5
target	4,569,350	7,573,600	1,533,265	2,317,775	1,291,675
kapasitas	4,144,500	4,144,500	4,144,500	4,144,500	4,144,500

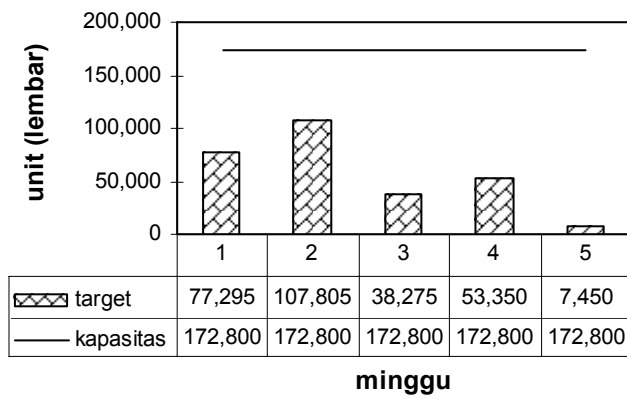
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Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)

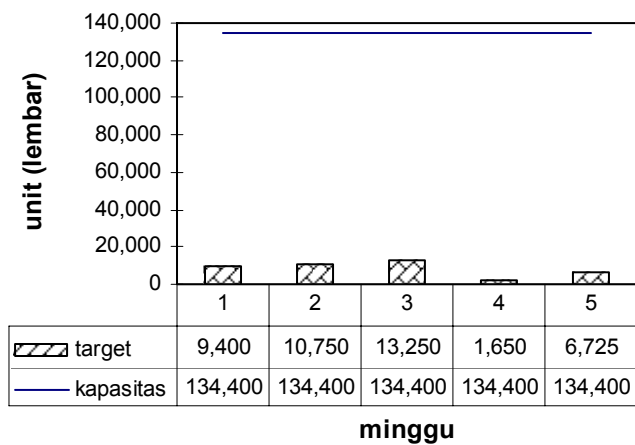
W/C 7



W/C 8



W/C 9



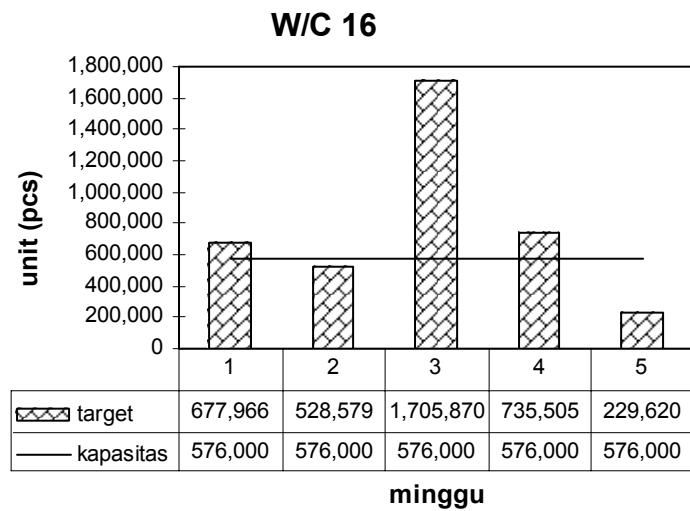
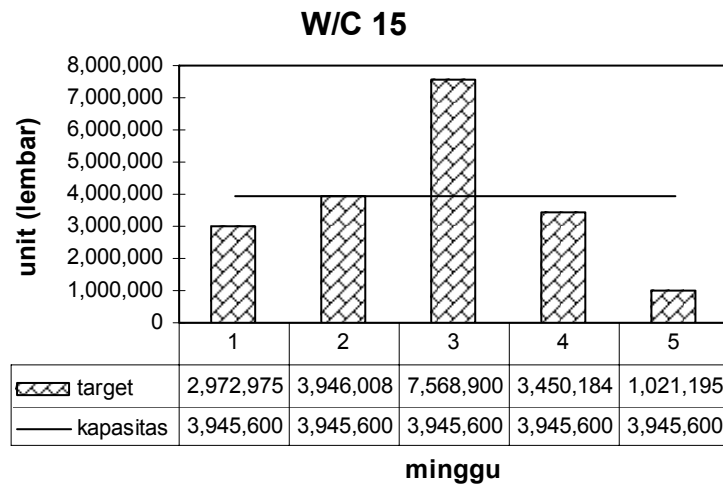
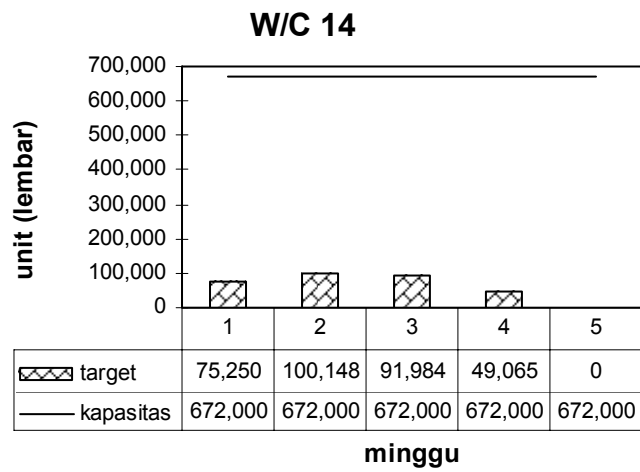
	1	2	3	4	5
target	694,475	458,670	369,900	160,985	126,100
kapasitas	360,000	360,000	360,000	360,000	360,000

minggu

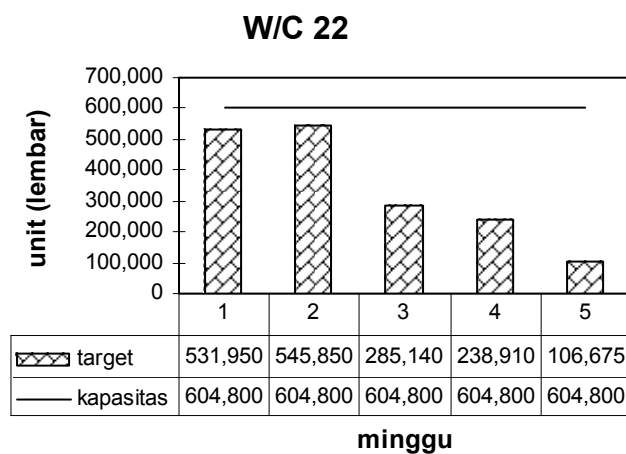
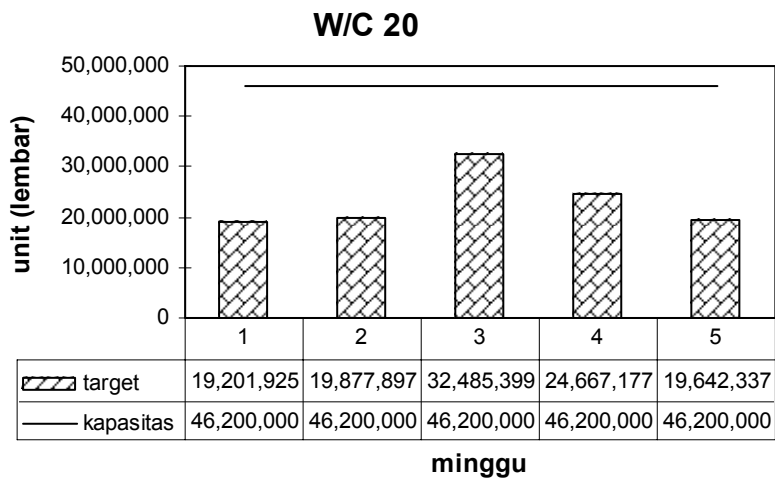
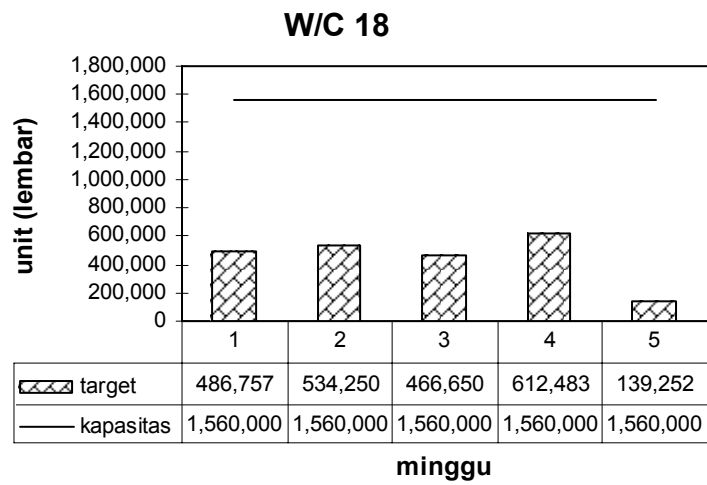
	1	2	3	4	5
target	0	32,150	35,350	18,675	700
kapasitas	120,000	120,000	120,000	120,000	120,000

