

Lampiran

Lampiran 1. *Sheet Job List* Pergantian Shift

Tanggal :

Shift :

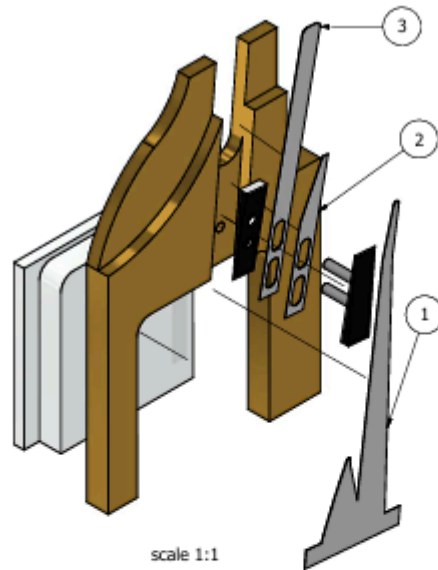
Mesin :

Checklist Pergantian Shift	
Kegiatan	Note
Pembersihan area sekitar mesin	
Pengecekan Flowrate Lem	
Pengecekan Pisau Cut Off	
pembersihan inlet dan outlet cutoff	
Pengecekan Garniture Tape	
Pembersihan drain valve (mesin, tfu, dan hose reel)	
Pembersihan gram hasil pengasahan gerinda cut off depan dan belakang	
Pengecekan kondisi spring plate delivery secara visual	

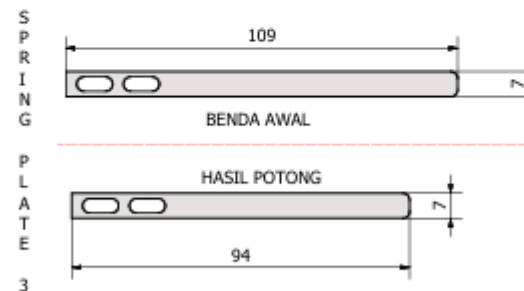
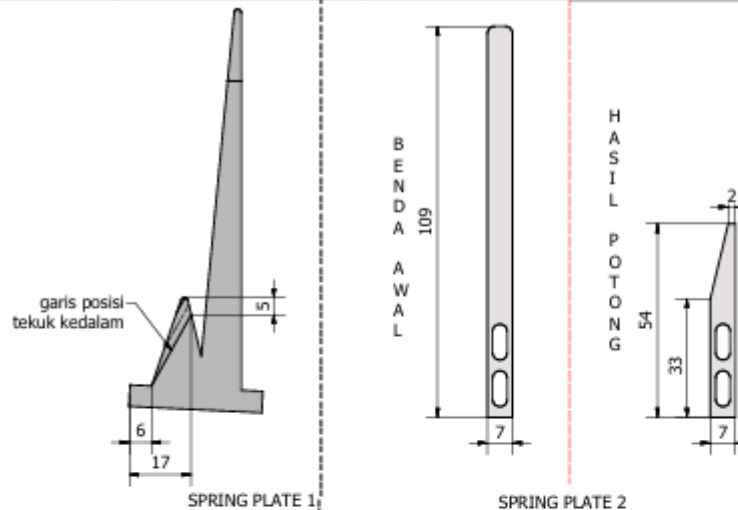
Operator Shift :

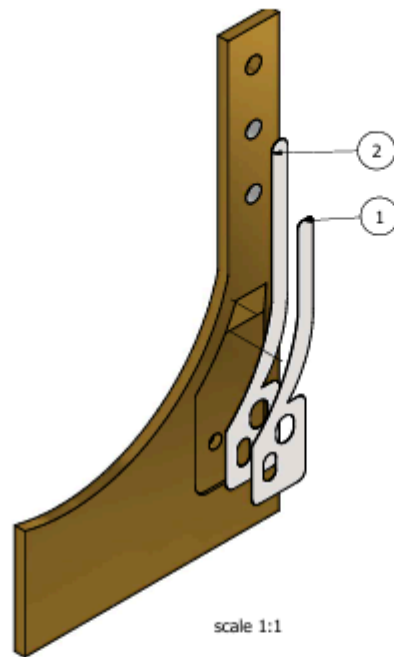
Helper Shift :