	1	2	3	4	5
target	6,883,390	14,999,474	7,996,290	9,290,584	3,001,570
kapasitas	6,492,000	6,492,000	6,492,000	6,492,000	6,492,000

Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)



Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)



	1	2	3	4	5
target	60,200	153,600	3,250	33,400	17,640
kapasitas	700,800	700,800	700,800	700,800	700,800

minggu

	1	2	3	4	5
target	221,870	186,375	318,003	429,964	91,903
kapasitas	960,000	960,000	960,000	960,000	960,000

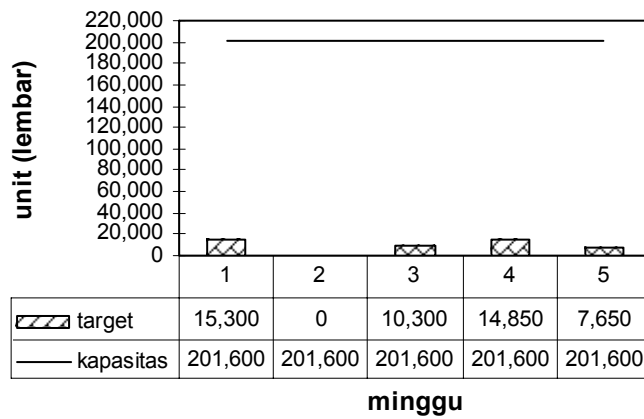
minggu

	1	2	3	4	5
target	99,140	171,340	95,739	111,450	75,493
kapasitas	57,600	57,600	57,600	57,600	57,600

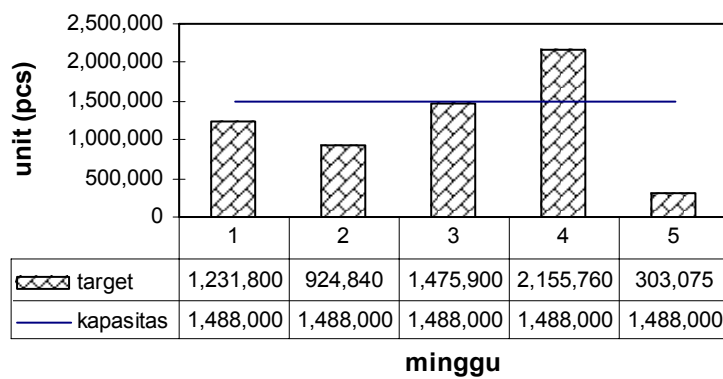
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Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)

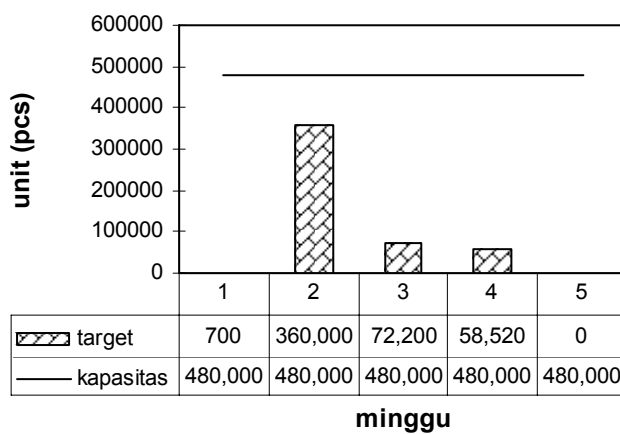
W/C 26



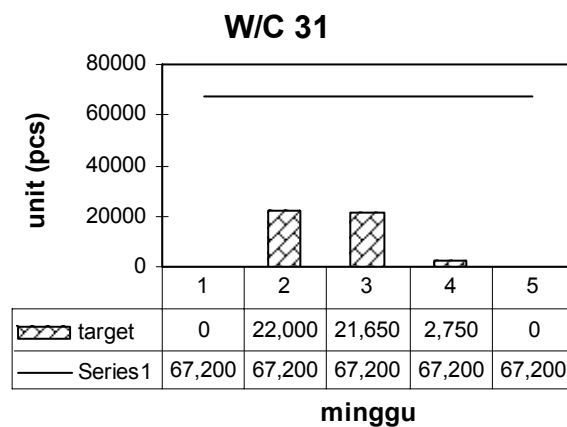
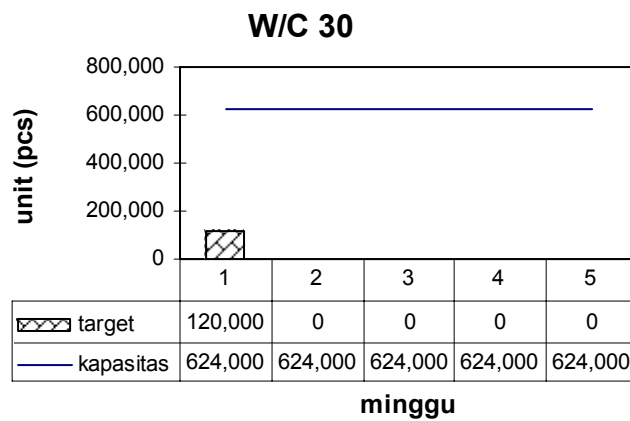
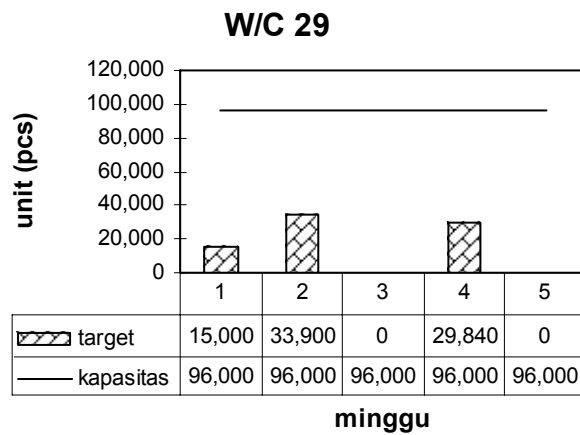
W/C 27



W/C 28

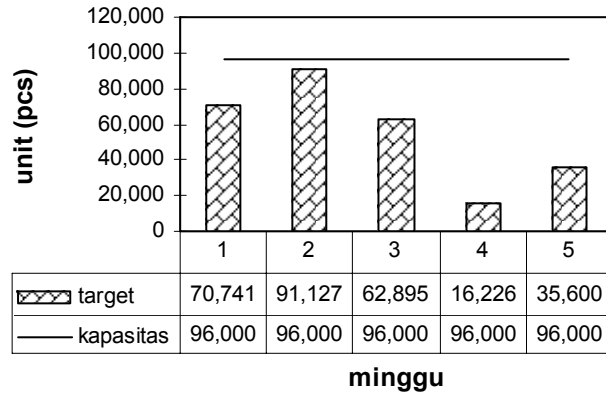


Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)

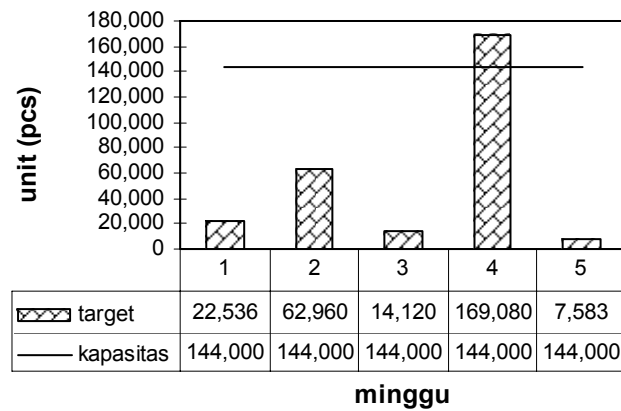


Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)

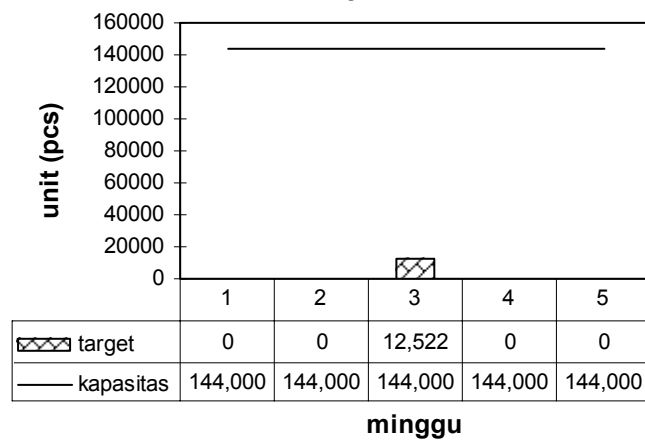
W/C 32



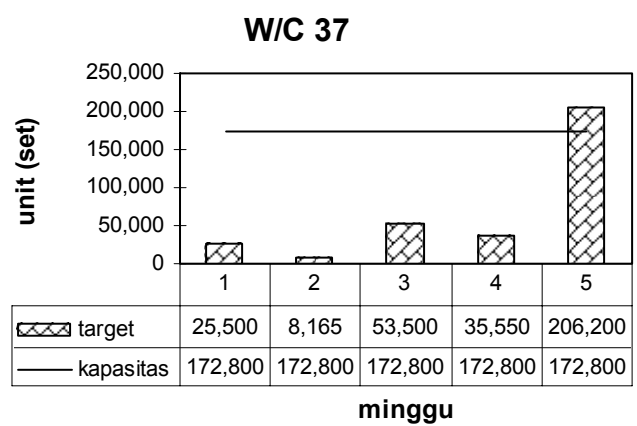
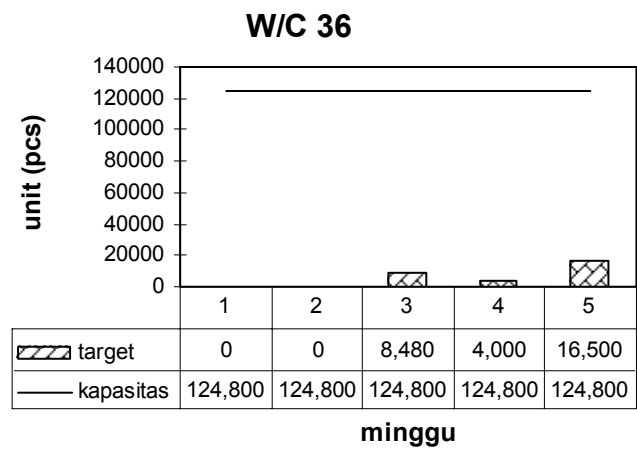
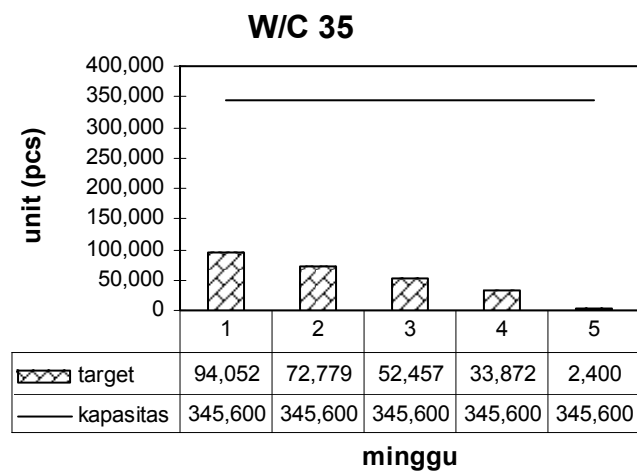
W/C 33



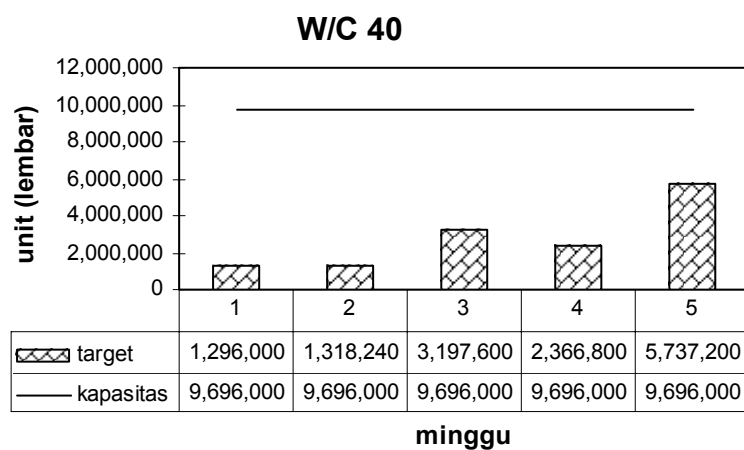
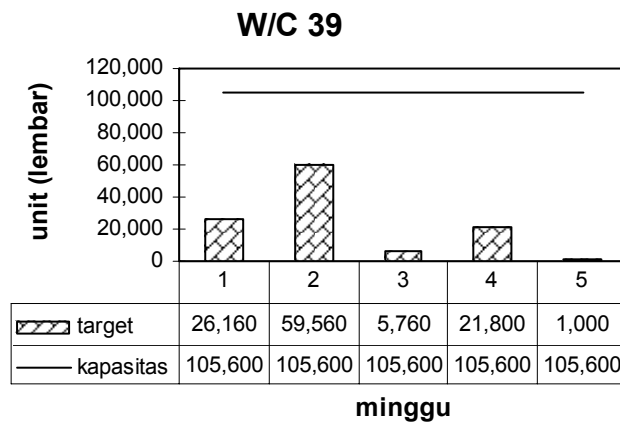
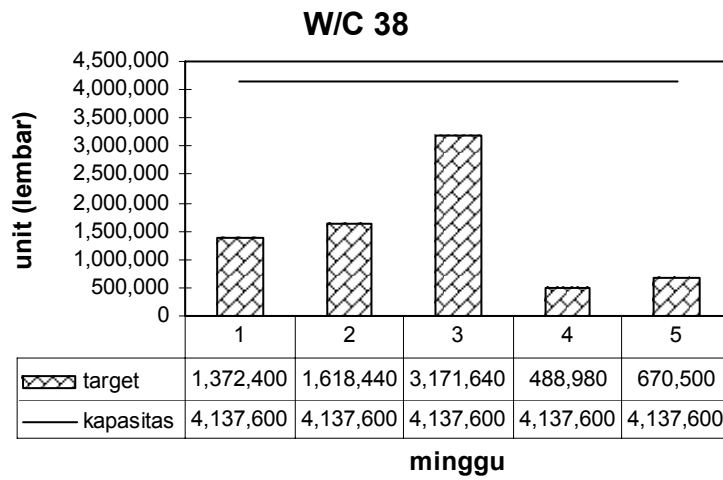
W/C 34