Lampiran 2. Standar Panjang *Spring Plate Deliver*



Spring Plate 1. Hanya perlu di tekuk sesuai dengan kebutuhan
Spring plate 2. Perlu di potong sesuai degan ukuran lalu ditekuk
Spring Plate 3. Hanya perlu di potong sesuai dengan ukuran



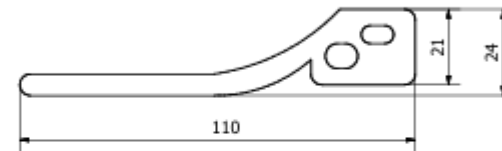


Spring Plate 1. Perlu dipotong sesuai ukuran lalu ditekuk sesuai kebutuhan
 Spring Plate 2. Tidak perlu dipotong, pakai langsung saja

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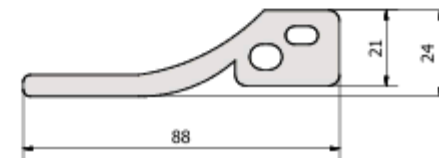
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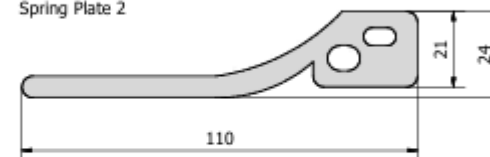


BENDA AWAL

SETELAH POTONG



Spring Plate 2



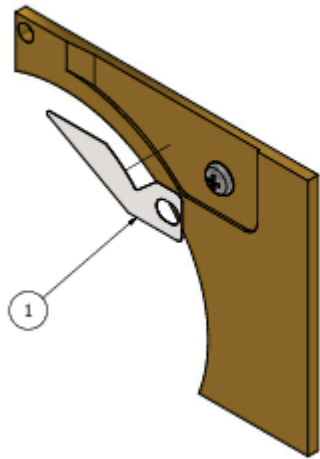
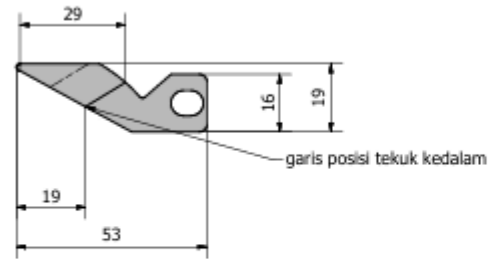


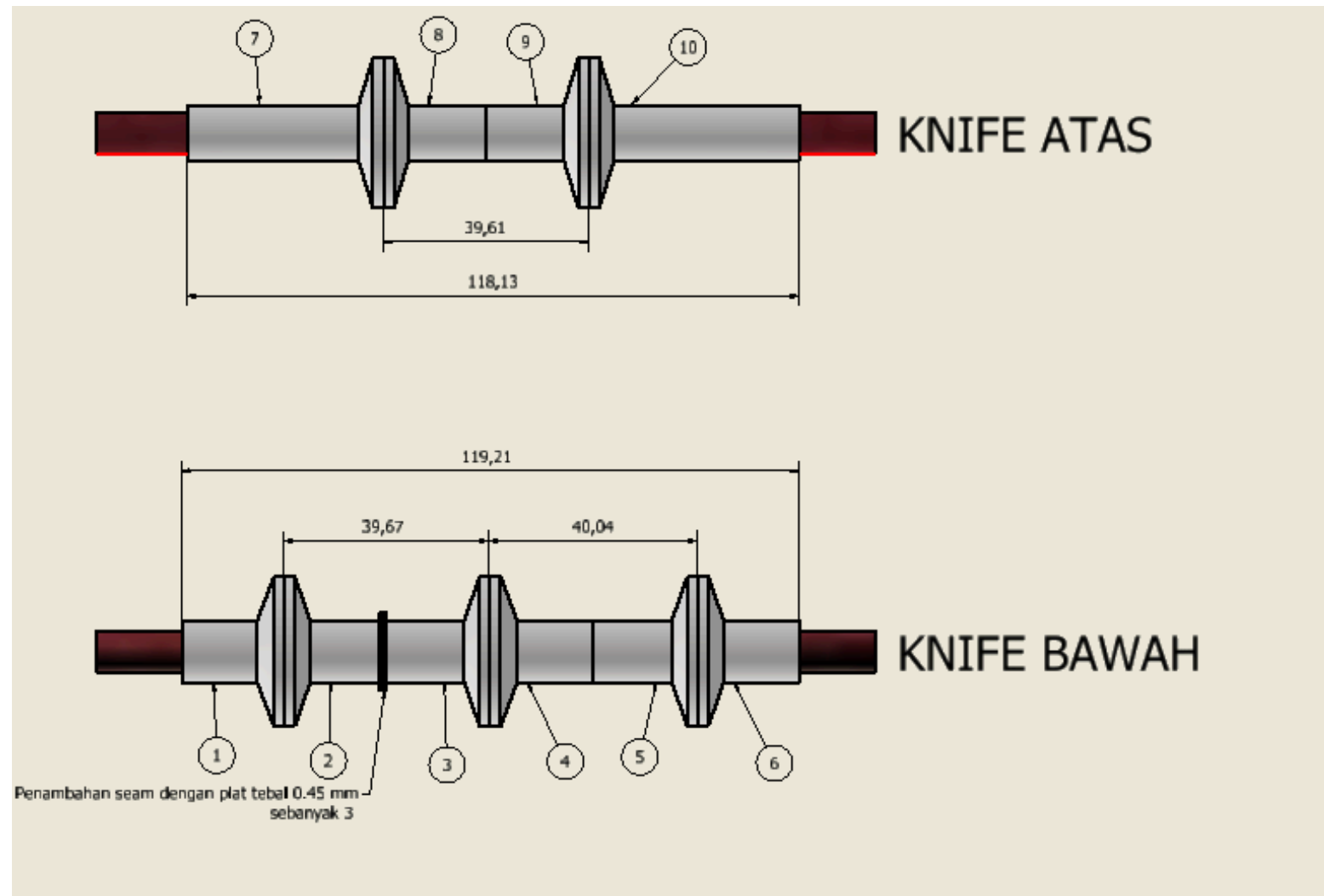
Plate Spring 1. Hanya perlu ditekuk sesuai dengan kebutuhan