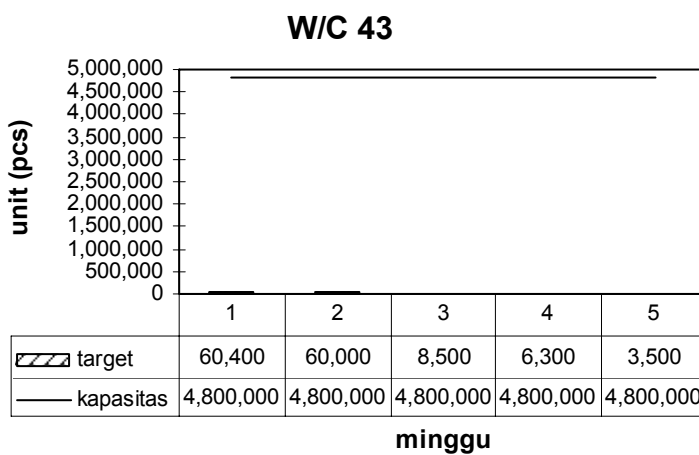
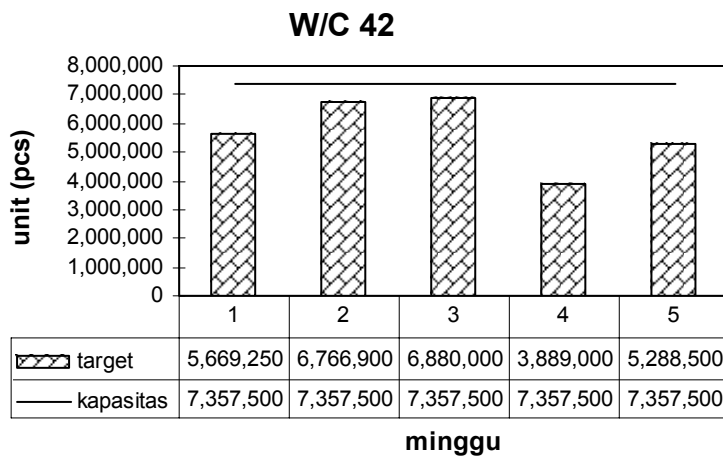
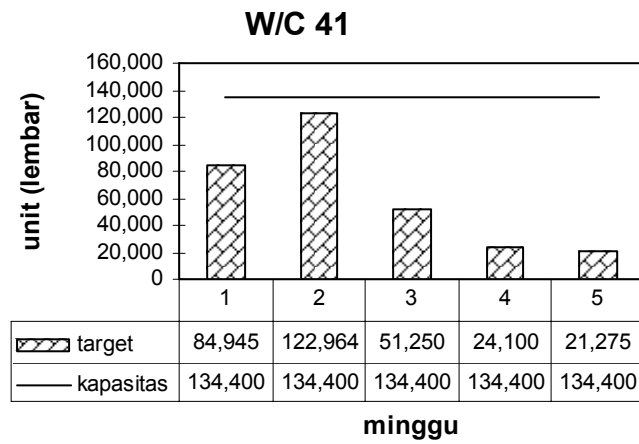
Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)



Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)

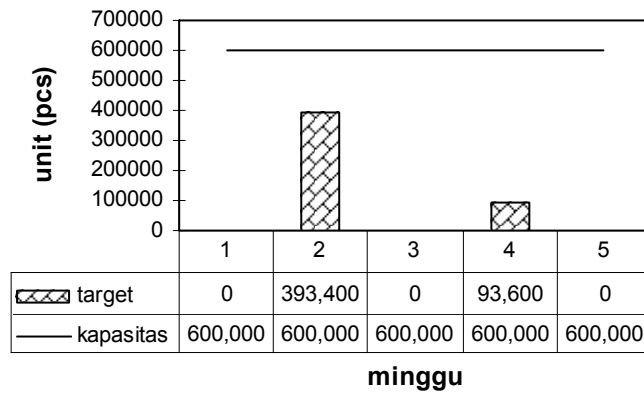


Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)

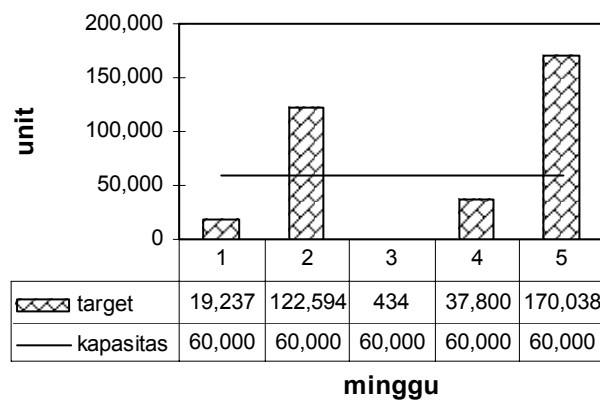


Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)

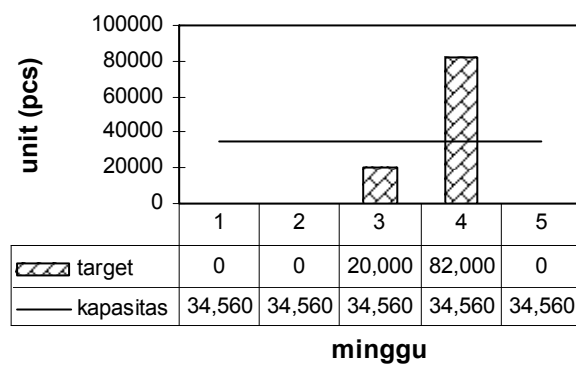
W/C 44



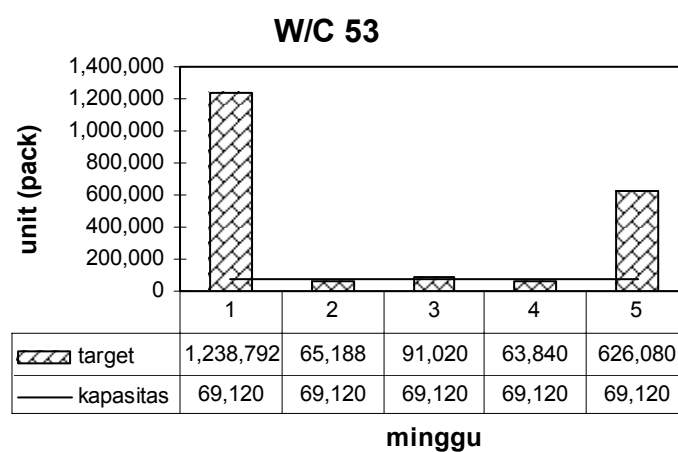
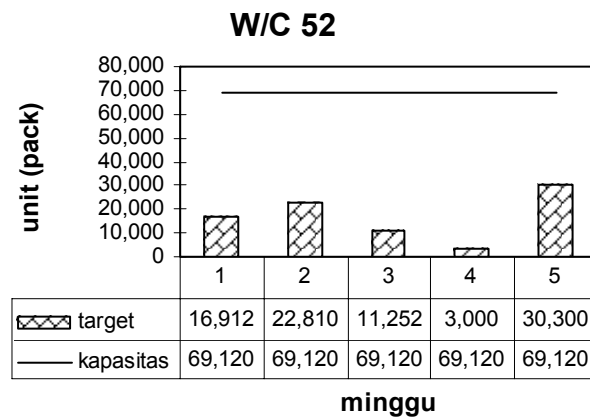
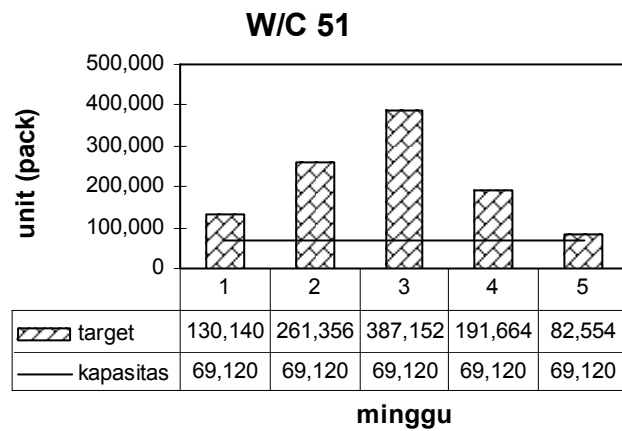
W/C 47