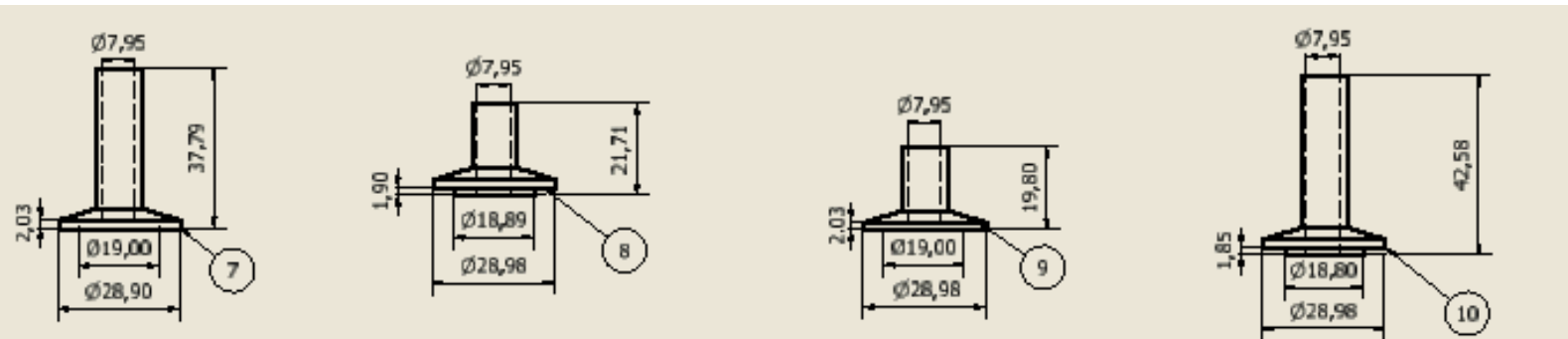


Lampiran 3. Tabel Pengelompokan Penyimpanan Parts

Warna Box	Fungsi	Parts
Box Biru	Parts untuk pergantian diameter	Inlet Cone
		Cone Rail
		Cover Rail
		Garniture Bed
		Support Rail
		Web Heater
		Measuring Tube
		Cutting Ledger
		Chamber Preheating
Bok Kuning	Parts untuk pergantian potongan Segmen	PlugDrum
		Antispin
		Delivery Plate
		Delivery Wheel
		Plugknife Set
		Spacer Drum
		Lifting Sproket
		Worm Gear
		Worm Wheel
box merah	Parts untuk pergantian panjang produk	Gear Lenght
		Balancer

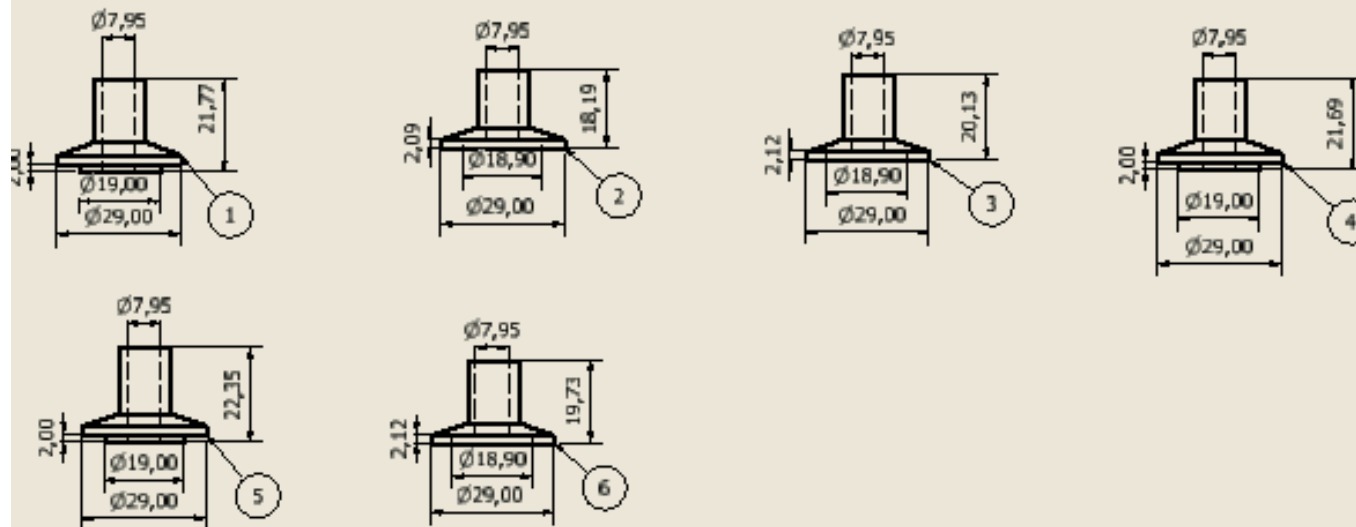
Lampiran 4. Pencatatan Ukuran *Holder Circle Knife*