W/C 49



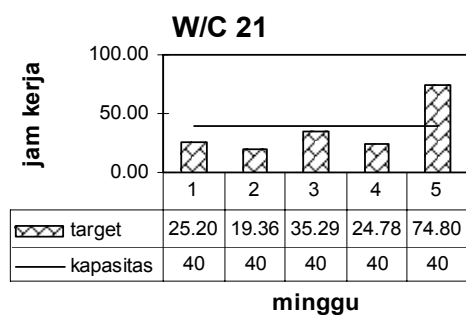
Lampiran 27: Diagram Analisis Kapasitas Setiap W/C-Mesin (sambungan)



Lampiran 28: Diagram Analisis Kapasitas Setiap W/C-Manual

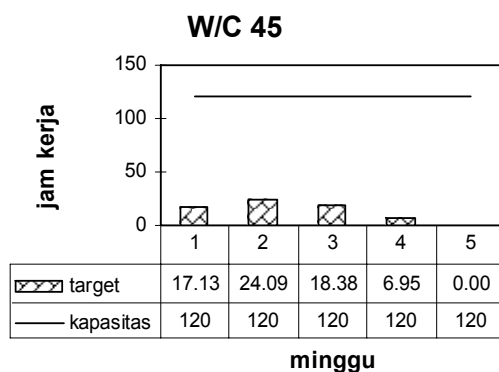
• W/C 21

Jenis Pekerjaan	Target				
	I	II	III	IV	V
set form	0.00	0.00	0.04	0.02	0.00
set amp. Kcl	2.24	2.55	4.01	10.22	0.51
dos amp.	0.45	0.26	0.38	0.58	0.58
psg OPP	0.36	2.08	0.39	1.84	1.11
pak buku	0.10	0.48	0.37	0.63	0.28
set amp. Bsr	0.53	0.00	0.00	0.32	0.80
pak KS	1.00	0.07	0.48	0.00	0.05
set display	3.75	1.37	2.52	1.68	0.00
set KS	0.51	0.00	3.30	0.12	0.00
set bk gbr kcl	2.06	0.62	0.62	1.11	0.00
set bk gbr bsr	0.33	0.33	0.00	0.37	0.00
buat tas	0.00	0.84	1.55	0.68	0.25
set bk tulis	13.86	8.61	11.33	4.60	1.40
set loose leaf	0.00	2.15	10.31	2.62	69.81
Total	25.20	19.36	35.29	24.78	74.80
Jam kerja/minggu	40	40	40	40	40



• W/C 45

Jenis Pekerjaan	Target				
	I	II	III	IV	V
psa ends,ldhn, pita A6/A7	15.17	21.29	15.92	4.91	0.00
psa ends,ldhn, pita A4/A6	0.72	2.80	2.46	2.04	0.00
pasang kasa A4/A5	1.23	0.00	0.00	0.00	0.00
Total	17.13	24.09	18.38	6.95	0.00
Jam Kerja/minggu	120	120	120	120	120

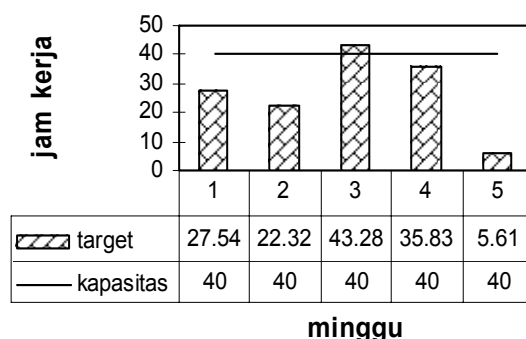


Lampiran 28: Diagram Analisis Kapasitas Setiap W/C-Manual (sambungan)

• W/C 46

Jenis Pekerjaan	Target				
	I	II	III	IV	V
manual silet	1.26	15.12	13.05	1.55	2.36
buat kotak/display	24.00	1.47	28.83	18.76	0.00
pack memo	0.94	0.07	0.61	0.06	0.04
psg endsheet W/O A4/A5	0.00	2.63	0.38	0.37	1.10
psg endsheet W/O A6/A7	0.00	2.96	0.00	9.81	0.00
Las, pasang OPP	1.34	0.07	0.41	5.29	2.10
Total	27.54	22.32	43.28	35.83	5.61
Jam Kerja/minggu	40	40	40	40	40

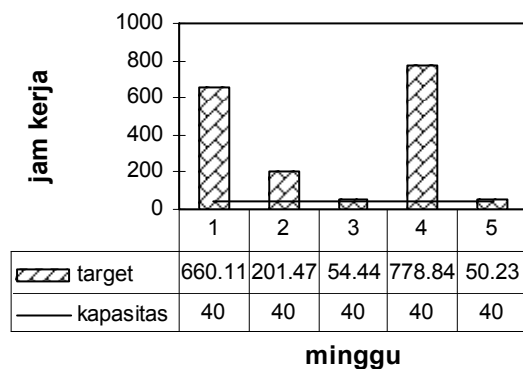
W/C 46



• W/C 50

Jenis Pekerjaan	Target				
	I	II	III	IV	V
Packing buku	659.14	5.64	51.86	49.28	47.28
Packing kado	0.00	0.00	0.00	1.48	0.00
Packing amplop	0.00	193.28	0.00	725.38	0.00
Nge-box	0.96	1.21	1.16	0.84	0.62
Las, pasang OPP	0.00	1.35	1.43	1.87	2.33
Total	660.11	201.47	54.44	778.84	50.23
Jam Kerja/minggu	40	40	40	40	40

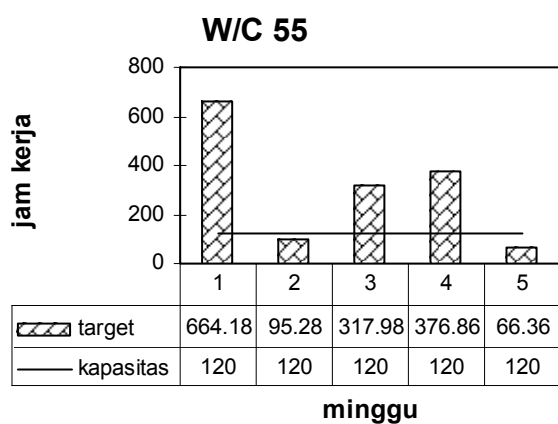
W/C 50



Lampiran 28: Diagram Analisis Kapasitas Setiap W/C-Manual (sambungan)

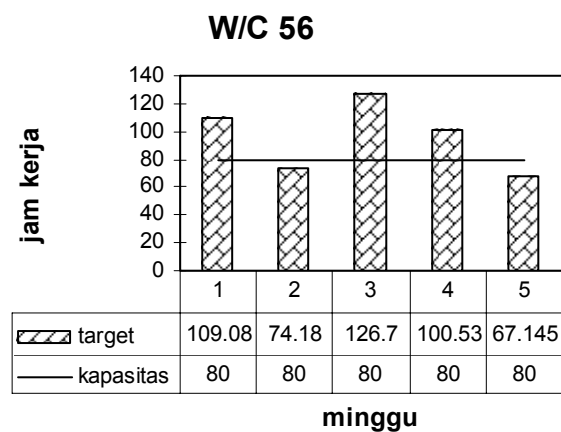
- W/C 55

Jenis Pekerjaan	Target				
	I	II	III	IV	V
Packing	657.85	84.45	20.71	87.34	61.90
Nge-box	1.80	2.76	1.24	2.34	2.89
Las,pasang OPP	4.53	8.07	296.03	287.18	1.57
Total	664.18	95.28	317.98	376.86	66.36
Jam Kerja/minggu	120	120	120	120	120



- W/C 56

Target (unit)	Kapasitas (unit/jam)	Kebutuhan (jam)	Jam kerja per minggu
21,815	200	109.075	80
14,836	200	74.18	80
25,339	200	126.695	80
20,106	200	100.53	80
13,429	200	67.145	80

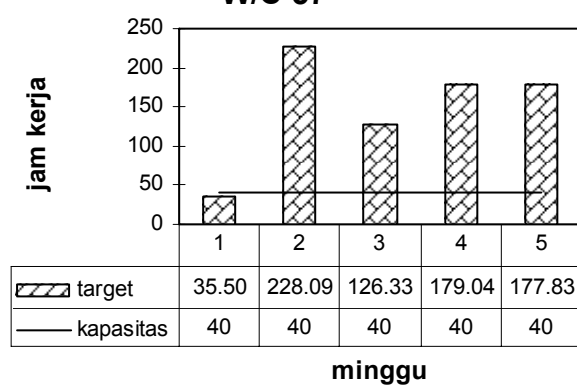


Lampiran 28: Diagram Analisis Kapasitas Setiap W/C-Manual (sambungan)

- W/C 57

Jenis Pekerjaan	Target				
	I	II	III	IV	V
Nge-set	6.19	130.33	46.27	20.36	51.63
Lem & nyilet set-setan	26.73	21.96	33.63	5.16	126.20
Las,pasang OPP	2.57	75.80	46.43	153.52	0.00
Total	35.50	228.09	126.33	179.04	177.83
Jam Kerja/minggu	40	40	40	40	40

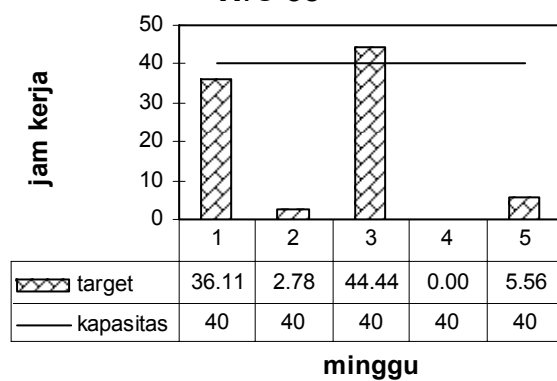
W/C 57



- W/C 58

Target (unit)	Kapasitas (unit/jam)	Kebutuhan (jam)	Jam kerja per minggu
7,800	216	36.11	40
600	216	2.78	40
9,600	216	44.44	40
0	216	0.00	40
1,200	216	5.56	40

W/C 58



Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (hari) l
1	8200189	EX62154821	A4 HARD COVER GLOSSY 100-80 GSM	100	A	Montage	1	15,0	15,0	1,0	0,07	1,26
						Proses buat plate isi, cv, ends	2	12,0	12,0	1,0	0,08	
						Potong Sisir Isi, cv, ends	3	100.500,0	100.500,0	73.000,0	0,73	
						Proses Cetak isi, endsheet	4	19.950,0	19.950,0	70.000,0	3,51	
						Proses Cetak Cover	5	13.000,0	13.000,0	3.000,0	0,23	
						Proses Laminating Cover	8	1.440,0	1.440,0	3.000,0	2,08	
						Proses Gliter	12	1.000,0	1.000,0		0,00	
						Proses Lipat Isi	13	54.100,0	54.100,0	66.800,0	1,23	
						Proses Lipat Endsheets	14	5.600,0	5.600,0	17.400,0	3,11	
						Proses Jahit Catern	15	32.880,0	32.880,0	66.800,0	2,03	
						Press Catern	16	4.800,0	4.800,0	5.500,0	1,15	
						Proses Imbrn,ldhn,pita,kapital	45	12,0	2.580,0	22.000,0	8,53	
						Proses pasang kasa	45	12,0	1.620,0		0,00	
						Potong Catern	20	385.000,0	385.000,0	5.500,0	0,01	
						Proses Gold Ochner Catern	31	560,0	560,0		0,00	
						Potong Cover,Karton	18	13.000,0	13.000,0	17.000,0	1,31	
						Proses Buat Cover	32	2.400,0	2.400,0	5.500,0	2,29	
						Proses Pasang Catern	35	2.880,0	2.880,0	5.500,0	1,91	
						Proses Packing	55	16,0	1.600,0	1.100,0	0,69	
						Proses Pengebakan	55	16,0	200,0	275,0	1,38	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

[illegible]