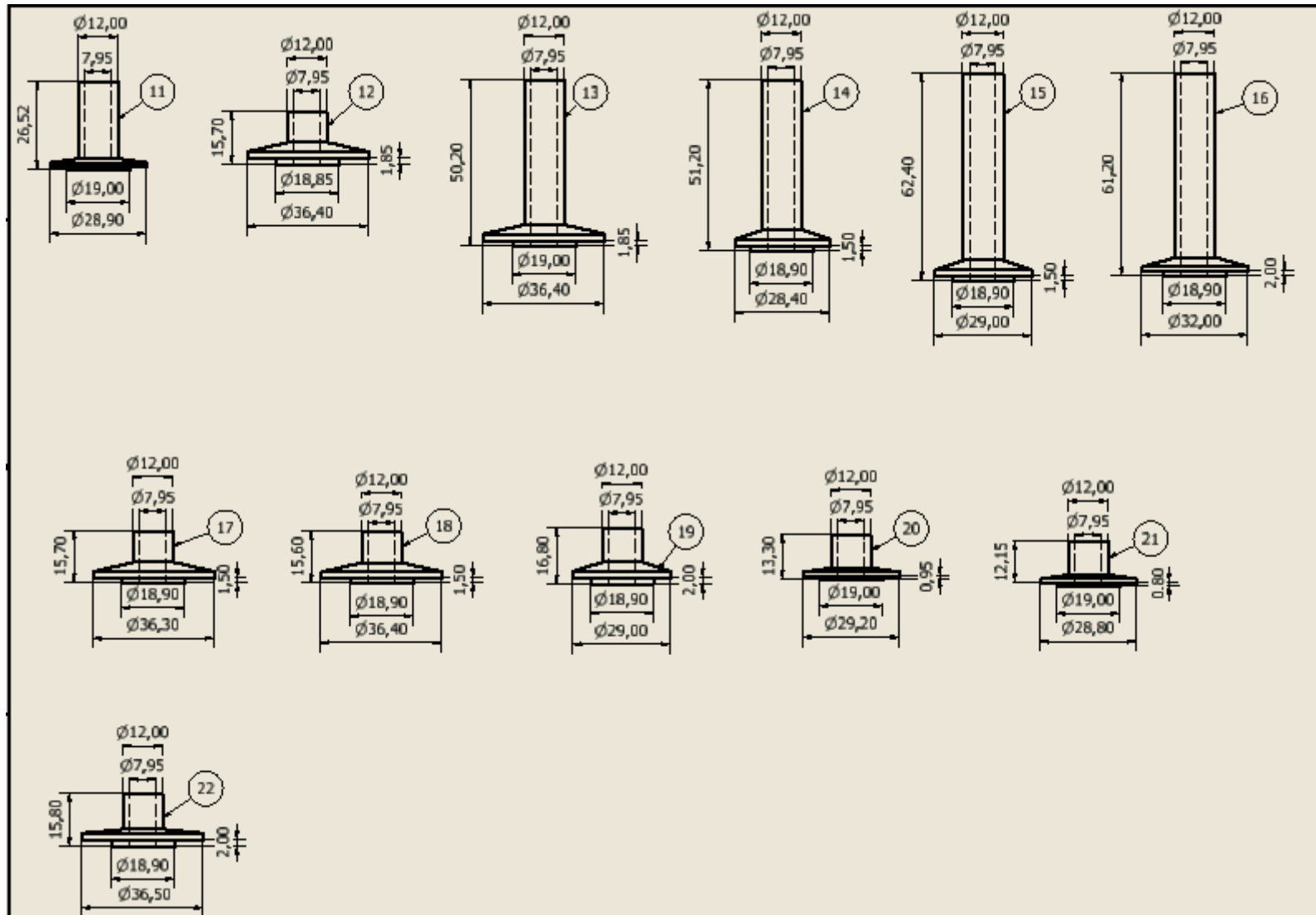


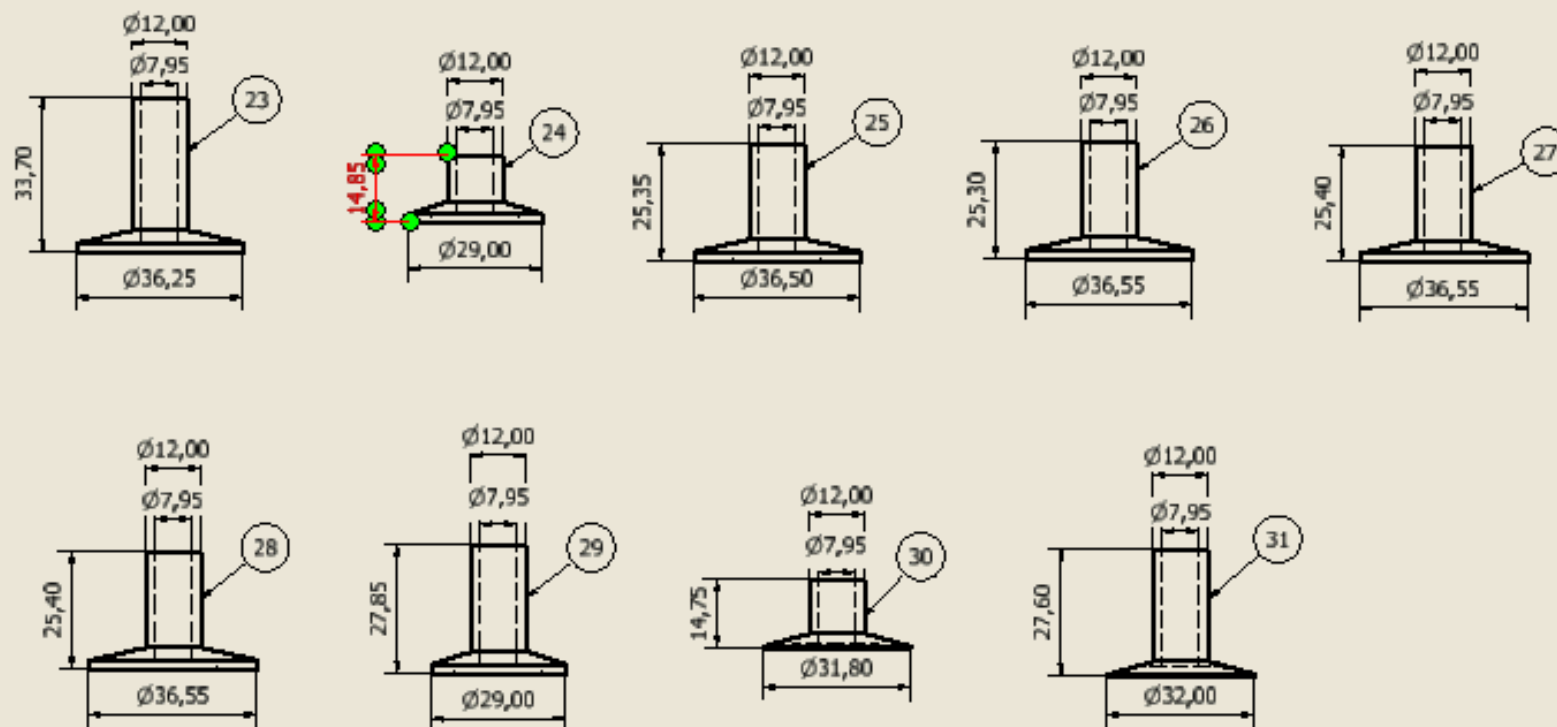


KNIFE ATAS

KNIFE BAWAH







LAST UPDATE : 31 MAY 2024