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
3	8200210	EX62155108	A5 W/O RECIPE BOOK W/SPOON	100	C	Montage	1	15,0	15,0	1,0	0,07	47,30
						Proses buat plate isi, cv, ends	2	12,0	12,0	1,0	0,08	
						Potong Sisir Isi, cv, ends	3	100.500,0	100.500,0	19.780,0	0,20	
						Proses Cetak Isi, ensheet	4	19.950,0	19.950,0	18.830,0	0,94	
						Proses Cetak Cover	5	13.000,0	13.000,0	950,0	0,07	
						proses Laminating Cover	8	1.440,0	1.440,0	800,0	0,56	
						Proses Gliter	12	1.000,0	1.000,0		0,00	
						Proses Lipat Isi	13	54.100,0	54.100,0		0,00	
						Proses Potong isi	20	385.000,0	385.000,0	320.400,0	0,83	
						Proses Set Isi	37	1.440,0	1.440,0	178,0	0,12	
						Proses Porporasi Isi	38	34.480,0	34.480,0	320.400,0	9,29	
						Proses Porporasi Cover	39	880,0	880,0	6.400,0	7,27	
						Potong Cover,Karton	18	13.000,0	13.000,0	12.800,0	0,98	
						Proses Buat Cover	34	1.200,0	1.200,0	6.400,0	5,33	
						Proses Potong Ensheets	20	385.000,0	385.000,0	6.400,0	0,02	
						Proses Pasang Ensheets	46	68,0	16.320,0	6.400,0	0,39	
						Proses Pasang Wire-O	47	500,0	500,0	6.400,0	12,80	
						Las, pasang Opp	50	17,0	2.975,0	6.400,0	2,15	
						Proses Shrink	54	576,0	576,0	3.200,0	5,56	
						Proses Packing	55	16,0	1.600,0	800,0	0,50	
						Proses Pengebakan	55	16,0	800,0	100,0	0,13	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
4	8200233	EX62156065	A6 W/O COLORED JOURNAL	100	D	Montage	1	15,0	15,0	1,0	0,07	51,29
						Proses buat plate isi, cv, ends	2	12,0	12,0	1,0	0,08	
						Potong Sisir Isi, cv, ends	3	100.500,0	100.500,0	9.400,0	0,09	
						Proses Cetak Isi, ensheet	4	19.950,0	19.950,0	8.450,0	0,42	
						Proses Cetak Cover	5	13.000,0	13.000,0	950,0	0,07	
						proses Laminating Cover	8	1.440,0	1.440,0	800,0	0,56	
						Proses Gliter	12	1.000,0	1.000,0		0,00	
						Proses Lipat Isi	13	54.100,0	54.100,0		0,00	
						Proses Potong isi	20	385.000,0	385.000,0	289.440,0	0,75	
						Proses Set Isi	37	1.440,0	1.440,0	134,0	0,09	
						Proses Porporasi Isi	38	34.480,0	34.480,0	288.000,0	8,35	
						Proses Porporasi Cover	39	880,0	880,0	9.600,0	10,91	
						Potong Cover,Karton	18	13.000,0	13.000,0	19.200,0	1,48	
						Proses Buat Cover	33	1.200,0	1.200,0	9.600,0	8,00	
						Proses Potong Ensheets	20	385.000,0	385.000,0		0,00	
						Proses Pasang Ensheets	46	68,0	16.320,0	9.600,0	0,59	
						Proses Pasang Wire-O	47	500,0	500,0	9.600,0	19,20	
						Las, pasang Opp	50	17,0	2.975,0		0,00	
						Proses Shrink	54	576,0	576,0		0,00	
						Proses Packing	55	16,0	1.600,0	800,0	0,50	
						Proses Pengebokan	55	16,0	800,0	100,0	0,13	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
5	17146/01	AA624320	LOOSE LEAF A5-100	100	E	Montage	1	15,0	15,0	1,0	0,07	20,29
						Proses buat plate isi, cv	2	12,0	12,0	1,0	0,08	
						Potong Sisir Isi, cv	3	100.500,0	100.500,0	58.180,0	0,58	
						Proses Cetak Cover	5	13.000,0	13.000,0	1.430,0	0,11	
						Proses Cetak Isi	4	19.950,0	19.950,0	56.750,0	2,84	
						Proses Potong Isi/Cover	20	385.000,0	385.000,0	1.018.000,0	2,64	
						Proses Porporasi Isi/Cover	40	80.800,0	80.800,0	1.018.000,0	12,60	
						Proses Set+Opp Isi,Cover	21	179,0	2.327,0	2.000,0	0,86	
						Proses Ngebox	56	200,0	200,0	100,0	0,50	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
6	17234/01	AA624319FC	LOOSE LEAF A5-50 FANCY	100	F	Montage	1	15,0	15,0	1,0	0,07	28,67
						Proses buat plate isi, cv	2	12,0	12,0	1,0	0,08	
						Potong Sisir Isi, cv	3	100.500,0	100.500,0	66.520,0	0,66	
						Proses Cetak Cover	5	13.000,0	13.000,0	2.820,0	0,22	
						Proses Cetak Isi	5	13.000,0	13.000,0	127.400,0	9,80	
						Proses Potong Isi/Cover	20	385.000,0	385.000,0	1.531.200,0	3,98	
						Proses Porporasi Isi/Cover	40	80.800,0	80.800,0	1.010.400,0	12,50	
						Proses Set+Opp Isi,Cover	21	179,0	2.327,0	2.000,0	0,86	
						Proses Ngebox	56	200,0	200,0	100,0	0,50	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	
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Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
7	17193/01	AA621407	BK GBR 20 X 30	100	G	Montage	1	15,0	15,0	1,0	0,07	15,36
						Proses buat plate cv	2	12,0	12,0	1,0	0,08	
						Proses Cetak Cover	5	13.000,0	13.000,0	6.400,0	0,49	
						Proses Vurnish Cover	11	3.000,0	3.000,0	6.400,0	2,13	
						Proses Line Cover	26	1.680,0	1.680,0		0,00	
						Proses Emboss Cover	22	5.040,0	5.040,0	6.000,0	1,19	
						Proses Potong Cover/Isi/Jadi	20	385.000,0	385.000,0	36.000,0	0,09	
						Proses Set Isi + Cover	21	179,0	58.175,0	24.000,0	0,41	
						Proses Jahit (kawat) Buku	28	4.000,0	4.000,0	24.000,0	6,00	
						Proses Product jadi	43	40.000,0	40.000,0	24.000,0	0,60	
						Proses Shrink	53	576,0	576,0	2.400,0	4,17	
						Proses Packing	50	17,0	1.700,0		0,00	
						Proses Pengebokan	55	16,0	800,0	100,0	0,13	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
8	17194/01	AA621406	BK GBR A3	100	H	Montage	1	15,0	15,0	1,0	0,07	20,07
						Proses buat plate cv	2	12,0	12,0	1,0	0,08	
						Proses Cetak Cover	5	13.000,0	13.000,0	5.400,0	0,42	
						Proses Vurnish Cover	11	3.000,0	3.000,0	5.100,0	1,70	
						Proses Line Cover	26	1.680,0	1.680,0	5.000,0	2,98	
						Proses Emboss Cover	22	5.040,0	5.040,0	5.000,0	0,99	
						Proses Potong Cover/Isi/Jadi	20	385.000,0	385.000,0	60.000,0	0,16	
						Proses Set Isi + Cover	21	179,0	45.645,0	10.000,0	0,22	
						Proses Jahit (kawat) Buku	29	800,0	800,0	10.000,0	12,50	
						Proses Product jadi	43	40.000,0	40.000,0	10.000,0	0,25	
						Proses Packing	50	17,0	1.700,0	1.000,0	0,59	
						Proses Pengebakan	55	16,0	800,0	100,0	0,13	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
9	8600330	EX624924	MEMORIAL PHOTOGRAPH ALBUM	100	I	Montage	1	15,0	15,0	1,0	0,07	28,72
						Proses buat plate isi, cv, ends	2	12,0	12,0	1,0	0,08	
						Potong Sisir Isi, cv, ends	3	100.500,0	100.500,0	1.200,0	0,01	
						Proses Cetak Isi/Cover	5	13.000,0	13.000,0	8.344,0	0,64	
						Proses Potong (isi,cover,penyekat,catern,dll)	20	385.000,0	385.000,0	176.596,0	0,46	
						Proses Pond Isi, ensheet	24	8.000,0	8.000,0	14.288,0	1,79	
						Proses Laminating Cover	8	1.440,0	1.440,0	1.200,0	0,83	
						Potong Cover,Karton	18	13.000,0	13.000,0	12.912,0	0,99	
						Proses Buat Cover	32	2.400,0	2.400,0	4.050,0	1,69	
						Proses Set,lem ctr	21	179,0	6.265,0	4.200,0	0,67	
						Press Catern	17	200,0	200,0	4.032,0	20,16	
						Proses Product jadi	21	179,0	5.907,0	4.032,0	0,68	
						Proses Packing	21	179,0	17.900,0	4.032,0	0,23	
						Proses Pengebokan	56	200,0	200,0	84,0	0,42	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

[illegible]

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

[illegible]

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
12	8600416	EX6248563K	EXTRA LARGE GIFT BAG 45X32.5X15 CM	100	L	Montage	1	15,0	15,0	1,0	0,07	63,78
						Proses buat plate cv	2	12,0	12,0	1,0	0,08	
						Potong Sisir cv	3	100.500,0	100.500,0	8.450,0	0,08	
						Cetak Cover Tas	5	13.000,0	13.000,0	8.450,0	0,65	
						Laminating Cover Tas	10	1.120,0	1.120,0	8.450,0	7,54	
						Silet Cover Tas	41	1.120,0	1.120,0	8.450,0	7,54	
						Ponds Cover Tas	25	480,0	480,0	8.000,0	16,67	
						Potong Sisir/1 mata	20	385.000,0	385.000,0	8.000,0	0,02	
						Buat Tas	21	179,0	2.864,0	8.000,0	2,79	
						Pasang Mata Ayam	48	480,0	480,0		0,00	
						Boor Tas (Psg tali)	49	288,0	288,0	8.000,0	27,78	
						Proses Packing	21	179,0	17.900,0	800,0	0,04	
						Proses Pengebakan	56	200,0	200,0	100,0	0,50	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

[illegible]

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
14	41912/04	AA62241402	AMP. MERPATI 60 GR - 104 BUKA SAMPING @20	100	N	Montage	1	15,0	15,0	1,0	0,07	234,73
						Proses buat plate amplop,dos,insert	2	12,0	12,0	1,0	0,08	
						Potong Sisir amplop,dos,insert	3	100.500,0	100.500,0	98.550,0	0,98	
						Cetak Amplop	4	19.950,0	19.950,0	89.000,0	4,46	
						Manual Lem HVS amplop	61	30.000,0	30.000,0	89.000,0	2,97	
						Potong Amplop	60	100.000,0	100.000,0	1.050.000,0	10,50	
						Buat Amplop	62	5.000,0	5.000,0	1.050.000,0	210,00	
						Cetak Insert Label Amplop	6	30.700,0	30.700,0	6.900,0	0,22	
						Cetak Dos Amplop	4	19.950,0	19.950,0	3.000,0	0,15	
						UV Varnish Dos Amplop	11	3.000,0	3.000,0	2.650,0	0,88	
						Ponds Dos Amplop	24	8.000,0	8.000,0	10.500,0	1,31	
						Buat Dos Amplop	21	179,0	41.170,0	10.500,0	0,26	
						Potong Insert label Amplop	20	385.000,0	385.000,0	52.800,0	0,14	
						Ngeset Amplop	21	179,0	25.060,0	52.500,0	2,09	
						Packing	21	179,0	17.900,0	2.100,0	0,12	
						Ngebox	56	200,0	200,0	100,0	0,50	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

[illegible]

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
16	31471/03	AA62451418	KS SET TANGGUNG (BARU)	100	P	Montage	1	15,0	15,0	1,0	0,07	12,94
						Proses buat plate amplop, isi, cover	2	12,0	12,0	1,0	0,08	
						Potong Sisir amplop, isi, cv	3	100.500,0	100.500,0	43.950,0	0,44	
						Cetak Isi, amplop sparasi	5	13.000,0	13.000,0	42.750,0	3,29	
						Manual Lem HVS amplop	61	30.000,0	30.000,0	13.900,0	0,46	
						Potong Amplop	60	100.000,0	100.000,0	180.700,0	1,81	
						Buat Amplop	42	54.500,0	54.500,0	180.000,0	3,30	
						Cetak Cover montase kecil	5	13.000,0	13.000,0		0,00	
						Potong Isi (set2an),penyangga	20	385.000,0	385.000,0	397.400,0	1,03	
						Potong Product jadi	20	385.000,0	385.000,0		0,00	
						Set KS, Psg Cover KS, Memo Pad, Block note, dsb	21	179,0	21.480,0	36.000,0	1,68	
						Packing	21	179,0	12.530,0	3.600,0	0,29	
						Pengebokan	56	200,0	200,0	100,0	0,50	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO	No.JOP	Kode Barang	Nama Barang	Order Qty	Gol. Prod.	FLOW PROSES	W/C	Kap (unit/jam)	Kap. Tot (unit/jam)	Qty JOP	Waktu Proses (jam)	Tot.wkt pros. (jam)
	a	b	c	d	e	f	g	h	i	j	k=j/i	l
17	63378/06	AA624404	MEMO MINI LUX	100	Q	Montage	1	15,0	15,0	1,0	0,07	88,81
						Proses buat plate isi, cover	2	12,0	12,0	1,0	0,08	
						Potong Sisir isi, cv	3	100.500,0	100.500,0	43.660,0	0,43	
						Cetak Cover montase kecil, isi	5	13.000,0	13.000,0	43.660,0	3,36	
						Set Lembaran PLANO	57	3,0	180,0	700,0	3,89	
						Potong Isi (set2an), alas, cv	20	385.000,0	385.000,0	51.300,0	0,13	
						Potong Product jadi	20	385.000,0	385.000,0	42.000,0	0,11	
						Line Cover Sketch Book, CV Block Note, dsb	24	8.000,0	8.000,0		0,00	
						Lem Catern, silet catern	58	3,0	216,0	16.800,0	77,78	
						Set KS, Psg Cover KS, Memo Pad, Block note, dsb	46	68,0	20.400,0	42.000,0	2,06	
						Packing	46	68,0	5.440,0	4.200,0	0,77	
						Pengebokan	55	16,0	800,0	100,0	0,13	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	
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Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
18	17141/01	AA62216624	BK MATEMATIKA 62 WARNA	100	R	Montage	1	15,0	15,0	1,0	0,07	27,72
						Proses buat plate isi, cover	2	12,0	12,0	1,0	0,08	
						Potong Sisir isi, cv	3	100.500,0	100.500,0	69.200,0	0,69	
						Proses Cetak Isi	4	19.950,0	19.950,0	69.000,0	3,46	
						Proses Cetak Cover	5	13.000,0	13.000,0	2.700,0	0,21	
						Proses UV Vernish	11	3.000,0	3.000,0	2.500,0	0,83	
						Proses UV Spot Vernish	12	1.000,0	1.000,0		0,00	
						Proses Potong Isi, Cover	20	385.000,0	385.000,0	42.500,0	0,11	
						Potong Catern	20	385.000,0	385.000,0		0,00	
						Proses Embos Cover	22	5.040,0	5.040,0	2.500,0	0,50	
						Proses Lipat Isi	13	54.100,0	54.100,0	60.000,0	1,11	
						Proses Lipat Isi (3mt)	14	5.600,0	5.600,0	20.000,0	3,57	
						Proses Jahit isi/Catern	15	32.880,0	32.880,0	80.000,0	2,43	
						Proses Press Catern	16	4.800,0	4.800,0	20.000,0	4,17	
						Proses Binding Catern + Cv	23	5.840,0	5.840,0	20.000,0	3,42	
						Proses Potong Product Jadi	43	40.000,0	40.000,0		0,00	
						Proses Packing	50	17,0	1.700,0		0,00	
						Proses Shrink	52	576,0	576,0	4.000,0	6,94	
						Proses Box	55	16,0	800,0	100,0	0,13	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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						#REF!	#REF!	#REF!	#REF!		#REF!	

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

[illegible]

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

[illegible]

Lampiran 29: Tabel Perhitungan Perkiraan Waktu Proses Setiap Golongan Produk (sambungan)

NO.	No.JOP a	Kode Barang b	Nama Barang c	Order Qty d	Gol. Prod. e	FLOW PROSES f	W/C g	Kap (unit/jam) h	Kap. Tot (unit/jam) i	Qty JOP j	Waktu Proses (jam) k=j/i	Tot.wkt pros. (jam) l
21	51739/05	AA626918	K. KADO KECIL CAMPUR	100	U	Montage	1	15,0	15,0	1,0	0,07	12,91
						Proses buat plate kertas kado	2	12,0	12,0	1,0	0,08	
						Potong Sisir	3	100.500,0	100.500,0	101.000,0	1,00	
						Proses Cetak	5	13.000,0	13.000,0	101.000,0	7,77	
						Proses Potong	20	385.000,0	385.000,0	101.000,0	0,26	
						Proses Set Kado	50	17,0	561,0	2.020,0	3,60	
						Proses Pack Box	55	16,0	800,0	100,0	0,13	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
						#REF!	#REF!	#REF!	#REF!		#REF!	
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